



**Innov-ís 4000D**  
Quite simply, the most innovative sewing and embroidery machine ever.



**Innov-ís 2500D**  
Innovation meets ease of use in a most affordable machine.



**Innov-ís 1500D**  
Designed for those who love to quilt and embroider.

## Embroidery Features

Maximum embroidery speed (stitches per minute)	1,000	800	800
Maximum embroidery field	Approximately 12" x 7"	Approximately 10" x 6"	Approximately 10" x 6"
Thread Trimming System between jump stitches	yes	n/a	n/a
Thread Wiper to pull thread tail out of embroidery area	yes	n/a	n/a
USB Ports	2	2	1
USB Update Capabilities	yes	yes	yes
Compatible Media (requires separate purchase)	Secure Digital (SD) Card, Compact Flash, Memory Stick, Smart Media, Multi Media Card (MMC), XD-Picture Card and USB Floppy Disk Drive (USB Flash Memory), USB CD-ROM, CD-R, CD-RW drives - (reading only) Floppy Drive	Secure Digital (SD) Card, Compact Flash, Memory Stick, Smart Media, Multi Media Card (MMC), XD-Picture Card and USB Floppy Disk Drive (USB Flash Memory), USB CD-ROM, CD-R, CD-RW drives - (reading only) Floppy Drive	Direct link to IBM compatible computer
Embroidery Data Formats	dst (tajima), pes (PE-Design®), phc (actual machine format), pmu (utility)	dst (tajima), pes (PE-Design®), phc (actual machine format), pmu (utility)	dst (tajima), pes (PE-Design®), phc (actual machine format), pmu (utility)
Resume Function When the machine is turned off in the middle of an embroidery design, use the resume function to go back to the exact last stitch of your last design after the machine is turned back on	yes	yes	n/a
Trial Position/Layout Adjustment	9-point trace	9-point trace	9-point trace
On-screen Editing	yes	yes	yes
Embroidery Rotation	1 degree, 10 degree or 90 degree increments	1 degree, 10 degree or 90 degree increments	1 degree, 10 degree or 90 degree increments
Built-in Alphabets Fonts	13	10	8
Built-in border function and designs	yes	n/a	n/a
Built-in Disney Designs	134	158	91

## Sewing Features

Maximum sewing speed (stitches per minute)	1,000	1,000	1,000
Easy needle threading System	Automatic push-button	Simple lever press	Simple lever press
Sewing with the Embroidery Unit Attached	yes	n/a	n/a
LCD Touch Control Panel	Super large, color, high resolution, 8.3" x 3.1"	Large, vivid color, 4.6" x 3.5"	Monochrome, 4.6" x 3.5"
On Screen Help	Video tutorials	Advanced	Advanced
Automatic Presser Foot Lifter	yes	yes	yes
Presser Foot Height Adjustment	3 levels	3 levels	2 levels
Needle up/ Needle down	Programmed by user	Programmed by user	Programmed by user
Superior Feed Dog System	7-point	7-point	7-point
Super Bright Work Area	yes	yes	yes
Foot Controller	Retractable cord	Retractable cord	Standard cord
Knee Lifter	yes	yes	yes
Decorative Stitches	306	149	121
Buttonholes	16 styles	14 styles	12 styles
My Custom Stitch™ feature Design and save your own stitch patterns	yes	yes	yes



**Innov-is 1200**  
Great value in sewing,  
embroidery and quilting.



**PE-700**  
Embroidery-only machine is a perfect  
addition to any sewing room.

<b>Embroidery Features</b>		
Maximum embroidery speed (stitches per minute)	650	650
Maximum embroidery field	Approximately 5" x 7"	Approximately 5" x 7"
Thread Trimming System between jump stitches	n/a	n/a
Thread Wiper to pull thread tail out of embroidery area	n/a	n/a
USB Ports	1	n/a
USB Update Capabilities	yes	n/a
Compatible Media (requires separate purchase)	Direct link to IBM compatible computer	n/a
Embroidery Data Formats	dst (tajima), pes (PE-Design® and memory cards)	pes (PE-Design® and memory cards)
Resume Function When the machine is turned off in the middle of an embroidery design, use the resume function to go back to the exact last stitch of your last design after the machine is turned back on	n/a	n/a
Trial Position/Layout Adjustment	9-point trace	9-point trace
On-screen Editing	yes	yes
Embroidery Rotation	1 degree, 10 degree or 90 degree increments	1 degree, 10 degree or 90 degree increments
Built-in Alphabets Fonts	6	6
Built-in border function and designs	n/a	n/a
Built-in Disney Designs	0	0
<b>Sewing Features</b>		
Maximum sewing speed (stitches per minute)	850	Embroidery-only machine
Easy needle threading System	Simple lever press	Simple lever press
Sewing with the Embroidery Unit Attached	n/a	n/a
LCD Touch Control Panel	Monochrome, back-lit, 1.6" x 3"	Monochrome, back-lit, 1.6" x 3"
On Screen Help	Step-by-step basic operation	Step-by-step basic operation
Automatic Presser Foot Lifter	n/a	n/a
Presser Foot Height Adjustment	n/a	n/a
Needle up/ Needle down	Programmed by user	n/a
Superior Feed Dog System	7-point	n/a
Super Bright Work Area	yes	yes
Foot Controller	Standard cord	n/a
Knee Lifter	yes	n/a
Decorative Stitches	72	n/a
Buttonholes	10 styles	n/a
My Custom Stitch™ feature Design and save your own stitch patterns	yes	n/a