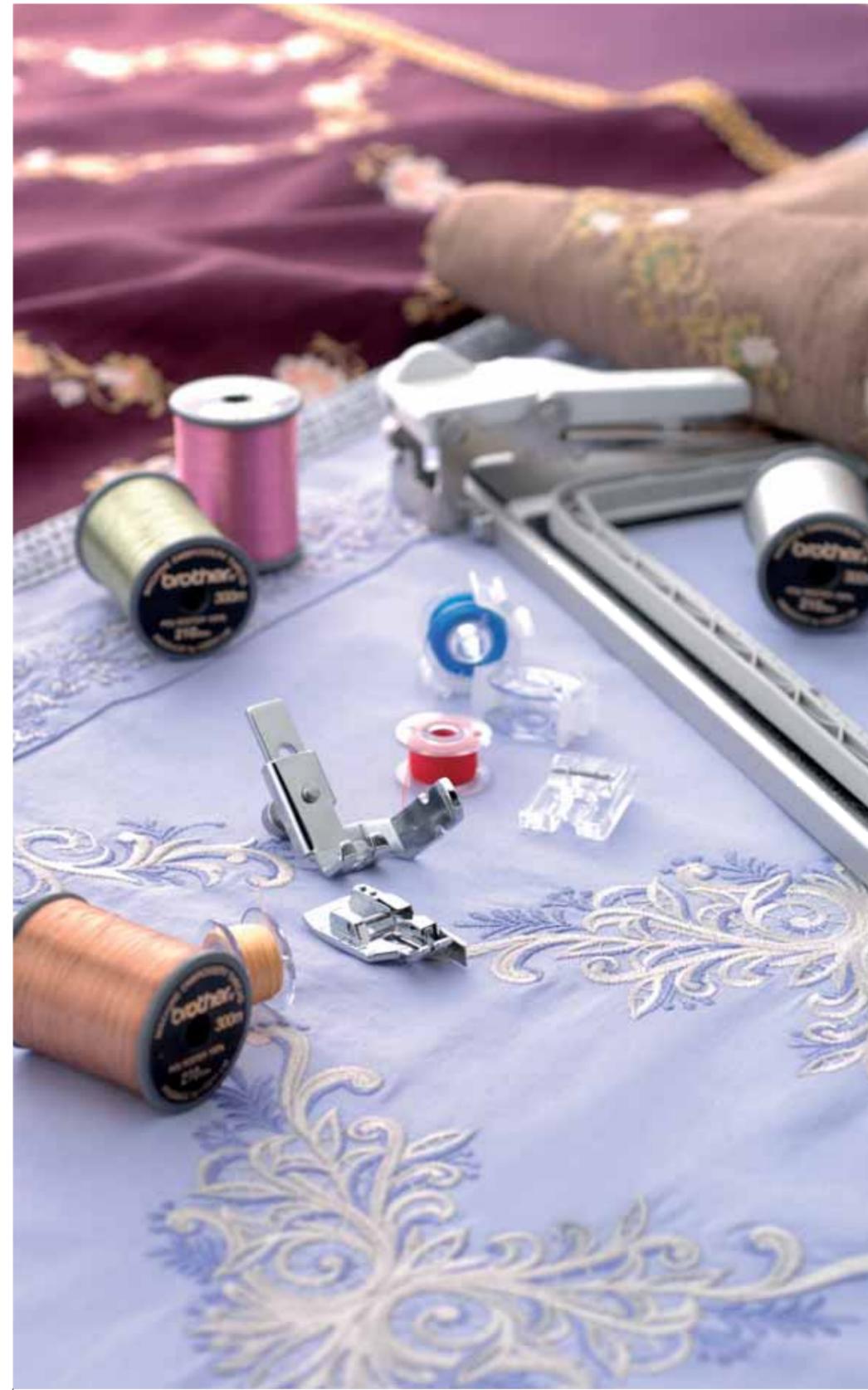


brother®  
at your side

Accessory  
CATALOG



Find more information at  
[www.brother.com](http://www.brother.com)

All specifications are subject to change without notice.

Contact

brother®  
at your side

©2008 Brother International Corporation.

100 Somerset Boulevard, Bridgewater, NJ 08807

©2008 BROTHER INDUSTRIES, LTD. NAGOYA, JAPAN

All statements valid at time of printing. Brother is a registered trademark of Brother Industries, Ltd.  
Brand product names are registered trademarks or trademarks of their respective companies.

XE5220-001  
Printed in Taiwan

# Moving to the Next Century

Brother was founded in 1908 and ever since we have been building, creating and innovating state-of-the-art products that have taken your imagination and dreams to a new level of art and creativity. We at Brother continue to work hard to provide and deliver the best quality products and services. Brother "at your side".



HA1-B2



Chain-stitch sewing machine for the production of straw hats



FZ2-B1



ZZ3-B820



ZZ3-B894



Quattro™ 6000D



Brother Sewing Machine Lineup

03-04

Brother General Sewing Accessories

05-16

Brother Embellishment Feet

17-24

Brother Quilting Feet

25-28

Brother Embroidery Accessories

29-66

Brother Sewing Machine Attachments for PQ Series

67-70

Brother Serger/Overlock Feet

71-74

Brother Cover Stitch Feet

75-78

More From Brother

79

Index

80

You can always find the latest information on our website:  
[www.brother.com](http://www.brother.com)

Please select your machine from the models shown below. Once you find the correct model, please note the letter illustrated in the lower right hand corner of the corresponding illustration. This letter can then be cross-referenced with the accessories shown on the following pages to ensure the accurate selection (i.e. if you have Innov-is 4000D, you would choose accessories that are specified to work with models in the "A" category.). Please note the correct SA accessory number.

① SA accessory number    ② Models for which the shown accessory is compatible.

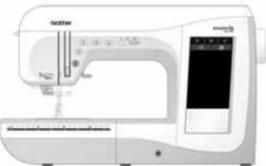
**A** Quattro™ 6000D



Duetta™ 4500D, Innov-is 4000D, 2500D, 1500D



Innov-is QC1000



### State of the Art machine with leading-edge technology

Brother's new and exciting high-end sewing and embroidery machine Quattro™ 6000D is the perfect multifunction machine. It gives you the best in sewing, quilting, embroidery and even crafting capability! This machine is not only incredibly sophisticated and innovative but friendly and inviting. Loaded with advanced features one can only dream about. We invite you to make your creative dreams come true with this state-of-the-art masterpiece!

### Advanced Sewing & Embroidery Combination Machines

The ultimate in sewing and embroidery utilizing the latest innovations including USB media and touch screen technology. Create 12" x 7" or 10-1/4" x 6-1/4" embroidery, edit and size designs, and make your very own customized stitches or embroidery motifs.

### Advanced Sewing & Quilting Machine

A quilting machine filled with features that the experienced quilter wants and easy enough for everyone to learn and enjoy.

**B** Innov-is 1200, 1000



Innov-is NX650Q, 450Q, 450, 250



PE750, PE700/PE700 II



### Affordable Sewing & Embroidery Combination Machines

Everyday sewing features and 7" x 5" embroidery for today's crafter who is ready to explore the exciting world of sewing and embroidery.

### Full Feature Sewing & Quilting Machines

Create tomorrow's quilted heirloom with today's technology with a compact yet powerful sewing and quilting machine. Perfect for travel!

### Embroidery Only Machines

Packed with outstanding features that have made Brother the most requested in automatic machine embroidery. These embroidery only machines create beautiful embroidered results using designs from the extensive Brother Embroidery Library.

\* Brother embroidery accessories are compatible with these machines.



**C** Innov-is 900D/ SE-350/ HE-240/LB6770



Innov-is 500D, SE270D, HE120/PKG, CS80, CS8060, CS8150



### Sewing & Embroidery Combination Machines

Entry-level model that enables easy sewing and embroidery.

### Cassette-type Sewing & Embroidery Combination Machines

Utilizing an easy to use, unique cassette based threading system, these models allow creative expression. Some models feature automatic machine embroidery as well.

**D** Innov-is 80, 40



Innov-is NX600, 400Q, 400, 200, PC420, PC210



### Sewing Machines

Quality results are easily created from these compact and mid-sized sewing machines.

### Full Feature Sewing & Quilting Machines

Quality results for garment construction, heirloom sewing or home decoration can be easily created with these compact but powerful sewing and quilting machines.

**E** CS6000i/T, HS2000, HS1000, BC1000, EX660, CS100T, ES2000, CE4000



### Lightweight Sewing Machines

Choose from a variety of utility and decorative sewing stitches when you need a lightweight and affordable sewing machine for class or to introduce sewing to the next generation.

Please refer to the following categories if you cannot find your machine in the illustrations.

F: PS3100, PS3700

G: XL3500i/T, XL2600i, XL3510

H: XL6452, 6562, XR-46C, 52C, XR65T

I: PX100, 200, 300, XR31 to 40, PS21, XL5130, XL5500, XL5600, XL5700

J: ULT2001, 2002D, 2003D

K: PC8500/D, PC8200, PC6500

L: PE300s, 400D

M: PC2800, 3000, 6000, CS8072

N: PS2200, 2300, 2500

O: PS1000, 1250, 1800, 1950, 2100

P: LS1520, 1717, LS2000 series, VX1400/1500 series

## Sew as you like.

Use these utility presser feet and accessories to add a professional finish to your sewing projects.



### Adjustable Zipper & Piping Foot



### Adjustable Zipper & Piping Foot

Attaches zippers and pipings easily. Its position can be adjusted exactly on the edge of zipper/piping, avoiding the non-flat parts of zipper/piping, and presses the fabric with just right pressure.

1. Screw on the presser foot and select a straight stitch (left).
2. Position the presser foot over the long feed dogs on either left or right.
3. Loosen the clamp screw at the back of the presser foot and slide the presser foot so that the needle fits on the opening on the presser foot.
4. Check the needle does not hit the presser foot, and then tighten the clamp screw with a screwdriver.
5. Sew.



Requires Low Shank Adapter for ULT series, PC-6500, PC-8200 and PC-8500 sewing machines.

①SA161

②All Brother home-use sewing machines



## Blind Stitch Foot

Creates blind hems on a variety of fabrics, using the adjustable guide on this presser foot. Works well for edge stitching, attaching lace, and fabric edge joining. This is great for both embellishing and utility use.

Blind hem:

1. Fold the fabric up to create the desired hem, then baste about 3/16" (5 mm) from the edge of the fabric.
2. Fold back the fabric along the basting and position the fabric with the wrong side facing up.
3. Position the fabric with the edge of the folded hem against the guide of the presser foot.
4. Lower the presser foot lever.
5. Select the blind hem stitch.
6. Adjust the stitch width until the needle slightly catches the fold of the hem.
7. Sew.
8. Remove the basting.

Edge stitching:

1. Position the needle at the desired distance from the edge of the fabric and lower needle.
2. Turn the foot guide screw, adjust the fabric guide to the edge of the fabric, and lower the presser foot.
3. Sew.



①SA133

①SA134

①ABCDEFGHIJKMN

①GHILOP



## Concealed Zipper Foot

Allows you to install concealed zippers easily.

1. Press iron-on interfacing tape to the seam allowance where the zipper will be placed.
2. Baste the seam closed and press.
3. Baste the zipper along the seam allowance.
4. Close the zipper and baste along the seam allowance on both sides of the zipper opening.
5. Cut the basting stitches in the seam.
6. Make the coil stand and sew, holding coil to reference lines in zipper on both sides of zipper.
7. Turn and pull up tab.
8. Fasten metal stop at lower edge of zipper.

①SA128

①All Brother home-use sewing machines

## Edge Joining Foot

This foot is perfect for precise and easy joining of fabrics, even sheers and difficult fabrics. It can also be used to line up and sew lace to the edge of another fabric.

Joining two fabrics:

1. Place each edge of two pieces of fabric or trim along the guide on the presser foot, right sides up.
2. Sew holding the fabrics/seams firmly against the presser foot guide to join them.

Edge stitching:

1. Place the edge of the fabric against the guide on the presser foot.
2. Position the needle at desired distance from the edge of the fabric and lower the needle and the presser foot.
3. Sew.

Pin tucks:

1. Fold a fabric in half with wrong sides together.
2. Place the fold at the left side of the center guide.
3. Sew and open the fabric.



①SA184

①All Brother home-use sewing machines



Ring Bearer Pillow &  
Hankie

◆ Innov-is Project Book  
(See pages 37 and 39 for details.)



Skirt

◆ Innov-is Project Book  
(See page 50 for details.)



①SA126      ①SA127  
②ABCDEFGHIJKMN      ③GHILOP

## Narrow Hemmer Foot

Designed to create a flat narrow hem on lightweight fabrics.

1. Place the fabric with the wrong side facing up under the presser foot.
2. Lower the needle into the fabric approximately 1/8" from the edge and sew 2-3 stitches.
3. Raise the needle and the presser foot.
4. Hold the fabric from the back and front and roll it into the curled part of the foot.
5. Position the edge of the fabric behind the needle and lower the presser foot.
6. Slowly sew 2-3 stitches, making sure the fabric is rolling around the curled part of the foot.
7. Continue to sew to the end of the fabric.



①SA114      ①SA122  
②ABCDEFGHIJKLMNO      ③IP

## Non Stick Foot

Designed for consistent feeding with fabrics such as leather, vinyl and other novelty fabrics.

Select a desired stitch and sew.

Travel Jewelry Portfolio  
◆ Innov-is Project Book  
(See page 53 for details.)



## Overlock Foot

For vertical bobbin machines only.  
Sews overcast seams to protect edges from fraying.

1. Select an overlock stitch.
2. Attach the presser foot.
3. Lower the presser foot so that the foot guide is exactly against the edge of the fabric.
4. Sew along the guide.



①SA135  
②GHILOP

## Picot Foot

Creates shell-looking edges on sheer and very lightweight fabrics.

1. Increase upper thread tension.
2. Place the fabric with the wrong side facing up under the presser foot.
3. Lower the needle into the fabric approximately 1/8" from the edge and sew 2-3 stitches.
4. Raise the needle and the presser foot.
5. Hold the fabric from the back and front and roll it into the curled part of the foot.
6. Position the edge of the fabric behind the needle and lower the presser foot.
7. Slowly sew 2-3 stitches, making sure the fabric is rolling around the curled part of the foot.
8. Continue to sew to the end of the fabric.



①SA164      ①SA149  
②ABCDEFGHIJKMN      ③GHILOP



①SA538  
②AB  
C:Innov-is900D/SE-350/HE-240/LB6770

## Seam Guide

Guides fabric edge with an accurate 1/4 inch, 1/2 inch, or 5/8 inch (approx. 6.5, 13, or 16 mm) seam. It can be used with all Brother presser feet. Can be used for stitching heavy fabrics together.

1. Attach the seam guide on the needle plate with the thumbscrew of the seam guide.
2. Adjust the distance and place the right edge of the fabric against the seam guide.
3. Sew.



①SA177      ①SA178  
②ABCDEJ      ②L

## Side Cutter

Creates the perfect cut edge like a serger or overlock. Selecting a stitch designated for the Side Cutter allows you to create a beautiful finish without any adjustment on stitch settings.

1. Make a cut about 2 cm (3/4") long in the seam line of the fabric.
2. Select a stitch, and adjust settings as needed.
3. Place the cut right section on the top of the foot guide plate.
4. Slip the left side under the presser foot.
5. Lower the presser foot and guide the fabric through the presser foot as it stitches.



①SA160  
②ABCDEFGHIJKLMNO

## Stitch Guide Foot

The scale in the presser foot can be used for perfect topstitching on both straight and curved lines. Each divisional mark equals 2 mm.

1. Select straight, zigzag, or decorative stitches.
2. Sew the stitches keeping a certain seam allowance.  
To sew a curve, sew so that the fabric edge becomes a right angle against the presser foot.

## Straight Stitch Foot

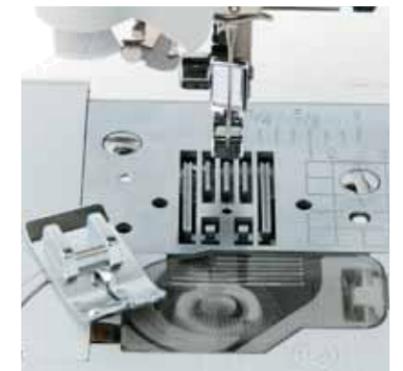
For precise straight stitching on thin fabrics or on edges of fabrics. Use this presser foot only with the center straight stitch.



①SA108      ①SA167  
②GHILOP      ②ABCDEFGHIJKMN

## Straight Stitch Foot and Straight Stitch Needle Plate

Use the Straight Stitch Foot with the Straight Stitch Needle Plate to accomplish perfect straight stitching. Helpful for straight stitching especially on thin fabrics or small pieces of patchworks. Installing the Straight Stitch Needle Plate automatically sets the needle position to the center straight stitching position on selected machines. Use this presser foot only with the center straight stitch.



①SA550  
②A

## Vertical Stitching Alignment Foot (Quattro™ 6000D)

This specially marked "V" foot is included with the Quattro™ 6000D but is also sold as an accessory for other Innov-is models. The side extension ruler on this foot lets you measure the distance from the needle to the edge of your fabric consistently. Great visibility while you add creativity to your next project! Available in Fall 2008.



①SA189  
②ABCDEFGHIJKLMNO



①SA175      ①SA176  
②JK          ②ABCDEFMN

## Zigzag Foot (with leveling button)

This zigzag foot is equipped with a feature that keeps the foot level when sewing thick seams.

1. While keeping the black button on the left side of the presser foot, lower the presser foot.
2. Release the black button, and the presser foot remains level.
3. Sew. The black button will return to the normal position as the fabric height transitions.



①SA131  
②PC-6500/8500

## Adapter for Low Shank

Attaching this adapter onto the presser foot shaft lets you use optional feet on a low shank.

1. Remove Presser Foot Holder.
2. Attach Adapter with Low Shank on Presser Foot Shaft with the screw.
3. Attach the presser foot shaft.

## King Thread Spool Stand

Lets you set two large spool threads such as king style spools during sewing, quilting and embroidering. It can be attached to a handle of a machine, and does not require any extra space. Compatible with Duetta™ 4500D, Innov-is 4000D, 2500D, 1500D, and QC-1000.

1. Remove the top cover of a sewing machine.
2. Attach the spool stand onto the machine handle.
3. Place the thread spool on the stand and thread the machine.



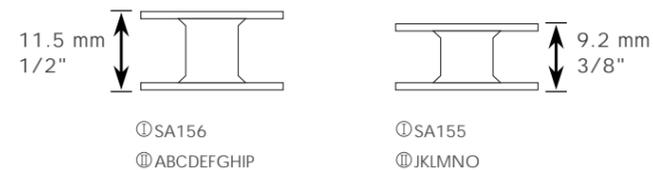
①SA542  
②A: Duetta™ 4500D, Innov-is 4000D, 2500D, 1500D, QC-1000





## Bobbins

There are two different sizes. Select the one appropriate for your machine. One package includes ten bobbins.



① SABOBCLIP  
② ABCDEFGHIP

## Bobbins and Bobbin Clips

10 reusable high-quality and high-performance SA156 Bobbins with a new Bobbin Clip mechanism that keeps thread from unwinding. The Bobbin Clip also allows each bobbin to clip to each other for quick and easy storage!



① SA599  
② A: Quattro™ 6000D

## Knee Lifter

A newly configured knee lifter that offers 3 positions to adjust the bar to conform to your leg as you sew. Use our Knee Lifter for hands-free lifting of the Presser Foot as you turn your creation. Available in Fall 2008.



① SA599  
② C: Innov-is 500D/500, CS8150, 8130, 8120, 8080, 8070, 8060, 80 SE-270D, HE-120/HE120PKG

## Thread Cassette

For sewing machines with easy-to-thread cassette system. Having two or more thread cassettes lets you prepare the next thread color while you are waiting for your machine to finish embroidering with the present thread.



Without a free-motion guide grip:  
① SA504    ① SA551    ① SA537    ① SA552  
② KM    ② B    ② D (Innov-is NX-600, 400, 400Q, 200 and PC-420, 210)    ② D (Innov-is 80, 40)

## Wide Tables

Useful for quilting and other large projects. Available with/without a free-motion guide grip. Conveniently placed ruler for easy reference. Adjustable rubber-tipped legs.



With a free-motion guide grip:  
① SA-TFM4000D    ① SATFM6000D  
② A: Duetta™4500D, Innov-is 400D, 2500D, 1500D, QC-1000    ② A: Quattro™6000D

Expand the work area of your sewing machine with an easy to attach, extra wide extension table that is perfect for large quilting and sewing projects. This table also offers an on-board ruler for those last minute measurements, a storage area for your knee lifter and four adjustable table legs. The Free-Motion Grip gives you added control and visibility for your next project.

## Go decorative.

Personalize your projects with Brother Embellishment Feet.



## Binding Foot

Attaches bias tape with widths less than 7 mm (1/4 inch) using straight, zigzag or decorative stitches.

1. Before attaching the presser foot, insert the bias tape into the funnel guide to match the tape edge to the guide side.
2. Pull the tape from the rear of the presser foot.
3. Snap on the presser foot.
4. Adjust the needle position so that the needle lines up to the edge of the bias tape.

Hint: If the needle does not position properly on the bias tape, loosen the position knob on the foot to slide the guide to the left or right.



①SA109

②All Brother home-use sewing machines



Baby Vest

◆ Innov-is Project Book  
(See page 41 for details.)



Baby Blanket, Pillow & Bib  
created by June Mellinger



①SA141  
②All Brother home-use sewing machines

## Braiding Foot

Attaches up to 3/16 inch (5 mm) wide braids, ribbons, tapes, cords, etc.

1. Loosen the screw on the presser foot and insert a braid through the guide before attaching the presser foot on the machine.
2. Slide the plate of the guide back and forth to fit the width of the braid.
3. Tighten the screw and pull the braid behind the presser foot.
4. Attach the presser foot onto the machine.
5. Set the zigzag width slightly wider than the width of the braid.
6. Stitch braid in place.



①SA145      ①SA144  
②ABCDEFGHIJKLMNO    ②IP

## Clear-view Foot

Use this presser foot where visibility of seams or pattern markings are desired. Perfect for quilting appliqué!

1. Attach the presser foot and select a stitch from satin or decorative stitches.
2. Line up the center guide mark on the presser foot over the desired seams or pattern markings.
3. Sew.

## Cording Foot

Used for embellishing 1 to 3 cords or decorative threads. Perfect for couching!

1. Slip a cord from the right of the presser foot, and place each cord into each guide (to use single cord, use the center guide).
2. Place cord under the presser foot, and select zigzag stitch with maximum stitch width.



①SA110      ①SA148  
②ABCDEFGHIJKMN    ②GHILOP

## Cording Foot (5-hole)

Used for embellishing 1 to 5 cords or decorative threads. It can be used with brother sewing machines of 7 mm feed width.

1. Insert cords or threads into each hole on the presser foot.
2. Attach the presser foot and pull cords under the presser foot.
3. Line up the cords, and select zigzag stitch with maximum stitch width.

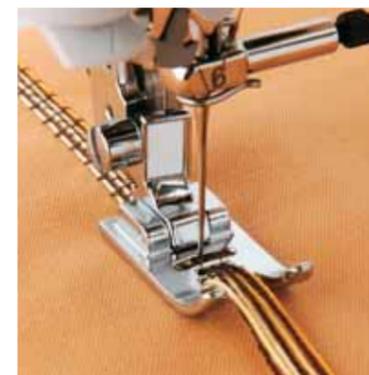


①SA157  
②ABCDEFGHIJKMN

## Cording Foot (7-hole)

Used for embellishing 1 to 7 cords or decorative threads. It can be used with brother sewing machines of 7 mm feed width.

1. Insert cords or threads into each hole on the presser foot.
2. Attach the presser foot and pull cords under the presser foot.
3. Line up the cords, and select zigzag stitch with maximum stitch width.



①SA158  
②ABCDEFGHIJKMN



①SA142  
②All Brother home-use sewing machines

## Fringe Foot

Used to mark construction details by creating tailor tacks. Create 3-D loops and fringe with a single zigzag stitch. Mark construction details by creating tailor tacks.

Making loops or fringes:

1. Select zigzag stitch and set the stitch width to more than 5 mm.
2. Decrease the upper thread tension and test various settings to see which one works on the fabric you are using.
3. Line up the center of the presser foot on a drawn pattern line and sew (cut the center of loops to make fringes).

Creating tailor tacks:

1. Sew a few stitches to mark.
2. Mark a guideline to follow on your fabric.
3. Line up the center of the foot with the guideline and sew.



①SA120  
②All Brother home-use sewing machines

## Gathering Foot

Used for gathering fabrics. Ideal for clothing as well as home decor. Works best on thin to medium weight fabrics.

For gathering:

1. Select a straight stitch, left needle position.
2. Increase the upper thread tension.
3. Place the fabric to be gathered under the presser foot.

To attach the gathered edge to a flat fabric:

1. Select a straight stitch, left needle position.
2. Increase the upper thread tension.
3. Place the fabric to be gathered, right side up, under the presser foot.
4. Slide the fabric not to be gathered into the slit in the presser foot with the surface of the fabric facing down.

Requires Low Shank Adapter for ULT series, PC-6500, PC-8200 and PC-8500 sewing machines.

### Girl's Dress

◆ Innov-is Project Book  
(See page 47 for details.)



Metal type  
①SA146  
②IP

Metal type  
①SA186  
②ABCDEFGHIJKLMNO

## Open Toe Foot

Provides better visibility in the needle area. Ideal for securing edges of appliqué, sewing curves, topstitching, etc.

Adding decorative stitches over seams or patterns:

Line up the center guide mark (red) of the presser foot to the seam or pattern line and sew.

For appliqué:

1. Line up the center guide mark (red) of the presser foot to the edge of appliqué.
2. Zigzag-sew with dense stitches.



Plastic type  
①SA147  
②ABCDEFGHIJKLMNO

## Pearls and Sequins Foot

Attaches threaded beads, sequins or rounded cords up to 4 mm in size. Its wide groove also helps you to make or attach piping. Also used for edge-stitching heavy fabric such as knits.

1. Adjust the upper thread tension.
2. Place threaded beads in groove of the foot.
3. Stitch in place using zigzag stitch with transparent thread.

①SA150  
②ABCDEFGHIJKMN





**Bed Runner & Pillowcase**

◆ Innov-is Project Book  
(See pages 16 and 17 for details.)

Pin Tuck Foot  
Ruffler Foot



**Pin Tuck Foot**

This presser foot has 7 grooves and produces perfect pin tucks and corded pin tucks using a twin needle on lightweight fabric. A specially designed bobbin cover is also included with this presser foot.

1. Install and manually thread a twin needle.
2. Draw a reference line to guide your first row of stitching and use that to sew the first row in the center position.
3. Further rows can be evenly spaced by placing the completed row in one of the grooves.
4. Sew slowly for most consistent results.

For seven grooves:

- ① SA179
- ② ABCDEJ

For five grooves:

- ① SA162
- ② IP

This presser foot does not include the bobbin cover.



**Ruffler Foot**

Makes ruffles with evenly spaced tucks and gathers. The ruffling blade on the lower portion of the presser foot is moved forward, its teeth catch a fabric and force it forward into gathers or tucks. The intervals of tucks can be adjusted.

1. Adjust the amount of tuck or gather by trying different combinations of stitch length, tuck setting and depth setting.
2. Use a stiff card to slide the fabric from left into the slot, and stitch slowly.
3. Move fabric about 1" (2.5 cm) past the needle to get started.

① SA143

② AFJKM

# Quality quilting

Brother offers you innovative accessories to make quilting easier, helping you create more precise and more beautiful results.

Baby Quilt created by Janice Ferguson and Suzanne Sawko



①SA125  
②All Brother home-use sewing machines

## 1/4" Piecing Foot

Best for quilt and patchwork piecing with 1/4" or 1/8" seam allowance. Its back and small needle opening are designed to give the right pressure on fabrics.

1. Snap on the presser foot and select a center straight stitch.
2. With right sides together place two pieces of fabric, and line up edges of fabrics to the right side of the presser foot, to create even 1/4" (6.5 mm) seams.
3. To create 1/8" (3.2 mm) seams, guide fabric on the left side of the foot.



①SA185  
②All Brother home-use sewing machines

## 1/4" Piecing Foot with Guide

The 1/4" quilting foot has accurate reference marks on 3 sides of the foot to help you form perfect 1/4" seams and turn corners. The easy to attach snap-on foot makes the change quick and easy. Select the center needle position for your sewing machine and the single hole matches perfectly to the needle drop position and helps to expand the presser foot area that rests against the fabrics as the centered straight stitch is sewn. The positioning blade follows the edge of the fabric and prevents fabric shifting as the straight stitch is sewn parallel to the edge of the fabric. The front of the foot narrows to the 1/4" measurement for easy reference.

1. Snap on the presser foot and select a center straight stitch.
2. With right sides together place two pieces of fabric, and line up edges of fabrics to the fabric guide of the presser foot.



①SA132  
②All Brother home-use sewing machines

## Quilting Guide

Use it to sew parallel rows at preset even intervals. The distance between the straight bar and the needle can be adjusted by sliding the guide.

1. Stitch the first straight row.
2. Insert the straight bar into the hole of the presser foot holder, or a mounting hole on the walking foot.
3. Adjust the stem of the quilting guide so that the guide aligns with the seam that has already been sewn.
4. Adjust the guide to the desired width of the seam.
5. Stitch, keeping the guide in the first row of stitching.



①SA187  
ⓂABCDEFGHIJMNO

## Open Toe Quilting Foot

The large opening on the front of the foot gives you wide visibility in the needle area. Use for free-motion, outline quilting, etc.

1. Screw on the Open Toe Quilting Foot, with the pin over the needle clamp screw.
2. Lower the feed dogs.
3. Use the foot controller so that both hands are free to guide the fabric.
4. Select a straight stitch or your preferred stitch such as zigzag stitch.
5. Set the fabric under the presser foot.
6. While starting to sew, press the needle position button twice to pull the bobbin thread to the quilt top.
7. Gently holding the upper and bobbin threads sew about four locking stitches.
8. Guide the fabric with both hands while keeping the fabric pulled tight.
9. When quilting is finished, sew about four locking stitches and finish the thread ends.

Requires Low Shank Adapter for ULT series, PC-6500, PC-8200 and PC-8500 sewing machines.



①SA129      ①SA165  
ⓂABCDEFGHIJMNO      ⓂL

## Quilting Foot

For darning, quilting, or free-motion. The foot raises and lowers with the needle to allow fabric to be moved between stitches and to hold fabric in place while stitches are created.

1. Lower the feed dogs.
2. Set the machine for straight stitch.
3. Place the fabric beneath the presser foot.
4. Use both hands to hold the fabric firmly.
5. Begin to sew moving the fabric at an even pace in order to sew uniform stitches roughly 1/16" - 3/32" (2.0 - 2.5 mm) in length.

Requires Low Shank Adapter for ULT series, PC-6500, PC-8200 and PC-8500 sewing machines.

## Walking Foot/Open Toe Walking Foot

The feed dogs on the walking foot moves at the same pace as the machine's lower feed dogs to feed the fabric consistently. Fabrics that can be difficult to sew such as vinyl, leather, quilting layers and velvet can be easily sewn. Use the walking foot with the closed front for thick layers of fabric and the walking foot with the open front when greater visibility is needed.

1. Attach the walking foot to the machine.
2. Set the machine to straight stitch.
3. Sew.

Requires Low Shank Adapter for ULT series, PC-6500, PC-8200 and PC-8500 sewing machines.



Walking Foot  
①SA140      ①SA107  
ⓂABCDEFGHIJKMN      ⓂGHO  
①SA166      ①SA169  
ⓂL      ⓂI



Open Toe Walking Foot  
①SA188  
ⓂABCDEFGHIJKMN

# Embroider, Embellish, Enjoy.

Brother offers a wide range of embroidery accessories allowing you to easily design and create your own original projects.



PE-DESIGN® 8.0  
PE-DESIGN® Lite  
PED-BASIC®



①PEDESIGN8.0

①SAVR8.0

## PE-DESIGN® 8.0/SAVR8.0

Turn your ideas into embroidery with Brother's PE-DESIGN® 8.0 software!

This personal embroidery design software system comes with five applications: Design Center, Layout & Editing, Font Creator, Programmable Stitch Creator, and Design Database. You can design your own unique embroidery patterns in the easy steps. Comes with USB card writer, 4M blank memory card and software compatible with Windows 2000 or later. SAVR8.0 Upgrade kit is compatible with PE-DESIGN 5.0, 6.0 & 7.0.



①PEDESIGN LITE

## PE-DESIGN® Lite

New to embroidery software? Master basic digitizing and embroidery design work with Brother's easy to use PE-DESIGN® Lite.

PE-DESIGN® Lite is designed for the individual that needs more than PED-BASIC®'s downloading capability but doesn't need all of the top end features of the PE-DESIGN® 8.0 software. Comes with a USB card writer and blank memory card and is compatible with Windows 2000 or later.



①PED-BASIC

## PED-BASIC®

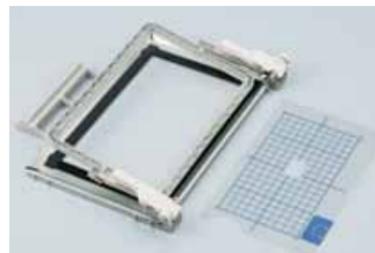
Download .pes embroidery designs from the Internet with PED-BASIC®.

PED-BASIC® lets you obtain or purchase .pes embroidery designs from the Internet to use with your Brother home embroidery machine. It comes with USB card writer, 4M blank memory card and software compatible with Windows 98 or later.

Quattro™ 6000D Embroidery Card Reader  
Quattro™ 6000D Border Frame  
Innov-is 4000D Premium Package



①SAECR1  
②Only compatible with Quattro™ 6000D



①SABF6000D  
②Quattro™ 6000D



①SAVR4000D  
②Innov-is 4000D

## Quattro™ 6000D Embroidery Card Reader

Connect your embroidery card reader using the built-in USB port on your Quattro™ 6000D. This Embroidery Card Reader is compatible with the entire library of Brother Embroidery Cards, including licensed content. The simple and easy USB attachment takes seconds to connect and ensures your treasured collection of designs will work beautifully in our new Quattro™ 6000D.

## Quattro™ 6000D Border Frame

This border frame simplifies the process of making beautiful borders. Used in conjunction with the built-in software in your new machine you can create continuous border patterns from the stunning designs that come with the Quattro™ 6000D. The Border Frame enables you to repeat designs vertically or horizontally. Easy to add and easy to see reference stitches to assure perfectly connected and aligned designs. The border frame lifts open to allow you to easily slide your fabric to the next location!

## Innov-is 4000D Premium Package

Exclusively for the Innov-is 4000D this upgrade adds outstanding quilting features, updated embroidery functionality and enhanced USB capability.

Expand the functionality of your Innov-is 4000D by adding special features to the actual machine:

- Automatic Height Adjuster™ (AHA) feature adjusts the presser foot pressure automatically and continuously to give you superior stitch quality when stitching over differing fabric thicknesses.
- Accepts USB mouse\* to navigate LCD screen.
- Compatible with USB hub devices\* to provide access to memory devices\*.
- Drag and drop embroidery pattern positioning.
- Includes three new free-motion presser feet:
  - Free-motion quilting foot "C" for more control with center needle position straight stitch
  - Open toe quilting foot "O" for greater visibility
  - Echo quilting foot "E" for perfect echo quilting
- Reduce letter spacing in embroidery fonts.
- The 4000D Premium Upgrade Package is compatible only with the Brother Innov-is 4000D sewing and embroidery machine.

\* Requires additional purchases.

Duetta™ 4500D/Innov-is 4000D  
Premium Upgrade Package II

## Duetta™ 4500D/Innov-is 4000D Premium Upgrade Package II

Exclusively for all Duetta™ 4500D's and Innov-is 4000D machines that have been upgraded with the SAVR4000D Premium Package. Add even more features to your top of the line machine.

Add tremendous functionality to your machine with these features:

- New Border Frame and 28 Unique Embroidery Patterns. Allows you to embroider beautiful motifs continuously as border designs. Good for embellishing a wide variety of items.
- Sewing Decorative Stitches as embroidery. Use the Border Frame to embroider 150 decorative sewing stitches within the frame.
- Add appliqué capability to your embroidery designs with the new Appliqué Creator Function.
- Change your LCD screen background color for easier viewing of difficult to see embroidery designs.
- Customizable USB Mouse\* Pointer Functions.
- Character/Font Pattern Separation. Greater functionality in adjusting the spacing between individual characters.
- Basting Function to prevent shrinkage and misalignment of embroidery designs
- Addition of 2 new small fonts and 2 new Cyrillic fonts.

\*Requires additional purchase.



①SAVR4500D  
②Duetta™ 4500D/Innov-is4000D



**Nightie**

◆ Innov-is Project Book  
(See page 18 for details.)

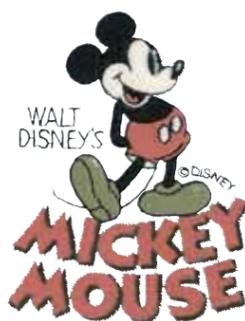


Brother Embroidery Card Collection



## Create Some Magic with Disney

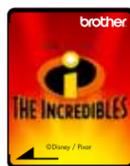
Only Brother can offer a wide range of beloved Disney character patterns that inspire imagination and creativity. Disney appeals to the entire family, all ages and all stages. Whether it's retro, contemporary or classic - Disney is the fastest way to a smile.



©Disney ©Disney, Based on the "Winnie the Pooh" works, by A.A. Milne and E.H. Shepard

## Add Excitement with Disney/Pixar Movie Characters

Your favorite characters from Disney/Pixar Movies are at your fingertips. These loveable, memorable characters appeal to all who are young at heart. The application opportunities are endless, from décor to clothing these characters add a touch of excitement everyone will love.



Disney and Disney/Pixar embroidery cards sold separately and are compatible only with Brother-branded home embroidery machines with a Disney nameplate.



©Disney / Pixar

Brother Embroidery Card Collection

## Add Some Character to Your Next Project

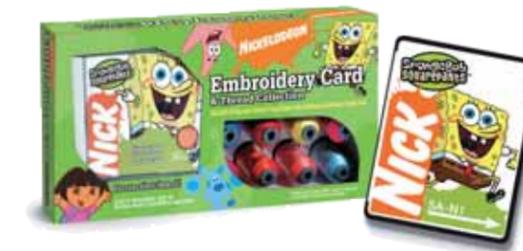
Say hello to SpongeBob SquarePants™, Dora the Explorer™ and Blue's Clues™! Delight the kids in your world with clothes, gifts or accessories decorated with these colorful characters.

And, check out our Nickelodeon Embroidery Card and Thread Collection which contains a SpongeBob SquarePants embroidery card, 23 spools of thread and 2 prewound bobbins.

Embroider the popular Nickelodeon characters and friends onto clothes, gifts and items using any Brother home embroidery machine with an embroidery card slot.



©2007 Viacom International Inc. All rights reserved. Nickelodeon, Nick Jr., SpongeBob SquarePants, Dora the Explorer, Blue's Clues and all related titles, logos and characters are the trademarks of Viacom International Inc. SpongeBob SquarePants created by Stephen Hillenburg.



## Explore Brother's Wide Selection of Embroidery Designs

At Brother, the possibilities are limitless! This collection features something for nearly every taste: whimsical, traditional, seasonal, lacy, country, juvenile, elegant and more. The collection continues to grow and every card is compatible with every Brother-made home embroidery machine.



Embroidery cards shown are just a sample. To view the entire collection, visit [www.brother.com](http://www.brother.com).



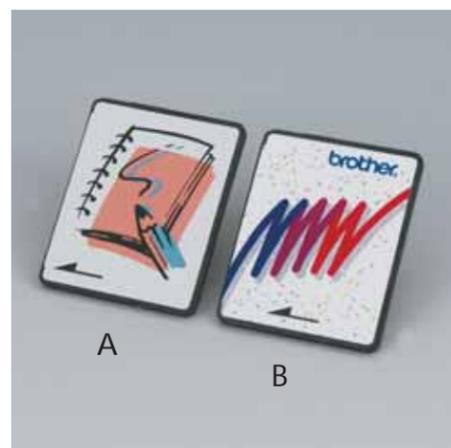
Napkin Holder  
Wine Coaster

◆ Innov-is Project Book  
(See page 13 for details.)



## Blank Cards

You can save your customized embroidery designs into the blank card for future use.



A: Blank 1 Megabit Memory Card for PE-SCAN®, PE-DESIGN® 3.0 and earlier.

B: Blank 4 Megabit Memory Card for PE-DESIGN® 4.0 and later.

A: SA308

B: SA309

## Card No.1 Alphabet

© SA298: 6 fonts of alphabets, 5 kinds of emblems

Choose from 6 fonts of alphabet and 5 emblems that are perfect for creating monogramming or original embroidered logos.



## Card No. 14 Large Floral Patterns

© SA314: 34 designs for a 4" x 4" area

Lovely large floral patterns that can be used to accent any textile. Flowers are always needed for weddings, birthdays, mother's day, get well wishes, new babies and other occasions.



## Card No. 16 Dogs & Cats

© SA316: 18 designs for a 4" x 4" area

Show your affection for your dog or cat and create your own decorations. Add designs to blankets, pillows and jackets to show off your favorite breed.





### Card No. 21 Needlework

Ⓞ SA321: 48 designs for a 4" x 4" area, 2 series of the alphabet

This card provides decorative patterns and designs for needlepoint, cross-stitch and other forms of decorative stitching. Also included are 2 series of the alphabet - one small and one large.



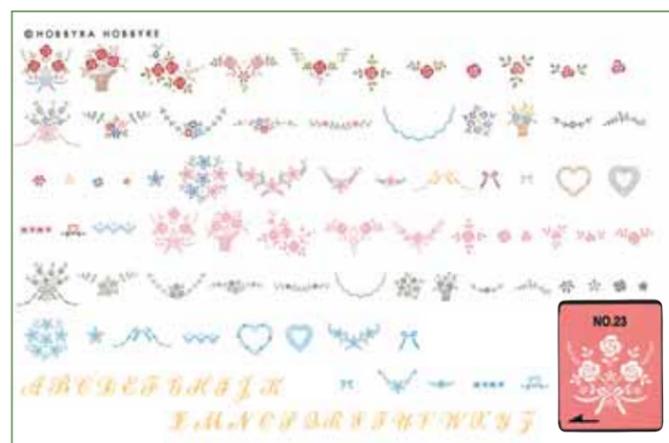
### Card No. 22 Big Quilt (7"x5")

Ⓞ SA322: 51 designs for a 7" x 5" area, 49 designs for a 4" x 4" area

Express your love of quilting to create a new quilt with exquisite designs. Build the Big Quilt in sets of blocks or appliques, choosing the number of fabrics that are perfect for your project.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.

This card is limited to stock on hand.



### Card No. 23 Linen/Lace (7"x5")

Ⓞ SA323: 20 designs for a 7" x 5" area, 82 designs for a 4" x 4" area

Decorate your bed and bath linens such as towels, tablecloths, napkins and tapestries with exquisite designs. Also included are 26 script letters.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.

### Card No. 28 Holiday

Ⓞ SA328: 3 designs for a 7" x 5" area, 35 designs for a 4" x 4" area

We encourage you to celebrate the spirit of the holiday season, and enjoy the rich content throughout our Christmas Card. Create gifts for your loved ones by adding any of these specialized designs.

The lace ornaments look as shiny as they can be when embroidered with Brother's new metallic threads. (MTPK14)

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



### Card No. 29 Lace

Ⓞ SA329: 42 designs for a 4" x 4" area

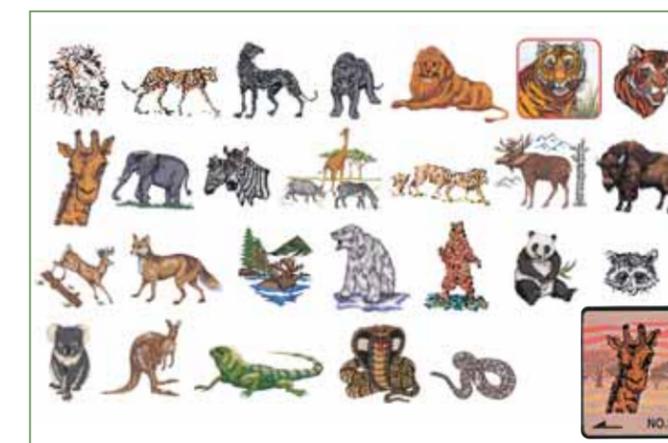
The Lace Card offers the finest selection of lace designs to embellish curtains, table textiles, clothing and other decorative accessories.



### Card No. 30 Animal

Ⓞ SA330: 26 designs for a 4" x 4" area

Our Animal card is for anyone interested in animals and the natural world around them.





### Card No. 31 Flower

Ⓢ SA331: 52 designs for a 4" x 4" area

Combine some of these designs to make even more striking flowers. The Flower Card offers a variety of flowers that can accent gifts for every occasion.



### Card No. 33 Tree

Ⓢ SA333: 2 designs for a 7" x 5" area, 34 designs for a 4" x 4" area

Our Trees Card is a combination of trees, leaves, bushes and vines. Decorate any of your accessories to add a nature look with any of these designs.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



### Card No. 35 Cats and Dogs II

Ⓢ SA335: 2 designs for a 7" x 5" area, 20 designs for a 4" x 4" area

The second edition of the Cats & Dogs card offers a larger selection. This card consists of an assortment of different cats and dogs that can be placed on clothing, home furnishings, accessories etc.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.

### Card No. 36 Fruits and Vegetables

Ⓢ SA336: 28 designs for a 4" x 4" area

Our Fruits & Vegetables Card consists of designs in a variety of colorful fruits and vegetables such as apples, oranges, pineapple, bananas, carrots, corn and peppers.

Designs on this embroidery card follow Brother's Country Yarn Thread color palette. (CYTPK30)



### Card No. 41 Renaissance Alphabet

Ⓢ SA341: 29 designs for a 4" x 4" area

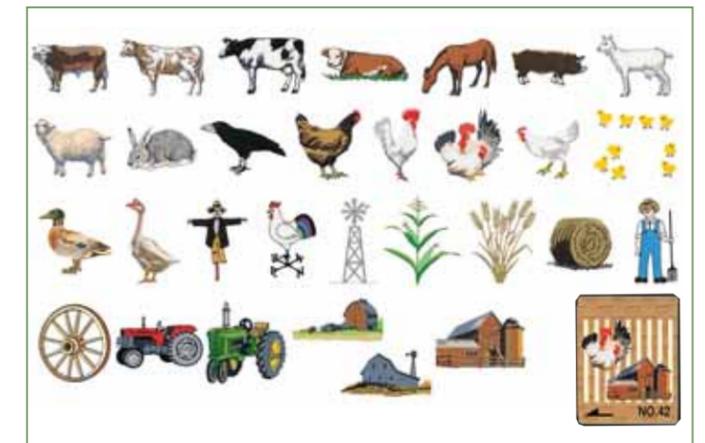
The Renaissance Alphabet card includes a selection of frames, borders, initials and emblems. In combination with the varied selection of fonts they provide just what you need to give any accessory a full-fledged Renaissance look.



### Card No. 42 Farm

Ⓢ SA342: 30 designs for a 4" x 4" area

Farm Animals around the World - Pigs, cows, horses, goats and chickens are amazing creatures. We have combined images of everything you would see on a farm so you can design any accessory.





### Card No. 43 Victorian

Ⓞ SA343: 3 designs for a 7" x 5" area, 23 designs for a 4" x 4" area

We have created a perfect selection of vintage patterns including ladies, carriages, lace and more from the Victorian era. You can use our Victorian collection to make anyone a special, personalized gift.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



### Card No. 44 Lace II

Ⓞ SA344: 1 design for a 7" x 5" area, 33 designs for a 4" x 4" area

The second collection of Lace offers an additional selection of images to embellish curtains, table textiles, gifts and other accessories.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



### Card No. 45 Fancy Work

Ⓞ SA345: 30 designs for a 4" x 4" area

The Fancy Work Card provides a variety of unique patterns for Cross Slitch and fine Needlework. You can craft these patterns into your choice of textiles to make them the focal decorative touch to any room.

### Card No. 46 Australian Animals

Ⓞ SA346: 18 designs for a 4" x 4" area

Australian animals include Kangaroos, Koalas, Platypus, Pelicans and other birds. Get the feeling you are in Australia and use these different animals to design the ambiance.



### Card No. 47 Butterfly

Ⓞ SA347: 3 designs for a 7"x 5" area, 25 designs for a 4" x 4" area

This card offers butterflies of different type, color and size which will make them stylish for any piece of clothing.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



### Card No. 48 Australian Flowers

Ⓞ SA348: 18 designs for a 4" x 4" area

You can capture the beauty of Australia with our Australian Flowers embroidery card. It contains unique designs based on traditional Australian flowers and landscapes.





### Card No. 50 Fairy & Floral

Ⓞ SA350: 3 designs for a 7"x 5" area, 32 designs for a 4"x 4" area

Our Fairy and Floral embroidery card displays a mix of roses, lilies, daisies, flower bouquets and fairies to make any bed, bath or table linen elegant.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



### Card No. 51 Paper Dolls

Ⓞ SA351: 24 designs for a 4" x 4" area

This dazzling Paper Doll collection helps you create your own paper doll: boy, girl or baby. The card consists of numerous outfits to add elegance and style to your paper doll.

This card is limited to stock on hand.



### Card No. 52 Bear Collection

Ⓞ SA352: 36 designs for a 4" x 4" area

This Bear Collection is packed with beautiful images of bears made in a variety of styles, sizes and occasions. Our card provides numerous possibilities to embellish on children's clothing.

### Card No. 53 Scenes

Ⓞ SA353: 45 designs for a 4" x 4" area

A design for any event! Embroider from these designs to help celebrate New Year, Thanksgiving, Halloween, Easter, 4th of July, Christmas, Mother's Day or Father's Day.



### Card No. 55 Gardening

Ⓞ SA355: 3 designs for a multiple hoop (12" x 5") , 30 designs for a 4" x 4" area

You can embroider these designs individually or together to create your own garden. This high-quality garden collection is designed to satisfy all your landscaping needs.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.

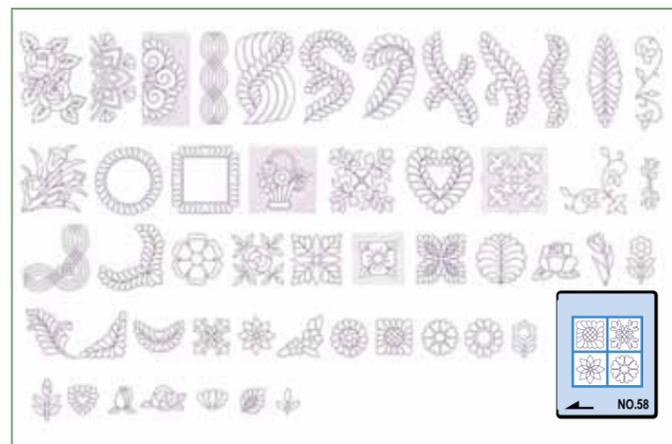


### Card No. 56 Asia

Ⓞ SA356: 3 designs for a multiple hoop (12" x 5"), 35 designs for a 4" x 4" area

Use these designs to embroider one asian motif or combine them in a scene. The frame patterns can also be combined using the Embroidery Edit feature found in many of today's Brother machines.





### Card No. 58 New Quilt Traditions (7"x5")

Ⓞ SA358: 29 designs for a 7" x 5" area, 21 designs for a 4" x 4" area

Choose from these traditional quilting images that range from all sizes and shapes to create your own unique design.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



### Memory Floppy Disk No. 59 Blouse Embellishments (ULT only)

Ⓞ SA359: 6 designs for a 10-1/4" x 6-1/4" area, 6 designs for a 7" x 5" area, 16 designs for a 4" x 4" area

Embellish your clothing with the blouse embellishment disk. You can add beauty and color from a range of different flowers, pansies and fireflies.

This disk is limited to stock on hand.



### Card No. 60 Summer Fun

Ⓞ SA360: 5 designs for a 7" x 5" area, 45 designs for a 4" x 4" area

Keep busy during summer, with our Summer Fun Embroidery Card. Let kids decorate clothing, blankets, towels, or any accessory with any of these summer fun images.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.

This card is limited to stock on hand.

### Card No. 61 Blouse Embellishment II

Ⓞ SA361: 4 designs for a 7" x 5" area, 32 designs for a 4" x 4" area

Embellish your clothing with the second collection of the blouse embellishment card. You can add beauty and color from a range of different flowers, pansies and fireflies.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



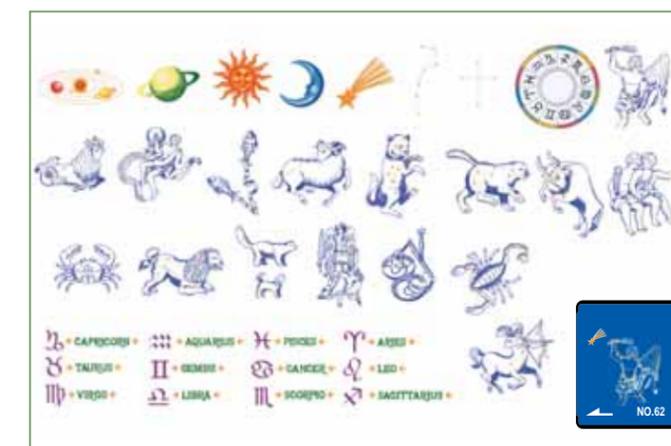
### Card No. 62 Zodiac Sign

Ⓞ SA362: 2 designs for a 7" x 5" area, 49 designs for a 4" x 4" area

Here you will find a complete indexing of designs on each of the Zodiac signs of astrology. Embroider your sign on anything you choose!

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.

This card is limited to stock on hand.



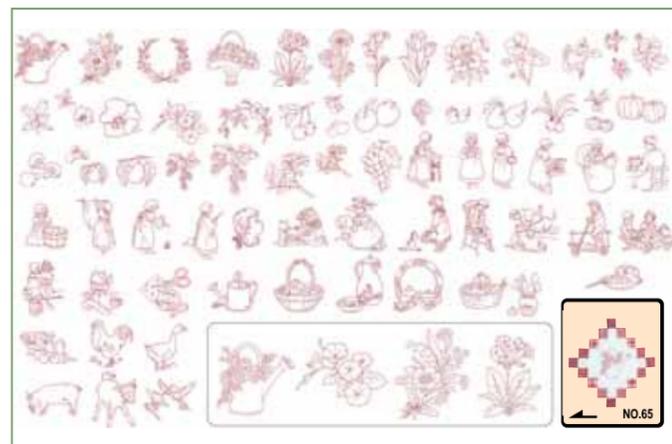
### Card No. 64 Baby

Ⓞ SA364: 1 design for a 7" x 5" area, 37 designs for a 4" x 4" area

Our Baby card offers unique, innovative, and ideal images to personalize any baby gifts for this special occasion, whether a boy or a girl!

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.





### Card No. 65 Redwork

Ⓞ SA365: 4 designs for a 7" x 5" area, 74 designs for a 4" x 4" area

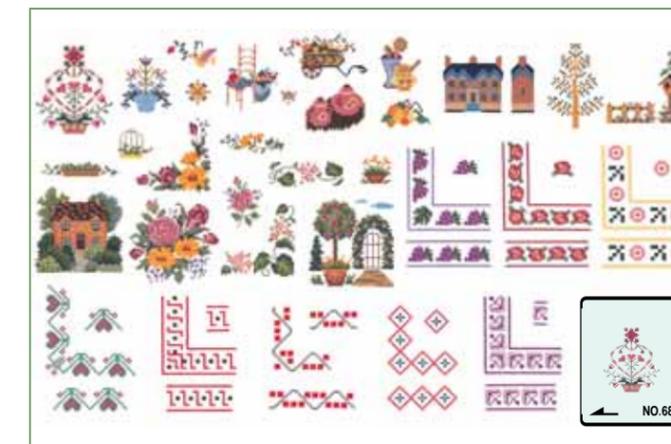
If your favorite color is Red - this is the perfect embroidery card for you. Pick from designs of flowers, fruits, vegetables, farm animals and pilgrims in red to highlight clothing, gifts or other fashion accessories.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.

### Card No. 68 Cross Stitch 1

Ⓞ SA368: 49 designs for a 4" x 4" area

Brother's first cross-stitch collection offers an array of unique designs consisting of borders, frames, corners and motifs. Use these to embellish home furnishings, bedding, clothing or accessories.



### Card No. 66 Pop Mix

Ⓞ SA366: 26 designs for a 4" x 4" area

Spice up clothing or accessories with bright and colorful images of rainbows, stars, butterflies, hearts, flowers and smiley faces from the Pop Mix Embroidery card.

### Card No. 69 Shirt and Hat Emblem

Ⓞ SA369: 39 designs for a 4" x 4" area

Add a touch of class to any shirt or blazer with this embroidery card. An anchor for the boating enthusiast, a horse for the equestrian, and a crest for the lord of your castle.



### Card No. 67 Home Décor

Ⓞ SA367: 34 designs for a 4" x 4" area

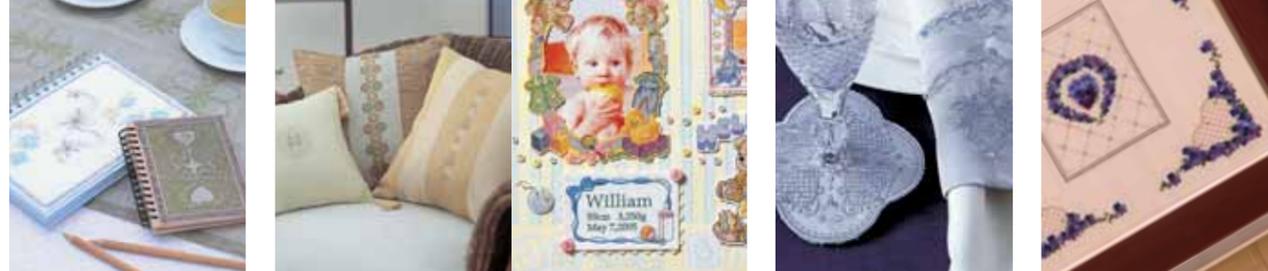
Furnish your home in a variety of sophisticated styles and tastes. Home Décor consists of borders and patterns to add accents to furniture, pillows, blankets and other ornamental pieces in your home.

### Card No. 70 Cross Stitch 2

Ⓞ SA370: 106 designs for a 4" x 4" area

Brother's second cross-stitch collection offers a bear of possibilities for embellishing children's clothing and accessories. This decorative alphabet is just the thing for that special monogram!





### Card No. 71 Heirloom

Ⓞ SA371: 4 designs for a 7" x 5" area, 35 designs for a 4" x 4" area

Choose from a selection of Heirloom style designs that are ideal for accents on table linens, bed linens, towels and delicate clothing. Designed by Josephine Symons.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.

### Card No. 74 Scrapbooking

Ⓞ SA374: 7 designs for a 7" x 5" area, 43 designs for a 4" x 4" area

Scrapbooking meets embroidery! Choose from among floral, romantic, juvenile and seasonal designs in borders, corners and single motifs for adding texture and dimensions to scrapbooks, cards, gift tags...and even clothing!

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



### Card No. 72 Cross Stitch 3

Ⓞ SA372: 76 designs for a 4" x 4" area

Brother's third cross-stitch collection offers an even wider array of designs for wedding, baby and welcome in combination with icons, lettering and numbers. Designed by Vermillion Stitchery.

### Card No. 75 Lace

Ⓞ SA375: 8 designs for a 7" x 5" area, 37 designs for a 4" x 4" area

Elegant, feminine, luxurious or demure - choose your look from among new lace designs for decorating home fashions, clothing or gifts. Create your own look by combining motifs or experimenting with thread colors and metallics.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



### Card No. 73 Japanese Style

Ⓞ SA373: 57 designs for a 4" x 4" area

Japanese Style contains designs based on traditional Japanese motifs. These delicate designs include flowers, landscapes, icons of good luck, and the well-known Japanese "Kanji" characters, which stand for meditation, love and the four seasons.

### Card No. 76 Big Size

Ⓞ SA376: 16 designs for a 10-1/4" x 6-1/4" area

Coordinated frames and flowers were specifically designed for combinations that will easily fill the large embroidery frame (16 x 26cm) that is compatible with the Quattro™ Innov-is 6000D; Duetta™ 4500D, Innov-is 4000D, 2500D and 1500D. Perfect for creating one of a kind heirloom quilts, beautiful home décor and so much more!





### Card No. 77 Holidays

Ⓢ SA377: 8 designs for a 7" x 5" area, 35 design for a 4" x 4" area

The card's designs address traditional holidays such as Valentine's Day, St. Patrick's Day, Easter, Mother's Day, Halloween, Thanksgiving and Christmas, plus it has designs appropriate for weddings, birthdays and baby gifts.

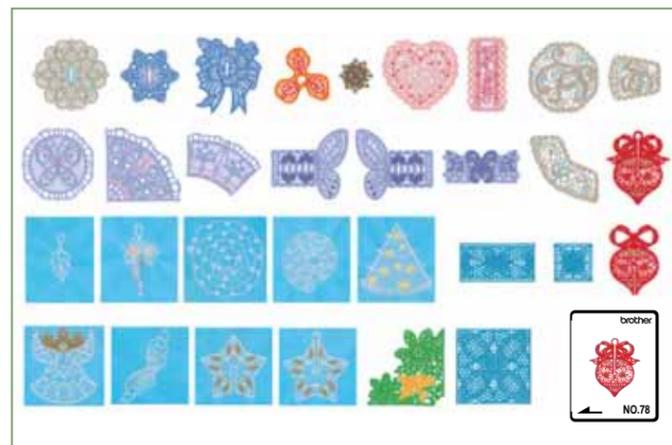
Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.

### Card No. 80 Denim

Ⓢ SA380: 12 designs for a 7" x 5" area, 35 designs for a 4" x 4" area

Many of the designs have a masculine look perfect for rear pockets on jeans, others fit perfectly on garments for the youngsters in your house!

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs



### Card No. 78 Combination Lace

Ⓢ SA378: 31 designs for a 4" x 4" area

Pick you favorite color and watch the beauty grow. Included are designs that can be embroidered on water soluble stabilizer so that they can be three-dimensional.

### Fashion Embroidery Collection by Anita Goodesigns

Ⓢ SAAGI

Created exclusively for Brother, this 2 CD-set collection contains a total of 183 brand new embroidery designs illustrating project tutorials, a fashion workbook with design tips and a guide to choosing colors. Designs come in multiple file formats compatible with most brands of home embroidery machines (.pes, .dst, vip, .hus, .art, .exp, .jef, .xxx). Twenty themed mini-collections include rich florals, exquisite paisleys, intricate cutwork and innovative "in-the-hoop" projects as well as seasonal and holiday categories - all in various sizes. Something for almost everyone who owns a home embroidery machine.



### Card No. 79 Dogs & Cats

by Louis Walter Schemitt

Ⓢ SA379: 31 designs for a 4" x 4" area

Created for the dog and cat lover, these life-like embroidery designs give your embroidery work that added touch of affection. Add your four-legged friend to your projects for personalized customization.



## Disney Classics

① SA301D: 48 designs for a 4" x 4" area

The Disney Classics card showcases some tried-and-true favorites, from Dumbo to Bambi, Lady and the Tramp and more. Truly something for everyone.

## Disney Film Stars

① SA304D: 48 designs for a 4" x 4" area

Focus on the stars with this selection of Disney favorites! Beauty and the Beast, the Little Mermaid, the Lion King, Aladdin and friends, all available at your fingertips.



## That's Donald

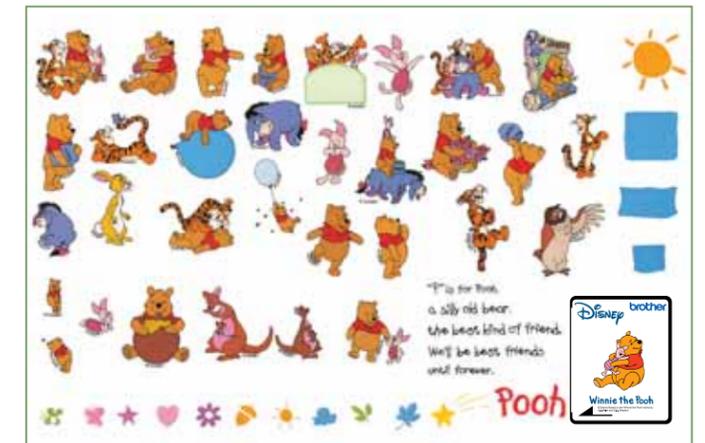
① SA302D: 39 designs for a 4" x 4" area

Focus on everyone's favorite duck with this addition to your collection.

## Winnie the Pooh

① SA305D: 53 designs for a 4" x 4" area

Here's Winnie on the go in the company of all his friends from the Hundred Acre Woods. Share the adventure and excitement as you join them on their travels.



## Disney Best Pals

① SA303D: 40 designs for a 4" x 4" area

This is a special memory card that combines Disney's favorite characters, Mickey Mouse, Winnie the Pooh, Princess and more with appliques and name tags.

## Taste of Disney

① SA306D: 16 designs for a 4" x 4" area

Our Taste of Disney card offers a selection of images from every branch of the Disney family tree. From the friends of the Magic Kingdom to the gang of the Hundred Acre Woods, you're guaranteed to find a familiar face with this addition to your library.

This card works in ALL Brother embroidery machines.





### Once upon a time

Ⓢ SA307D: 45 designs for a 4" x 4" area

For the Princess in your life!, choose from Disney's many young heroines found all on the same card.



### Mickey's Holiday

Ⓢ SA308D: 26 designs for a 4" x 4" area

Mickey takes a holiday in this seasonal favorite. Join Mickey and his friends as they brave the cold and prepare to celebrate.



### Tinker Bell

Ⓢ SA309D: 25 designs for a 4" x 4" area

Tinker Bell is back in a variety of poses to add her touch of magic to any embroidery project.

### Monsters, Inc.

Ⓢ SA310D: 23 designs for a 4" x 4" area

Enhance your collection by adding the cast of characters from the hit movie Monsters, Inc. Guaranteed to impress the loveable little monster in your family.



### Big Magic (7"x5")

Ⓢ SA311D: 17 designs for a 7" x 5" area, 1 design for a 4" x 4" area

Big Magic focuses on magical scenes and characters from Disney's history and has something to suit every taste. Big Magic has been designed in the 7" x 5" embroidery area format.

Note: Embroidery machine models with maximum 4" x 4" frame sizes will not accept larger designs.



### Hugs and Kisses

Ⓢ SA312D: 25 designs for a 4" x 4" area

Hugs and Kisses features all your favorite Disney characters in scenes of friendship, sharing and joy.





## Winnie The Pooh Honey Toys Collection

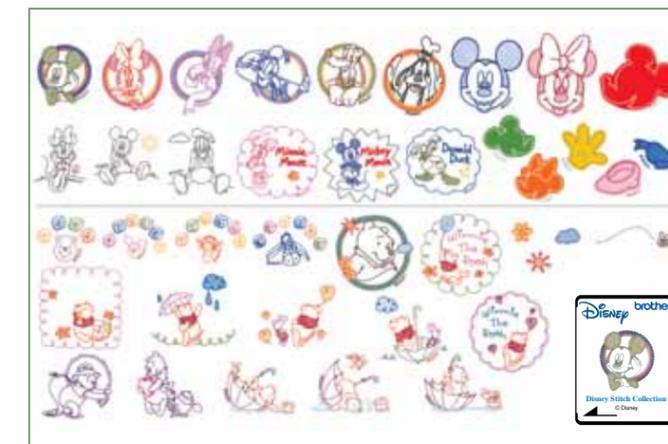
Ⓢ SA313D: 31 designs for a 4" x 4" area

To the Hundred Acre Wood - Piglet, Eeyore, Tigger, and of course Winnie the Pooh. Embroider them fast and make things fun for your favorite Pooh fan with this easy to use accessory.

## Disney Stitch Collection

Ⓢ SA316D: 40 designs for a 4" x 4" area

Made for anyone who loves classic Disney. These whimsical designs can add a touch of Disney magic to clothing, accessories and home décor.



## Finding Nemo

Ⓢ SA314D: 29 designs for a 4" x 4" area

Designs from the animated Disney feature film. Our card features individual designs of the film's colorful ocean inhabitants, including: Nemo, the boy clownfish; Marlin, Nemo's fretful father; Dory, an optimistic lady fish; Bloat the Puffer fish; Pearl the Octopus and more.

## Snow White

Ⓢ SA317D: 24 designs for a 4" x 4" area

Relive the magic of Disney's classic fairy tale with Brother's Snow White memory card, showcasing Disney's beloved heroine and her seven dwarves in different designs. The card also contains images such as flowers and musical notes - ideal for accents, edging and borders.



## Toy Story 2

Ⓢ SA315D: 20 designs for a 4" x 4" area

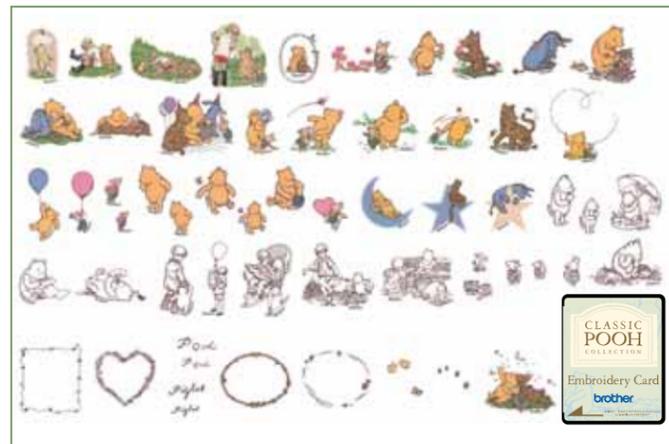
Take your imagination to "infinity and beyond" with the Toy Story 2 memory card. Based on the popular Disney/Pixar Toy Story 2 film, our memory card brings these fun characters to home embroidery. The Toy Story 2 card, showcases Buzz Lightyear, Woody, Jessie and a variety of friends from Andy's room.

## Baby Pooh and Friends

Ⓢ SA318D: 29 designs for a 4" x 4" area

It doesn't get any cuter than this! Here's Baby Pooh and his friends to delight little fans with all their antics. All designs are perfect for embellishing children's clothing, accessories, or that new nursery. The card contains 15 smaller images that can be added as accents to cuffs and collars or used to create borders or frames.





### Classic Pooh Collection

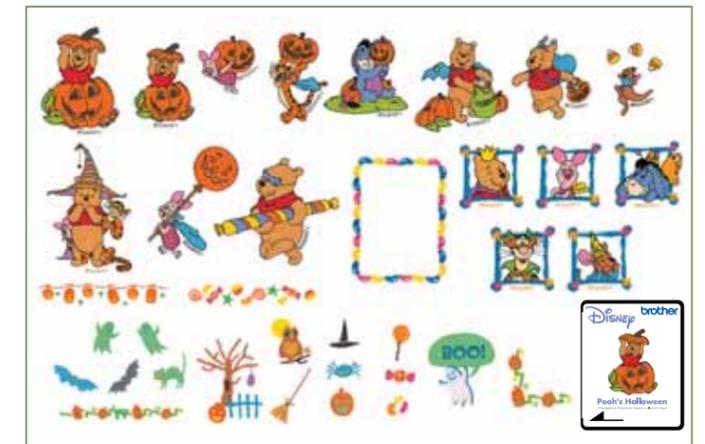
Ⓢ SA319D: 53 designs for a 4" x 4" area

Many of the full color designs are meant to be embroidered with the soft colors found in the Brother Cotton Embroidery Thread Collection (CYTPK30), however there are beautifully detailed outlines of many Classic Pooh Designs as well.

### Pooh's Halloween

Ⓢ SA322D: 35 designs for a 4" x 4" area

Go Trick-or-Treating with Pooh and his friends from Hundred 100 Acre Wood. Costumed characters, patch-type motifs and borders are ready for your creative endeavors.



### Disney/Pixar The Incredibles

Ⓢ SA320D: 24 designs for a 4" x 4" area

Inspired by the Disney presentation of the Pixar film, The Incredibles. After you discover the side of superheroes you've never seen before, you will discover the fun of embroidering your favorite characters from this film.



### Disney/Pixar Cars

Ⓢ SA323D: 15 designs for a 4" x 4" area

Get ready, get set, go! The designs showcase the fun talking vehicles from the Disney/Pixar movie "Cars." The emblems are a perfect compliment to anything denim and will find their way onto backpacks, shirt sleeves and jacket backs.



### Vintage Mickey

Ⓢ SA321D: 27 designs for a 4" x 4" area

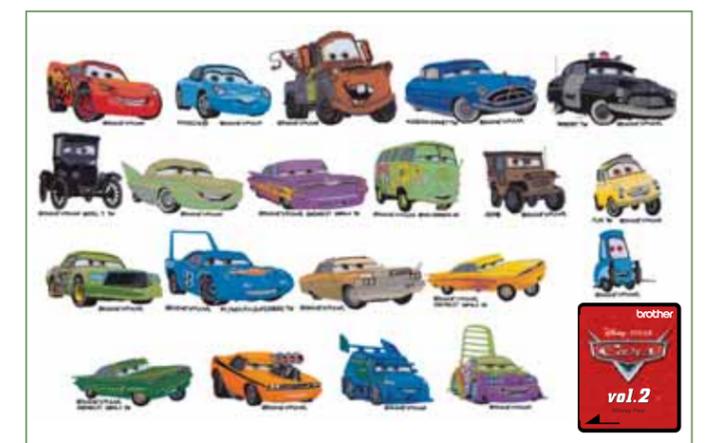
Take a trip down memory lane with Mickey Mouse in this retro-inspired collection of popular images - some dating back to the animated mouse's early days of silent movie shorts.



### Disney/Pixar Cars Vol. 2

Ⓢ SA324D: 20 designs for a 4" x 4" area

Your favorite cars in true form! The second volume of Brother's licensed embroidery designs features the lovable, high-octane characters from the Disney/Pixar film "Cars".





## Thread Collection with SpongeBob

Ⓞ SANPKG1: 25 designs for a 4" x 4" area

This Collection comes with a SpongeBob SquarePants™ embroidery design card, 23 spools of specially selected Nickelodeon thread colors and 2 prewound bobbins.

Note: Additional thread colors may be required to complete some Nickelodeon embroidery designs.



## Dora the Explorer

Ⓞ SAN2: 25 designs for a 4" x 4" area

Dora the Explorer™ is an animated adventure series starring Dora who is bi-lingual in English and Spanish and uses this to communicate with her friends, overcome obstacles and reach her goals.



## Blue's Clues

Ⓞ SAN3: 25 designs for a 4" x 4" area

Blue's Clues™ revolutionized preschool television with interactive programming starring live-action host Joe and a bright blue puppy named Blue.



For all models:  
① SA503



① SA539  
① SA560  
① Duetta™ 4500D, Innov-is 4000D/2500D/1500D  
① Quattro™ 6000D

## Free-Standing Ten Spool Thread Stand

You can set up to 10 spools of thread on this stand that conveniently sits behind your machine. Each thread has its own thread guide to deliver thread smoothly to the machine as well as a thread locking system which keeps those loose ends tamed when not in use. Spend less time changing threads, and more on creating. For all embroidery and sewing/embroidery machines.

## Ten Spool Thread Stand

This 10-Spool Thread Stand snaps securely in place on to your machine to provide 10 vertical spool pins for thread delivery or bobbin storage. Allows easy access to frequently used thread colors. Place your threads in the proper color sequence for your next embroidery, quilting or sewing project. The spool pins can easily be removed to accommodate a variety of spool sizes. Take control of your spool thread tails by placing them in the storage slots.

## Embroidery Machine Hoops

Select hoops appropriate for your machine. Some hoops can be used only with limited machines. Ask your selected dealer or check on our website for details, [www.brother.com](http://www.brother.com).



### For Quattro™ 6000D:

- Extra-large: 300 x 200 mm (approx. 12 x 8 inches)  
① SA447
- Extra-large: 260 x 160 mm (approx. 10-1/4 x 6-1/4 inches)  
① SA441
- Large 180 x 130 mm (approx. 7 x 5 inches)  
① SA439
- Small: 20 x 60 mm (approx. 1 x 2-1/2 inches)  
① SA437
- Extra-large: 300 x 180 mm (approx. 12 x 7 inches)  
① SA440
- Quilt: 200 x 200 mm (approx. 8 x 8 inches)  
① SA446
- Medium: 100 x 100 mm (approx. 4 x 4 inches)  
① SA438

### For Duetta™ 4500D/Innov-is 4000D:

- Extra-large: 300 x 180 mm (approx. 12 x 7 inches)  
① SA440
- Medium: 100 x 100 mm (approx. 4 x 4 inches)  
① SA438
- Extra-large: 260 x 160 mm (approx. 10-1/4 x 6-1/4 inches)  
① SA441 \* Compatible with version 2.0 or later.
- Small: 20 x 60 mm (approx. 1 x 2-1/2 inches)  
① SA437
- Large: 180 x 130 mm (approx. 7 x 5 inches)  
① SA439

### For Innov-is 2500D/1500D:

- Extra-large: 260 x 160 mm (approx. 10-1/4 x 6-1/4 inches)  
① SA441
- Large: 180 x 130 mm (approx. 7 x 5 inches)  
① SA439
- Medium: 100 x 100 mm (approx. 4 x 4 inches)  
① SA438
- Small: 20 x 60 mm (approx. 1 x 2-1/2 inches)  
① SA437

### For Innov-is1000/1200, and PE-700/750D (embroidery only machines):

- Extra-large: 300 x 130 mm (approx. 12 x 5 inches) (Multi-position)  
① SA445
- Large: 180 x 130 mm (approx. 7 x 5 inches)  
① SA444
- Medium: 100 x 100 mm (approx. 4 x 4 inches)  
① SA443
- Small: 20 x 60 mm (approx. 1 x 2-1/2 inches)  
① SA442

### For Innov-is 900D series, SE-350, HE-240, LB6770, Innov-is 500 series, SE-270D, HE-120 series, PE-300S, PE-400D:

- Large: 172 x 100 mm (approx. 6-3/4 x 4 inches)  
① SA434
- Medium: 100 x 100 mm (approx. 4 x 4 inches)  
① SA432
- Small: 20 x 60 mm (approx. 1 x 2-1/2 inches)  
① SA431

### For ULT series:

- Large: 260 x 160 mm (approx. 10-1/4 x 6-1/4 inches)  
① SA428
- Medium Plus: 180 x 130 mm (approx. 7 x 5 inches)  
① SA429
- Medium: 100 x 100 mm (approx. 4 x 4 inches)  
① SA427
- Small: 20 x 60 mm (approx. 1 x 2-1/2 inches)  
① SA426

### For PC-6500, 8200, 8500, 8500D series:

- Extra-large: 300 x 130 mm (approx. 12 x 5 inches)  
① SA425
- Small: 20 x 60 mm (approx. 1 x 2-1/2 inches)  
① SA421

### For PC-7000/7500

- Super: 100 x 160 mm (approx. 4 x 6-1/4 inches)  
① SA403

### For PE-100/150/170D/180D/190D/200

- Large: 182 x 110mm (approx. 7-1/8 x 4-1/4 inches)  
① SA418
- Medium: 110 x 110mm (approx. 4-1/4 x 4-1/4 inches)  
① SA417
- Small: 70 x 70mm (approx. 2-3/4 x 2-3/4 inches)  
① SA416
- Extra-Small: 20 x 50mm (approx. 1 x 2 inches)  
① SA415

### For PE-100

- Super: 100 x 160 mm (approx. 4 x 6-1/4 inches)  
① SA413
- Regular: 100 x 100 mm (approx. 4 x 4 inches)  
① SA412
- Small: 60 x 60 mm (approx. 2-1/2 x 2-1/2 inches)  
① SA411

For the best embroidery results, use these embroidery threads especially designed for Brother sewing and embroidering machines.



61 Color Thread Set with Wooden Rack

①ETKSP999

## Pacesetter™ Polyester Threads (61 Color Thread Set with Wooden Rack)

Our high sheen 100% polyester mini king embroidery thread (1100 yds) is designed to create machine embroidery as well as decorative sewing. Polyester retains its color, heat resistance and strength. Pacesetter embroidery thread is color keyed to the Brother Embroidery Cards giving you just the right color for each design. All 61 exclusive Brother palette colors are included in the 61 color set as well as a useful and decorative wooden thread rack that can stand on your sewing counter or can be hung on the wall for greater utility and space saving. Individual colors are also available at selected dealers.



①30-Pack: CYTPK30

## Brother Country Yarn Embroidery Threads (30 Color Thread Pack)

Attention all embroiderers, Quilters and Heirloom stitchers! Make sure you check out Brother's beautiful country yarn thread. Here is a wonderful set of 30 cotton-wrapped polyester embroidery thread spools 300 meters (328 yards). Available in a fun assortment of colors specifically designed for Brother Embroidery machines, but compatible with other sewing and embroidery machine brands. This pack gives you just the right color for each design. Individual colors are also available (sold in a 5-pack sleeve) at selected Dealers.



①MT986, MT987, MT988, MT989, MT990,  
MT991, MT992, MT993, MT994, MT995,  
MT996, MT997, MT998 & MT999

①①4-Pack: MTPK14

## Metallic Threads

14 different metallic colors, 100% polyester thread developed and made in Japan for Brother® Embroidery Machines, but compatible with other sewing and embroidery machine brands. Dependable thread delivery through machine tensions. Handles a variety of needle and stabilizer types. Designed for high speed embroidery stitching, made for brightness and durability to last a long time. Out metallic thread maintains its color beauty and quality even in the most intricate designs. Made to be used on a wide range of fabrics. This metallic thread can illustrate more of a special and sophisticated look with straight, zig zag or decorative stitches. Available in a 14-Pack and individual colors (sold in a 5-pack sleeve). 300 meters (328 yards) of thread per spool.

## Bobbin Threads

Brother Bobbin Threads are strong, soft and smooth, and perfectly balanced to the needle thread. For best results, use the Brother Bobbin Thread designed specifically for your machine.

A and B (Black and White):

The 1,100-meter (approx.1,200-yds) filament thread is best suited for the Quattro™ 6000D, Duetta™ 4500D/Innov-is 4000D, 2500D, 1500D, 1200 series, PC and ULT series machines and the PE-400D and Innov-is 500D.

C (White only):

The 1,000-meter (approx. 1,100-yds) spun thread is ideal for our embroidery only machines, PE750D and PE700II.



A (White):

①SA-EBT

B (Black):

①SAEBT999

C (White only):

①EBT-PE

## Stabilizers and Water Soluble Stabilizers

When doing machine embroidery, the use of the proper stabilizer helps to provide a good foundation as well as preventing fabric slippage and puckering. Consult your instruction manual for advice on how to hoop your fabric properly with a stabilizer.

- ① SA519 Iron-on Backing Stabilizer 11" x 1 yd. (3 Pieces)
- ① SA5810 Tear-Away Medium Weight Stabilizer 15" x 10 yds
- ① SA5815 Tear-Away Medium Weight Adhesive Stabilizer 15" x 10 yds
- ① SA5818 Tear-Away Heavy Weight Stabilizer 15" x 10 yds
- ① SA5929 Cut-Away Heavy Weight 15" x 10 yds

Water soluble stabilizer is perfect for fabrics and applications when it is important that no stabilizer remains after the embroidery is completed. It is also recommended for placement on the top surface of fabrics with a high nap such as fur or terrycloth.

- ① SA520 Water Soluble Stabilizer 11" x 3.3 yds
- ① SA540 Light Weight Water Soluble Spun 11" x 25 yds
- ① SA541 Light Weight Water Soluble Spun 11" x 6 yds
- ① SA5906 Lightweight Adhesive-back Water Soluble Spun 11" x 6 yds



Christmas Tree Ornament

◆ Innov-is Project Book  
(See page 33 for details.)

## Achieve professional results with quality attachments.

PQ sewing machines are designed to create beautiful straight stitching on any material. Even soft fabric such as velvet or georgette can be sewn precisely. Their workspaces are large enough to handle large projects such as coats, dresses, curtains, and quilts.



### Spring Action Guides

There is guide on this foot to sew edge stitching or topstitching right where you want. Three feet are available with 2 mm, 5 mm, or 8 mm guide.

Edge stitching:

Align the guide with the edge of the fabric and sew.

Topstitching:

Fold the seam allowance to one side, and then sew topstitching while aligning the guide with the edge of the fold.



① SA170: 2 mm, 5 mm, 8 mm (3 feet included)

### Gathering Foot

This foot can be used for lightly gathering fabrics.



① SA171



① SA173

## Heavyweight Foot

An improved larger foot print assures better contact of the fabric to the feed dogs, aiding in the proper feed on heavy weight materials such as canvas, polar fleece and fake fur.



① SA172

## Very Narrow Foot

Very convenient for attaching piping, zippers, stitching angled corners, etc.  
This narrow foot has a good surface to maintain contact with the feed dogs and can slip into very small areas.



① SA159

## Bobbin for PQ Series

One package includes five metal bobbins.



① SA180B

## Needle Felting Attachment

Use this unique attachment to get needle felting effects easily on your PQ series! You can attach it just like an ordinary presser foot, and embellish fabrics with wool roving or yarn. Comes with Dust Box and Needle Guide. No thread is required to use it.

1. Attach the Needle Felting Attachment and lower the feed dogs.
2. Draw a rough sketch on fabric or garment with a chalk pen.
3. Put a small amount of wool roving or yarn on the fabric under the Needle Felting Attachment.
4. Move the fabric while sewing.



① SA181

## Felting Needle



Needle Felted Cap & Scarf

## Overlock –not only for hemming, but also for decorating.

Brother overlock machines are easy enough for sewing beginners, yet satisfying enough for professionals. Use our specialty feet to produce decorative effects!

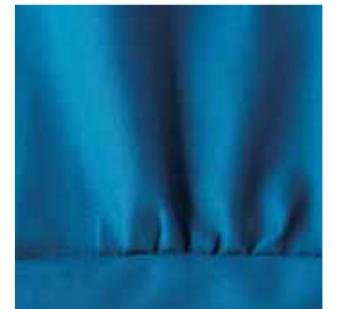


① SA213

## Gathering Foot

Set two pieces of the fabric, one on top and the other on the bottom of the guide of presser foot. It gathers the fabric on the bottom while sewing both together in one operation.

1. Set the machine setting: 3/4 thread overlock, stitch length to 3 mm, stitch width to 2 mm from 5 mm, and differential ratio to 1 from 2.
2. Place the bottom fabric (the fabric will be gathered) under the guide on the front of the gather foot.
3. Place the top fabric (the fabric will not be gathered) between the guide and the foot.
4. Sew while keeping the fabrics aligned.





① SA211, XB0537-001

XB0537-001 is for 1034D, and SA211 is for the other models.

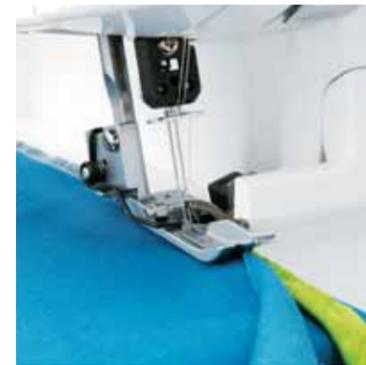
## Pearls and Sequins Foot

Attaches threaded pearls or beads on the edge of fabric. Can be used for string of 3 to 4 mm pearls and beads.

1. Retract the knife on your machine.
2. Set the machine setting: 3 thread overlock, stitch length to pearl size, stitch width to 3 mm from 5 mm, and adjust the tension.
3. Fold the fabric.
4. Align the edge of the fabric to the guide on the front of the foot.
5. Adjust the guide so that the needle moves down at the position of 1 to 1.5 mm from the folded edge.
6. Place the strings of pearls/beads onto the tunnel and then sew.



Party Bag



① SA210

## Piping Foot

Sews piping tapes with two pieces of fabric together. Ideal for edge decoration of bags, cushions, etc.

1. Set the machine setting: 3 thread overlock, stitch width at 5 mm, or 4 thread overlock, stitch width at 3 mm, stitch length to 3.
2. Place two fabrics inside out together and insert the piping tape between them.
3. Align them and set the core of the piping tape into the groove under the piping foot.
4. Sew and then open the fabrics.



① SA212

## Taping Foot

Attaches tapes and elastic to stretch fabrics.

1. Set the machine setting: 3/4 thread overlock, stitch length to 3 - 4mm for tape attaching, 4 - 5mm for elastic tape attaching.
2. Place the tape/elastic tape into the tape guide and then under the foot.
3. Sew.

Note: When the fabrics gather, tighten the thread tension.

## Go for stretch fabrics!

Brother Cover Stitch is a great machine for sewing stretch fabrics. Using optional presser feet gives you more professional results.



① SA223CV

### Belt Loop Guide

Use this guide to make belt loops or straps of 11 mm (1/2 inch) wide.

1. Set up your machine for 6 mm (approx. 1/4") wide stitch, two needles, three threads stitch.
2. Attach LC1 presser foot included in the machine.
3. Insert the tab on the belt-loop-sewing attachment into the front cover slot.
4. Make 25 mm (1") a fabric strap, and press 6 mm (approx. 1/4") of one side (lengthways).
5. Insert the fabric strap into the tape guide of the Belt Loop Guide.
6. Sew.



① SA222CV

### Bias Tape Folder

Folds and attaches 12 or 12.7 mm (1/2 inch) wide bias tape. You can use either self-made or store-bought bias tape.

1. Set up your machine for 6 mm (approx. 1/4") wide stitch, two needles, three threads stitch.
2. Attach LC1 presser foot included in the machine.
3. Insert the bias tape into the bias tape folder attachment.
4. Sew.

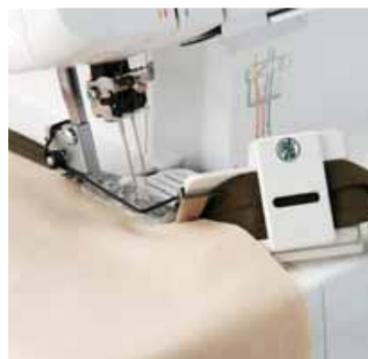


① SA225CV

### Double Fold Binder

Attaches 12 mm (approx. 1/2 inch) wide fabric tape as making it by folding 40 or 42 mm (approx. 1-1/2 inches) wide fabric.

1. Prepare a 40/42 mm (approx. 1-1/2") wide fabric tape.
2. Attach TB presser foot included in the machine.
3. Set the fabric tape through the folding binder, and set it under the presser foot.
4. Pull the fabric tape behind the presser foot.
5. Sew.



① SA224CV

## Bias Tape Binding Set

Attaches 6 or 12 mm (approx. 1/4 to 1/2 inch) bias tapes as folding them.

Attaching 6 mm (approx. 1/4") bias tape:

Use the small bias tape sliding plate with the LC2 presser foot.

Attaching 12 mm (approx. 1/2") bias tape:

Use the large bias tape sliding plate with the LC1 presser foot (included with your Cover Stitch).

1. Set up your machine for a chain stitch, the center needle.
2. Insert the tab on the bias tape attachment into the front cover slot.
3. Set the bias tape through the holder (cut the end of fabric pointed so that it is easily set through the holder).
4. Sew as holding the fabric lightly with a tweezers.



① SA221CV



## Hemming Set

Finishes hems easily and quickly. The stitches are always smooth.

1. Set up your machine for a cover stitch, with the LC1 presser foot included in the machine.
2. Attach the hem positioning plate A/B to the hemming attachment, and attach it to your machine.
3. Fold fabric and set it into the guide.
4. Sew.

## Top Stitching Foot Set

Use included presser foot to top stitch with 3 or 6 mm (approx. 1/8 or 1/4 inch) wide cover stitch.

1. Set T1/T2 presser foot.
2. Set up your machine for a cover stitch, with 3 or 6 mm wide cover stitch.
3. Open the seams.
4. Align the fabric joint and the groove of the presser foot, and sew.



① SA226CV

# Notes

---

# Notes

---