

Recommendable spare parts/Initial parts/Gauge parts list for S-7200B

Recommendable spare parts

HEAD / CONTROL BOX	NAME	P/NO.	remark	Q'TY
HEAD	THREAD WIPER	SA1378-201		1
	HEAD DETECTOR UNIT#2	J04442-001		1
CONTROL BOX	CONTROL PCB ASSY, CDD G0	J80964-201		1
	POWER PCB ASSY, CDD 1-110V	J80965-001		1
	POWER PCB ASSY, CDD 3-230V	J80966-101		1
	TREADLE UNIT ASSY, CSD H	J80968-001	for export	1
	PANEL ASSY	J80969-101		1
	CE FILTER PCB ASSY	J80970-001	for Europe & Austraria	1
	PCB ASSY, CDD-ENC #2	J04487-001		1
	MOTOR ASSY, CDD-HS	J03940-001		1
	SAFTY SWITCH ASSY	SA7291-101		1
	TREADLE UNIT ASSY, CSS G	J80967-001	for Japan	1
	TRANSFORMER,CDD-100V	J04097-001	100-110V AC	1
	TRANSFORMER,CDD-200V	J04098-001	220-240V AC	1
	TRANSFORMER,400V	J04593-001	380-415V AC	1

Initial parts

HEAD / CONTROL BOX	NAME	P/NO.	remark	Q'TY
HEAD	SCREW, SM3.57	140004-001	for Needle bar clump	1
	SET SCREW, SM3.18	140553-102	for Needle	1
	NEEDLE BAR THREAD GUIDE	151594-001		1
	SCREW, FLAT SM4.37	151267-001	for Needle plate	2
	SCREW, SM3.57X10	S13385-001	for Presser foot	1
	SCREW, SM3.18	100080-004	for Feed dog	2
	ROTARY HOOK BOX ASSY	SA7686-002	for -xx3	1
		SA7688-001	for -xx5	1
		SA7687-001	for -xxS	1
		S52936-001	for -x5x	1
	BOBBIN CASE ASSY	S03245-001	for -xxS, -xx3, -xx5	1
	BOBBIN	146290-001	for -xxS, -xx3	1
		117132-001	for -xx5	1
	FIXED KNIFE	S02637-001		1
	SCREW, FLAT SM3.57	102843-004		1
	MOVABLE KNIFE	S02645-001		1
	SCREW, FLAT SM4.37	148537-101		2
	LEVER STOPPER	SA7285-001		1
	SPRING	SA2287-001	for Thread wiper	1
	SCREW, BIND M4X5	060400-516	for Thread wiper	1
	THREAD TAKE-UP SPRING	S02620-201	for -xx3,-xx5	1
	THREAD TAKE-UP SPRING	100399-201	for -xxS,-xx1	1
	LOWER THREAD FINGER	S02643-001		1
	BOBBIN TENSION SPRING	183388-001		1
	CUSHION	154596-000	for Thread cam lever	1
	B-CASE HOLDER POSITION BRACKET	S02602-001	for -xxS, -xx1 & -xx3	1
	B-CASE HOLDER POSITION BRACKET	159324-001	for -xx5	1
CONTROL BOX	G40 PANEL PCB ASSY	J80973-001		1
	G40 SUB PCB ASSY	J80974-001		1
	G40 PANEL SHEET 1	J03975-001		1
	G40 PANEL SHEET 2	J03976-001		1

Gauge parts for other countries

SPECIFICATION	NAME	P/NO.	remark	Q'TY
- [] [] 3	NEEDLE PLATE E18	111859-301	E18	
	FEED DOG	SA2345-001		
	PRESSER FOOT ASSY	153037-201		
- [] [] 5	NEEDLE PLATE H26	150792-101	H26	
	FEED DOG	150793-001		
	PRESSER FOOT ASSY	150789-101		
- [] [] S	NEEDLE PLATE E14	S03883-201	E14	
	FEED DOG	SA2346-001		
	PRESSER FOOT ASSY	S35777-101		

Gauge parts for EUROPA / CANADA

SPECIFICATION	NAME	P/NO.	remark	Q'TY
- [] [] 3	NEEDLE PLATE E18	111859-301	E18	
	FEED DOG	SA2345-001		
	PRESSER FOOT ASSY	SA2836-101		
- [] [] 5	NEEDLE PLATE H26	150792-001	H26	
	FEED DOG	150793-001		
	PRESSER FOOT ASSY	SA2837-101		
- [] [] S	NEEDLE PLATE E14	S03883-201	E14	
	FEED DOG	SA2346-001		
	PRESSER FOOT ASSY	SA2433-101		

Guage parts for JAPAN

SPECIFICATION	NAME	P/NO.	remark	Q'TY
- [] [] 3	NEEDLE PLATE B18	145971-101	B18	
	FEED DOG	S02742-001		
	PRESSER FOOT ASSY	153037-201		
- [] [] 5	NEEDLE PLATE B26	147245-101	B26	
	FEED DOG	S02743-001		
	PRESSER FOOT ASSY	145157-101		
- [] [] S	NEEDLE PLATE AB14M1	S35776-201	AB14M1	
	PRESSER FOOT ASSY			