

Recommendable spare parts/Gauge parts list for S-7300A

Recommendable spare parts

| HEAD / CONTROL BOX | Ref. No. | NAME | P/NO. | remark | Q'TY |
|----------------------|-------------------------------|--------------------------------|-----------------|--|------|
| Machine Head related | B-9 | NEEDLE BAR CONNECTING ROD UNIT | SB5248001 | for -x03P | 1 |
| | | NEEDLE BAR CONNECTING ROD UNIT | SB5253001 | for -x05P | 1 |
| | | NEEDLE BAR CONNECTING ROD UNIT | SB5252001 | For -x33P | 1 |
| | B-18 | SCREW, SM3.57-40X7 | 140004001 | for Needle Bar Clamp | 1 |
| | | NEEDLE BAR DB | SA9353001 | for -x03P DB X 1 Needle | 1 |
| | | NEEDLE BAR DP | SA9731001 | for -x03P DP X 5 Needle | 1 |
| | B-23 | NEEDLE BAR | SA9641001 | for -x05P | 1 |
| | | NEEDLE BAR DB | SA9642101 | For -X33P DB X 1 Needle | 1 |
| | | NEEDLE BAR DP | SA9640101 | For -X33P DP X 5 Needle | 1 |
| | | NEEDLE DB X 1 #11 | Local supply | for -x03P | 100 |
| | | NEEDLE DB X 1 #14 | Local supply | for -x03P | 100 |
| | | NEEDLE DP X 5 #11 | Local supply | for -x03P | 100 |
| | | NEEDLE DP X 5 #14 | Local supply | for -x03P | 100 |
| | | NEEDLE DB X 1 #22 | Local supply | for -x05P | 100 |
| | | NEEDLE DP X 5 #22 | Local supply | for -x05P | 100 |
| | B-29 | SET SCREW, SM3.18 | 140553102 | for Needle | 1 |
| | B-30 | NEEDLE BAR THREAD GUIDE | 151594001 | | 1 |
| | B-38 | SCREW, FLAT SM4.37-40X8 | 151267001 | for Needle Plate | 2 |
| | B-39 | SLIDE PLATE ASSY | 180018151 | | 1 |
| | C-4 | SCREW M4X12 | SA8903001 | for Presser Bar Guide Bracket | 1 |
| | C-12 | FINGER GUARD | SA8100101 | for Screw Type | 1 |
| | C-13 | SCREW, SM3.57-40X10 | S13385001 | for Presser Foot | 1 |
| | C-14 | WASHER PLAIN S 3.5 | 025350132 | for finger Guard Screw Type | 1 |
| | D-2 | SCREW M3 | SB4900001 | for Feed dog (Not same as current screw) | 2 |
| | | HOOK STOPPER 3 | SB5041001 | for -xx3P | 1 |
| | F-15 | HOOK STOPPER 5 | SB5042001 | for -xx5P | 1 |
| | F-16 | SCREW M4X12 | SA8903001 | for Hook Stopper | 1 |
| | F-17 | ROTARY HOOK ASSY W/BOX SB5274 | SB6568001 | for -x03P | 1 |
| | | ROTARY HOOK ASSY W/BOX SB1678 | SB1677001 | for -x05P | 1 |
| | F-18 | BOBBIN CASE ASSY | S03245001 | for -x03P, -x05P | 1 |
| | F-19 | TENSION SPRING | 183388001 | for Bobbin Thread Tension Spring | 1 |
| | F-20 | ADJUSTING SCREW | 183389001 | for Bobbi Thread Tension adjusting | 1 |
| | F-21 | SET SCREW | 183390001 | for Bobbin Thread Tension Spring | 1 |
| | F-22 | ANTI-SPIN SPRING | S03246001 | for inside of Bobbin case | 1 |
| | F-23 | BOBBIN | 146290001 | for -x03P | 4 |
| | F-24 | BOBBIN | 117132001 | for -x05P | 4 |
| | H-15 | TENSION SPRING | SA7275001 | for -x03P | 1 |
| | | | S04632101 | for -x05P | 1 |
| | H-22 | THREAD TAKE-UP SPRING | S02620401 | | 2 |
| | J-7 | RUBBER RING | SB4940001 | for Bobbin Winder | 1 |
| | K-1 | LOWER THREAD FINGER | SB4954101 | | 1 |
| | K-2 | WASHER PLAIN M 4 | 026040236 | for Lower Thread Finger | 1 |
| | K-3 | SCREW PAN M4X6 | 062400616 | for Lower Thread Finger | 1 |
| | K-4 | UPPER KNIFE | SB4941001 | | 1 |
| | K-5 | FLAT SCREW 4.37 | SB4943001 | for Upper Knife | 1 |
| | K-6 | SCREW, FLAT (W/SOCKET) SM4.37 | 148537101 | for Upper Knife | 1 |
| | K-11 | LOWER KNIFE | SB4942101 | | 1 |
| K-12 | SCREW, FLAT (W/SOCKET) SM4.37 | 148537101 | for Lower Knife | 2 | |
| M-19 | THREAD WIPER | SA9779001 | | 1 | |

Gauge parts

| SPECIFICATION | | NAME | P/NO. | remark | Q'TY |
|---------------|------|-----------------------|-----------|---|------|
| -x03P | B-37 | Needle Plate E18 | 111859301 | For -XX3,-X33 General Export | 1 |
| | B-37 | Needle Plate B18 | 100266101 | for Europe | 1 |
| | C-15 | Presser Foot Assembly | 153037201 | for -x03 finger guard screw type | 1 |
| | C-15 | Presser Foot Assembly | SA8102001 | for -x03 Europe finger guard fixed type | 1 |
| | D-1 | Feed Dog | SA2345101 | for Needle Plate E18 | 1 |
| | D-1 | Feed Dog | S02742001 | for Europe Needle Plate B18 | 1 |
| -x05P | B-31 | Needle Plate H26 | 150792101 | H26 | 1 |
| | C-15 | Presser Foot Assembly | 150789101 | for -x05 finger guard screw type | 1 |
| | C-15 | Presser Foot Assembly | SA8103001 | for -x05 Europe finger guard fixed type | 1 |
| | D-1 | Feed Dog | SB5225001 | for Needle Plate H26 | 1 |

Electrical parts

| SPECIFICATION | | NAME | P/NO. | remark | Q'TY | |
|------------------|------|----------------------------|-------------------------|----------------------|-----------------------------|---|
| Electrical parts | D-33 | P MOTOR ASSY | SB6430001 | for Feed Pulse Motor | 1 | |
| | K-46 | THREAD TRIMMER SOLENOID | SB5257001 | | 1 | |
| | M-3 | THREAD WIPER SOLENOID | SB5258001 | | 1 | |
| | N1-1 | 7300A BOX ASSY J/A SUPPLY | SB6454001 | for Japan & General | 1 | |
| | N1-1 | 7300A BOX ASSY CN SUPPLY | SB6453001 | for China | 1 | |
| | N1-1 | 7300A BOX ASSY US SUPPLY | SB6455001 | for the Americas | 1 | |
| | N1-1 | 7300A BOX ASSY CE SUPPLY | SB6456001 | for Europe | 1 | |
| | N1-2 | | TREADLE UNIT-EX | SB3817401 | for General | 1 |
| | | | TREADLE UNIT-CN | SB3816101 | for China | 1 |
| | | | TREADLE UNIT-US | SB4587301 | for the Americas and Europe | 1 |
| | N1-3 | | MAIN PCB ASSY SUPPLY | SB6457001 | for General | 1 |
| | | | MAIN PCB ASSY CE SUPPLY | SB6458001 | for Europe | 1 |
| | T-1 | PANEL ASSY SUPPLY LOGO | SB5987001 | for China | 1 | |
| | T-2 | PANEL ASSY SUPPLY W/O LOGO | SB6353001 | for General | 1 | |
| | U-1 | MOTOR DR-7138B-501 | SB5005201 | | 1 | |

Option Parts

| SPECIFICATION | | NAME | P/NO. | remark | Q'TY |
|---------------|------|---------------------|-----------|---------------------------|------|
| | C-45 | ADJUSTING SCREW SET | SB6564001 | For Floating Foot Setting | 1 |