



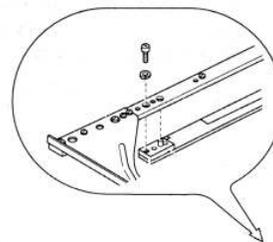
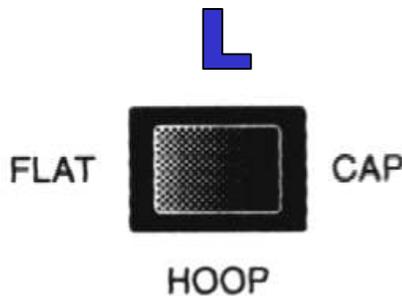
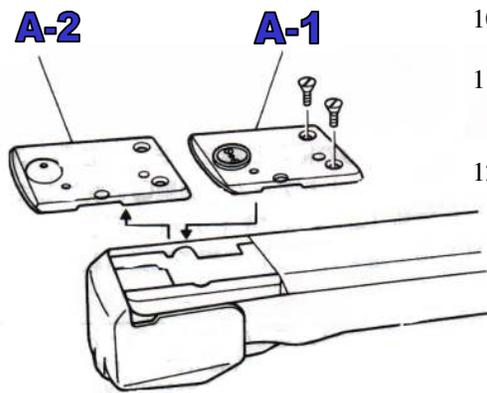
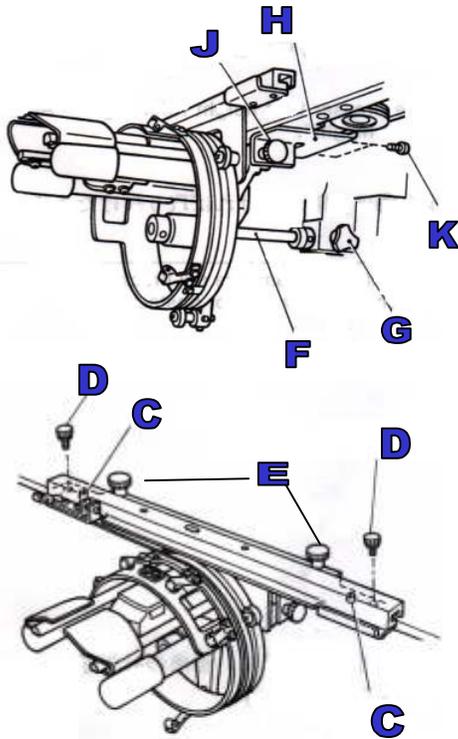
BAS-416, BAS-416A & BES & 1210

For Technical Assistance Please Call Toll Free 1-877-4BROTHER

CAP to TUBULAR

With the power to the machine in the ON position.

- 1) Remove the two screws (K) and loosen screw (J), it may be a thumbscrew or Phillips screw. Swing the L shape bracket (H) down.
NOTE: Do not attach these two screws (K) when not using cap drive system
- 2) Loosen the black thumb screw (G) and slide the guide bar (F) out of the lower arm.
- 3) Remove the two short black thumb screws, inner ones, (E) and remove the cap driver from the machine by sliding it toward you.
- 4) Remove the two long black thumb screws (D) and remove the metal bar with the "L" stamped into the top left corner of the plate from guide pins (C).
- 5) Remove the cap needle plate (A-2) and replace with the flat needle plate (A-1).
- 6) Turn machine off and move the switch (L) to "FLAT" mode and turn the power back on.
- 7) Move the needle case to needle #1 using the needle select button.
- 8) Turn the pulley in the direction of the arrow to 200 degrees.
- 9) Loosen the screw that secures the presser foot (B) and adjust presser foot height to the thickness of a dime and then re-tighten screw.
- 10) Turn the pulley *back* to 100 degrees and raise presser foot with lever.
- 11) Place the TUBULAR arm attachment (A) onto the machine over the positioning pins (C).
- 12) Attach using the longer Philips screws that have both a flat and spring washer.



Remove this screw on each side

