



BE-1204, 1206

CAP to TUBULAR

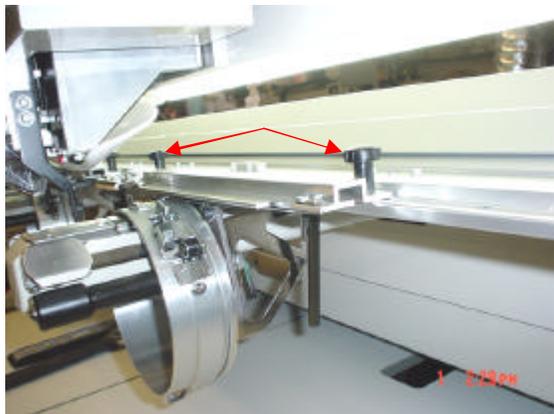
For Technical Assistance Please Call Toll Free 1-877-4BROTHER

Email: tsupport@brother.com

Website: http://www.brother-usa.com/industembroidery/tech_down.aspx

With the power to the machine **OFF**.

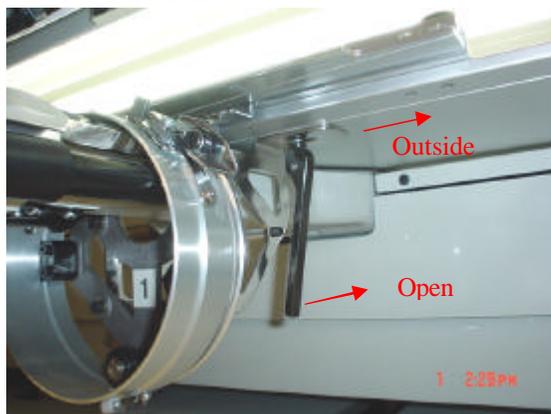
1. Remove the black thumbscrews.



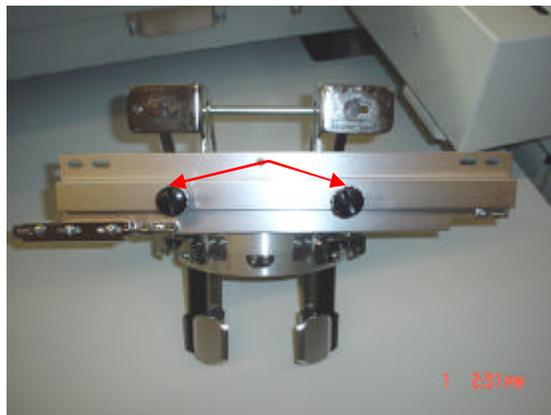
2. Hold up the cap frame sash and remove it from the positioning pins by moving slightly forward.



3. Open the two fixed levers and move the fixing pins to the outside to take them out from the pantograph.



4. Remove the cap driver from the bed and fix the cap frame sash with the black thumbscrews, removed in step 1, for storage.

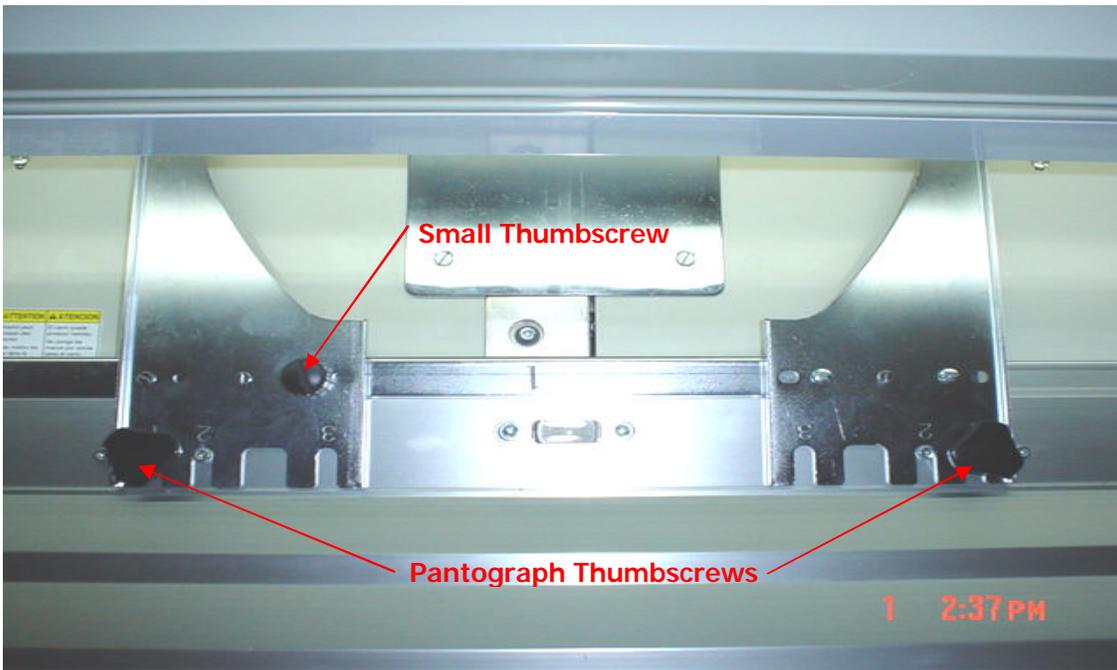


5. Install tubular arms. Flip mode switch on machine to FLATS. Turn power on.



BE-1204C Tubular Positions

There are 3 tubular mounting positions depending on what hoop size you are using. On each side of the tubular arms are numbers 1-3. If for example you are using small tubular hoops you would use position number 1 on both tubular arms. This is the numbered slot on the tubular arm that will go under the pair of thumbscrews for each head on the pantograph. Only the left tubular arm moves to a different position. The right one is fixed. To adjust the tubular arms on the connecting plate just remove the small thumbscrew on the left hand side and remove that tubular arm. Insert the number 1 slot of the right tubular arm underneath the pantograph thumbscrew on the right. Install the left tubular arm so that the number 1 slot is underneath the pantograph thumbscrew on the left. This will align the left tubular arm with the correct positioning pins on the connecting plate. Install small thumbscrew to secure left tubular arm to the connecting plate. Tighten both thumbscrews on pantograph to secure the tubular attachment. Photos of each position are as follows:



Position 1



Position 2



Position 3