



BE-1204, 1206 TUBULAR TO CAP

For Technical Assistance Please Call Toll Free 1-877-4BROTHER

Email: tsupport@brother.com

Website: http://www.brother-usa.com/industembroidery/tech_down.aspx

With the power to the machine OFF.

1. Remove the tubular attachment. This will vary depending on your machine model.

BE-1204B/BE1206B – Loosen the pair of black thumbscrews on the pantograph that hold on each the tubular arms. Slide the thumbscrews toward the center of the tubular arms and then remove the arms.

BE-1204C - Remove the pair of black thumbscrews on the pantograph that hold on each the tubular arm and remove each tubular attachment.

2. Remove the two black thumbscrews from the cap frame assembly. Then slide the cap driver onto the machine. Each cap assembly is labeled as to what head it goes on.



3. Lift up on the cap frame sash so that the positioning pins fit into the oval holes and lower on to the pantograph.



4. Hold the fixed lever as shown and insert in to the hole underneath the pantograph. Push up and toward the inside until it stops. Then lock the fixed lever by pushing down. Do this to the other side.





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5. Here is what the fixed driving lever should look like when installed.



6. Install the black thumbscrews on to the pantograph. Adjust centering of cap frame assembly left to right before tightening thumbscrews.



6. Flip mode switch on machine to CAP. Turn power ON.