

BAS-326G Recommendable Spare Parts List

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Ref #	Parts Name	P/NO.	Q'TY
B-19	THREAD TAKE-UP LEVER FK SET	SA6182001	1
B-28	NEEDLE BAR	SA4622001	1
B-31	NEEDLE BAR BUSH, D	SA3224001	1
C2-2	X-FEED GEAR	SA4653001	1
C2-4	FEED BRACKET X	SA8075101	1
C2-11	X-GT BELT	SA4649001	1
C2-32	Y-LM GUIDE	SA4651101	2
C3-2	X-FEED GEAR	SA4653001	1
C3-5	Y-FEED GEAR	SA4654001	1
C3-7	BALL BEARING 6900ZZNR	SA4647001	2
C3-14	BALL BEARING 6900ZZNR	SA4647001	2
C3-18	Y-GT BELT	SA4663001	1
C3-29	INSIDE COVER R ASSY	SA8270101	1
C3-30	INSIDE COVER L ASSY	SA8271101	1
C3-31	OUTSIDE COVER ASSY	SA6361001	2
C3-44	BELLOW	SA4679101	1
C3-50	PULSE MOTOR ASSY X	SA4820301	1
C3-53	GEAR 16	SA3707001	1
C3-55	PULSE MOTOR ASSY Y	SA4823301	1
C3-58	GEAR 16	SA3707001	1
C3-61	COVER CONNECT PLATE	SA8273001	1
C9-5	AIR CYLINDER ASSY	SA4719001	2
C9-20	WORK CLAMP GUIDE A ASSY	SA4863001	1
C9-22	WORK CLAMP GUIDE B ASSY	SA4864001	2
C9-24	WORK CLAMP SLIDER ASSY R	SA4712001	1
C9-26	WORK CLAMP RETAINER ASSY	SA4706101	4
D1-51	PRESSER BAR SPRING	SA5300001	1
D1-57+	WORK CLAMP	-	1
D3-4	PULSE MOTOR ASSY P	SA4826501	1
D3-7	WORK CLAMP DRIVING GEAR	SA4743001	1
E-3	ROCK GEAR	SA3228101	1
E-16	SHUTTLE RACE BASE SET G	SA7575101	1
E-17	SHUTTLE RACE BASE ASSY G	SA6220101	1
E-18	SHUTTLE RACE THREAD GUIDE	S02429201	1
E-38+	DRIVER	-	1
E-40+	SHUTTLE RACE BASE	-	1
E-41+	SHUTTLE HOOK	-	1
E-42+	BOBBIN CASE ASSY	-	1
E-45+	ANTI-SPIN SPRING	-	1
E-46+	BOBBIN	-	1
G-3	ARM THREAD GUIDE, B	SA4333001	1
G-5	ARM THREAD GUIDE C	SA6391001	1
G-8	TENSION BRACKET	SA3254001	1
G-9+	THREAD TAKE-UP SPRING	-	1
G-10	TENSION STUD	SA3255001	1

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G-11	TENSION NUT	S31032001	1
G-12	TENSION DISC PRESSER	159805001	1
G-13	DISC, TENSION	145446001	1
G-16	TENSION RELEASE PIN	S12699000	1
G-17	TENSION STUD, A	SA3256001	1
G-18	DISC, TENSION	145446001	2
G-20+	NEEDLE BAR THREAD GUIDE	-	1
G-28+	SUB TENSION SPRING	-	1
G-30+	TENSION SPRING	-	1
H-6	PLATE SPRING	152936001	1
H-12	BOBBIN PRESSER ARM	SA1984001	1
H-14	BOBBIN PRESSER	SA3294001	1
H-16	CLAW, B-WINDER	SA3295001	1
H-18	SPRING, TWIST	S10438001	1
H-21	BOBBIN WINDER SHAFT	SA3296001	1
H-23	BOBBIN WINDER RUBBER BAND	120448001	1
H-27	SPRING	S10268001	1
H-29	KNIFE	SA3299001	1
H-31	BOBBIN WINDER TENSION ASSY	SA1994101	1
H-33	TENSION SPRING	100401022	1
J-4	THREAD TRIMMER SOLENOID	SA5135101	1
J-16	TR-DRIVING LEVER	SA3309201	1
J-17	COLLAR, TR-TRIMMER	SA3310001	1
J-18	COLLAR SHAFT	SA3311001	1
J-47	SPRING, EXTENSION	SA3321001	1
J-57	NEEDLE PLATE A	SA5157101	1
J-58	MOVABLE KNIFE ASSY F	SA3330101	1
J-59	MOVABLE KNIFE SHOULDER SCREW	SA4518001	1
J-62	M-KNIFE SPACER T0.2	SA6397001	1
J-62	M-KNIFE SPACER T0.3	SA3334001	1
J-62	M-KNIFE SPACER T0.4	SA6398001	1
J-63+	FIXED KNIFE	-	1
J-66+	NEEDLE HOLE PLATE	-	1
J-67	SCREW	100360003	2
J-68	SCREW, FLAT M4	S25310101	2
J-69	SCREW, M4X8	SA3538001	2
K-1	THREAD WIPER SOLENOID ASSY	SA5208101	1
K-17	THREAD WIPER ROD	SA5219001	1
K-20	WIPER	S10470101	1
K-24	STOP SWITCH ASSY	SA5213001	1
L-1	TENSION RELEASE HV ASSY	SA4831201	1
	<For 100-220V AC>		
M1-2	TRANSFORMER LOW VOLTAGE	SA3720101	1
	<For 380-400V AC>		
M1-3	TRANSFORMER HIGH VOLTAGE	SA3808101	1
M1-4	DC-FAN MOTOR ASSY	SA3797001	1

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Ref #	Parts Name	P/NO.	Q'TY
M1-6	PCB ASSY PMD	SA3739601	1
M1-14	PCB ASSY, NF	SA3581001	1
M1-5+	PCB ASSY MAIN	SA4556301	1
M2-1	PCB ASSY, POWER SUPPLY MOTOR	SA3755301	1
	<For Japan, 1-phase 100V AC>		
N-1	POWER SUPPLY SWITCH ASSY,1P-JP	SA3813101	1
N-2	VOLTAGE SELECT HARNESS 100V	SA3822001	1
	<For Japan, 3-phase 200V AC>		
N-3	POWER SUPPLY SWITCH ASSY,3P-JP	SA3819101	1
N-4	VOLTAGE SELECT HARNESS 200V	SA3825001	1
	<For USA, 1-phase 110V AC>		
N-5	VOLTAGE SELECT HARNESS 110V	SA3823001	1
	<For USA, 3-phase 220V AC>		
N-6	POWER SUPPLY SWITCH ASSY,3P-L	SA3816101	1
N-7	VOLTAGE SELECT HARNESS 220V	SA3812001	1
	<For Asia, 1-phase 220V AC>		
N-8	POWER SUPPLY SWITCH ASSY,1P	SA3809101	1
N-16	VOLTAGE SELECT HARNESS 220V	SA3812001	1
	<For Asia, 1-phase 240V AC>		
N-9	VOLTAGE SELECT HARNESS 240V	SA3826001	1
	<For China, 3-phase 380V AC>		
N-10	VOLTAGE SELECT HARNESS 380V	SA3827001	1
N-11	VOLTAGE SELECT HARNESS H220V	SA3789101	1
N-12	POWER SUPPLY SWITCH ASSY,3P-H	SA4510101	1
	<For Europe, 3-phase 400V AC>		
N-13	VOLTAGE SELECT HARNESS 400V	SA3828001	1
	<For Canada, 1-phase 120V AC>		
N-15	VOLTAGE SELECT HARNESS 120V	SA3824001	1
	<For 326G>		
P-1	SOLENOID VALVE ASSY 2A	SA5281201	1
P-2	MANIFOLD2	SA5289001	1
P-3	VALVE, VQZ2151S-5	S39116100	2
P-4	SILENCER AN103-1	SA5283001	1
P-5	FILTER REGULATOR AW20-02G	SA5282001	1
P-8	FINGER VALVE	SB0445001	1
P-13	VALVE HARNESS X2 ASSY	SA5191001	1
P-15	AIR TUBE, R	SA6405001	1
P-16	AIR TUBE, L	SA6406001	1
P-17	AIR TUBE, R	SA6405002	1
Q1-5	H-POSITION SENSOR ASSY	SA4830001	1
Q1-11	THREAD WIPER SOLENOID HARNESS	SA5210001	1
Q1-12	STOP SWITCH HARNESS	SA5214001	1
Q2-5	H-POSITION SENSOR ASSY	SA4830001	1
Q2-11	THREAD WIPER SOLENOID HARNESS	SA5210001	1
Q2-12	STOP SWITCH HARNESS	SA5214001	1
R2-1	OPERATION PANEL ASSY	SA4834101	1

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Ref #	Parts Name	P/NO.	Q'TY
R2-2	PANEL SHEET	SA3831001	1
R2-3	PANEL PCB ASSY	SA3833301	1
R2-4	PANEL HARNESS	SA4563101	1
R2-5	PROGRAMMER CONNECTING HARNESS	SA4837101	1
S-1	MOTOR ASSY CDD-430D	J80991001	1
S-2	DRUM CDD	J03955001	1
S-4	MAGNET 180P36	J03956001	1
S-5	MR SENSOR ASSY 180P	J03957001	1
S-7	SHIELD PLATE CDD	J03958001	1
S-9	ENC PCB ASSY, 430D	J80994001	1
S-15	PULLEY HOLDER ASSY 430D	J04303001	1
T-2	2-PEDAL FOOT SWITCH, SW ASSY	SA6038001	1
T-5	PIN BUTTON MICRO SWITCH, VX	S36260000	1
T-8	SPRING, PLATE	S38176101	3
U-1	LCD MODULE	SA5164001	2
U-2	LCD INVERTER	SA5165001	1
U-3	INVERTER HARNESS	SA5166001	1
U-4	PROGRAMMER PCB ASSY	SA5170001	1
U-5	SWITCH PCB ASSY	SA5172001	1
U-6	FFC: SML2CD	SA5168001	2
U-7	PROGRAMMER HARNESS	SA5167001	1
U-8	KEYBOARD	SA4574001	1
	<Except for Europe>		
V1-1	OPTION MANIFOLD 5 SET	SA7500001	1
	<For Europe only>		
V1-1	OPTION MANIFOLD 5 SET	SA75000E1	1
V1-3	VALVE VQZ2151S-5	S39116100	1
	<Except for Europe>		
V1-6	OPTION ADD VALVE ASSY	SA7171001	1
	<For Europe only>		
V1-6	OPTION ADD VALVE ASSY	SA71710E1	1
V1-8	OP VALVE HARNESS SG	SA7167101	1
V1-9	2-STEP THREAD TENSION DEVICE	SA7197101	1
	<Except for Europe>		
V2-1	DT TENSION SET	SA5436301	1
	<For Europe only>		
V2-1	DT TENSION SET	SA54363E1	1
V2-5	DT NUT	SA3638001	1
V2-8	THREAD TAKE-UP SPRING C	SA6193301	1
V2-9	SET SCREW, (CP) SM3.57	013679412	1
V2-12	SET SCREW	SA7512001	1
V2-25	THREAD TAKE-UP SPRING	SA9058001	1
	<Except for Europe>		
V3-1	TR. WIPER SET PNEUMANIC TYPE	SA5575101	1
V3-2	AIR CYLINDER	S17942100	1
	<For Europe only>		

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Ref #	Parts Name	P/NO.	Q'TY
V3-1	TR. WIPER SET PNEUMANIC TYPE	SA55751E1	1
V3-2	AIR CYLINDER WEEE	SA74700E1	1
V3-14	NEEDLE COOLER SET	SA5559101	1
V3-15	NEEDLE BLOWER	S18027201	1
V4-1	INNER CLAMPING DEVICE SET	SA7189101	1
V4-11	WORK CLAMP CRANK, LA	S05665001	1
V4-12	REVERSE GEAR	154235001	1
V4-35	WORK CLAMP PLATE BLANK, A	154256101	1
V4-36	FEED PLATE BLANK 311G	SA7460001	1
V4-38	REGULATOR	S12165000	1
V4-52	OUTER WORK CLAMP, 312-2	S12644001	1
V4-53	INNER CLAMP, LL	S10542001	1
V4-54	WORK CLAMP CRANK, SS	S04516001	1
V4-55	WORK CLAMP CRANK, S	154297001	1
V4-56	WORK CLAMP PLATE HOLDER, S	154291101	1
V4-57	WORK CLAMP PLATE BLANK7.5-A	156492101	1
	<Except for Europe>		
V5-1	TR-BREAKAGE DETECTOR SET F	SA5193101	1
V5-2	FIBER AMP FX311	SA4816001	1
	<Except for Europe>		
V5-1	TR-BREAKAGE DETECTOR SET F	SA51931E1	1
V5-2	FIBER AMP FX311 WEEE ASSY	SA82520E1	1
V5-3	AMP CABLE ASSY	SA4817001	1
V5-6	FIBER FDFM2	SA4819001	1
	<Except for Europe>		
V5-16	3-PEDAL FOOT SW ASSY	SA6495101	1
	<For Europe only>		
V5-16	3-PEDAL FOOT SW ASSY	SA64951E1	1
V5-20	SPRING, PLATE	S38176101	3
V5-21	MICRO SWITCH:VX-01-1A3	S36260000	1
Z-1	MOTOR COVER	SA4842001	1
Z-4	OIL PAN	SA4844001	1
Z-5	DUST OILER	154467001	1
Z-9	OILER	114486002	1
Z-12+	BOBBIN	-	1
Z-15	OILER ASSY	114483002	1
Z-16	OIL TANK ASSY	S55663001	1
Z-29	COTTON STAND ASSY 2DTHF	S40574309	1
Z-83	EYE GUARD SET E	SB0557101	1
Z-107	SHOCK ABSORBER GAS ASSY 311G	SB0468001	1