

T-8422C Recommendable Spare Parts List

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Ref #	Parts Name	P/NO.	Q'TY
A-14	SLIDE PLATE LA	SA2448101	1
A-15	SLIDE PLATE R	SA2450101	1
A-16	SLIDE PLATE F ASSY	S36663001	1
B-5	THREAD TAKE-UP LEVER ASSY, S3-L	SA2935101	1
B-6	T-TAKE-UP SLIDE BLOCK ASSY, 2	S13160001	1
	<For -□□3□>		
B-9	THREAD TAKE-UP S-SHAFT ASSY	SA2464101	1
B-12	THREAD TAKE-UP LEVER S3	SB1421001	1
B-13	THREAD TAKE-UP SLIDE B-ASSY	SA4129201	1
B-24	BALL BEARING, 6204ZZNR	SB1536001	1
B-31	TIMING BELT	SA2463001	1
	<For -0□□0>		
C-1	NEEDLE BAR ROCKER SHAFT ASSY	SA8893101	1
	<For -□□3□>		
C-14	NEEDLE BAR ROCKER SHAFT ASSY	SA4093301	1
C-24	NEEDLE BAR	SA2475101	1
D-1	PRESSER BAR BUSH	SA2495001	1
D-3	PRESSER ADJUSTING SCREW, M14	SA1174002	1
D-4	ADJUST SCREW NUT	SA1175002	1
	<For -□□3, -405, -407>		
D-6+	PRESSER BAR SPRING, -5	S07346101	1
	<For -T□□F>		
D-6+	PRESSER BAR SPRING, F	S16196001	1
D-7	PRESSER BAR	SB1439001	1
D-8	GUIDE BRACKET, P-BAR	SA2498001	1
D-10	PRESSER BAR LIFTING CRANK	SA2499001	1
D-12	SCREW PAN (S/P W) M3.5X12	S39051001	1
	<For T-8422C>		
D-14	TENSION RELEASE PLATE ASSY	S07351001	1
D-17	TENSION RELEASE WIRE	SA2677101	1
D-21	PRESSER BAR LIFTING LEVER	SA2501001	1
	<T-8422C Option parts>		
D-39	TENSION RELEASE PLATE ASSY	S10780001	1
D-42	TENSION RELEASE WIRE	SA2677101	1
D-43	PRESSER BAR LIFTING LEVER	SA2578001	1
E-11	LEVEL FEED ECCENTRIC WHEEL 5	SA2518001	1
	<For -□□3, -T□□F>		
E-19	STITCH LENGTH DIAL, 4	S38422002	1
	<For -405, -407>		
E-20	STITCH LENGTH DIAL, 5	S38427002	1
E-21	FEED REGULATING STUD	SA3056001	1
E-25	POSITIONING PIN	S50098101	1
E-27	DIAL LOCK LEVER	SA2523001	1
E-28	SPRING	S39830101	1
E-44	FEED REGULATOR SPRING	S07376001	1
E-49	REVERSE STITCHING LEVER	S07374101	1
E-50	SPRING	SA2531001	1

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Ref #	Parts Name	P/NO.	Q'TY
F-1	QUICK REVERSE SOLENOID UNIT	SB1441001	1
	<For T-8421C>		
G-11+	FEED BAR ST FORK ASSY	SA6152101	1
	<For T-8422C>		
G-11+	FEED BAR TR FORK ASSY	SA6150101	1
G-24	FEED BAR SHAFT	SB1445001	1
G-27	FEED ROCKER BASE ARM	SA2555001	1
H-1+	NEEDLE CLAMP ASSY	-	1
H-3+	NEEDLE PLATE	-	1
H-4	SCREW, SM4.37	S11244001	1
	<For -□□3, -405, -407>		
H-5+	SCREW, FLAT SM4.37-40X8	100032004	1
	<For -T□F>		
H-5+	SCREW, FLAT SM4.37	117160001	1
H-6+	PRESSER FOOT ASSY	-	1
H-8+	FEED DOG	-	1
H-9	SCREW, W/SOCKET SM3.18X7	S07494001	2
J1-23	BOBBIN	S01928151	2
J1-26	NEEDLE BEARING	S07420000	2
J1-37	OPENER	S38212001	2
J1-40	SPIRAL GEAR SCREW ASSY	SA2572001	2
J1-51	PINION GEAR SET	SA6307101	2
J2-27	OPENER	S38212001	2
J2-30	SPIRAL GEAR SCREW ASSY	SA2572001	2
J2-43	SPRING PLATE	S07525100	2
J2-50	PINION GEAR SET	SA6307101	2
J2-62	BOBBIN	S01928151	2
J2-63	ANTI-SPIN SPRING	148602001	2
J3-1+	ROTARY HOOK ASSY	-	1
	<Option parts>		
J3-6+	BOBBIN CASE ASSY	-	1
	<For -□□0>		
L-1	OIL TANK ASSY	SA4205101	1
	<For - □□3>		
L-15	OIL TANK ASSY	SA5304001	1
L-50	OIL COVER	SA2606101	1
	<For -□□3>		
M-2+	TENSION SPRING, L	SA3415001	2
	<For -405, -407>		
M-2+	TENSION SPRING LL	SA3416101	2
M-5	THREAD TAKE-UP SPRING L	SA2614201	1
M-6	GUIDE ASSY, T/TAKE-UP SPRING	SA2615001	2
M-8	THREAD TAKE-UP SPRING R	SA2623201	1
M-18	STOPPER	SA2629001	1
M-23	DISC, TENSION	145446001	4
M-24	TENSION DISC PRESSER	159805001	2
M-25	WASHER	S20681000	2
M-26	TENSION NUT	S20682111	2

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Ref #	Parts Name	P/NO.	Q'TY
M-27	THREAD GUIDE DISC	144504001	4
M-28	PRE-TENSION SPRING A	154560101	2
M-29	TENSION NUT	155510001	2
M-36	THREAD GUIDE, U: ARM	SA2634001	1
M-38	THREAD QUANTITY ADJUST	SA2635001	1
M-41	THREAD RETAINER	SA2636001	2
M-44	THREAD GUIDE, M: ARM	SA2638001	1
	<For T-8421C>		
M-48	THREAD GUIDE, D: ARM	SA2639001	1
M-49	FELT	114941001	1
	<For T-8422C>		
M-50	THREAD GUIDE, M: ARM	SA2638001	1
N-1	BOBBIN WINDER UNIT	SA1971502	1
N-7	BOBBIN FIXED SPRING	SA9563001	1
N-10	RUBBER RING	SA8503001	1
N-19	BOBBIN PRESSER	SA1985001	1
N-27	KNIFE	SA1360101	1
N-29	BOBBIN WINDER TENSION ASSY	SA1994102	1
	<For T-8422C>		
P-1	THREAD TRIMMER SOLENOID	SB1449001	1
P-35	RUBBER	148559100	1
P-55	MOVABLE KNIFE	S07526301	2
P-56	SCREW, W/SOCKET SM4.37-40X4.2	148536001	4
P-57	FIXED KNIFE	S07527001	2
P-58	SHOULDER SCREW, SM2.38	148539101	2
R-1	THREAD WIPER SOLENOID ASSY	SA2680001	1
R-28	THREAD WIPER	S07553001	2
S1-1	SAFETY SWITCH ASSY	SA2685001	1
S1-18	MOTOR 8400 SUPPLY	SB1211001	1
S1-22	RESOLVER STATOR ASSY	SA9437001	1
S3-2	CEMENT RESISTOR ASSY 60/220	SA9549001	1
S3-3	SW POWER PCB ASSY	SA9727001	1
S3-4	D PCB ASSY	SA9553001	1
S3-5	S PCB ASSY	SA9575001	1
	<Type forward 1 step, backward 1 step>		
	<For Japan>		
S3-6+	TREADLE UNIT -DM	SA9587001	1
	<Type forward 2 step, backward 2 step>		
	<For General export>		
S3-6+	TREADLE UNIT -EX	SA9602001	1
S3-8	CE FILTER PCB ASSY	SA9565001	1
T-1	REVERSE ACTUATOR ASSY	SA2688301	1
T-4	ACTUATOR	SA4098201	1
T-5	REVERSE SWITCH SPRING	SA4099001	1
T-6	R-SWITCH ASSY	SA1390001	1
	<For Three phase 200V AC>		
	<For Japan>		
U-1+	POWER SWITCH ASSY SJT	SA9616001	1

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Ref #	Parts Name	P/NO.	Q'TY
	<For Three phase 220V AC>		
	<For USA, Canada and Mexico>		
U-1+	POWER SWITCH ASSY SJT#2	SA9831001	1
	<For Single phase 220V AC>		
	<For Asia, General and Europe>		
U-2+	POWER SUPPLY SWITCH ASSY CCC	SA9535001	1
	<For Single phase 220V AC>		
	<For China>		
U-2+	POWER SWITCH 220V	BMP3010-0000001-3S00	1
Z1-2	BOBBIN	S01928151	2
Z1-3	HEAD REST	100477009	1
Z1-4	OIL TANK ASSY	SA8239201	1
Z1-7	KNEE LIFTER COMPLYING BAR	145573000	1
Z1-16	TWIST SPRING	S15889001	1
Z1-23	HEAD HINGE	143882001	2
Z1-24	RUBBER CUSHION	143910009	2
Z1-25	HEAD CUSHION	SA1962001	2
Z1-26	HEAD CUSHION	SA1963001	2
Z1-28	OILER	114486002	1
Z1-34	KNEE LIFTER PLATE	S34756021	1
Z1-37	KNEE LIFTER PLATE COVER	S31885001	1
	<For -4□3>		
Z1-38	THREAD GUIDE, D: ARM	SA2639001	1
Z1-39	FELT	114941001	1
Z2-1	COTTON STAND ASSY 3DRTHF	S07558409	1