

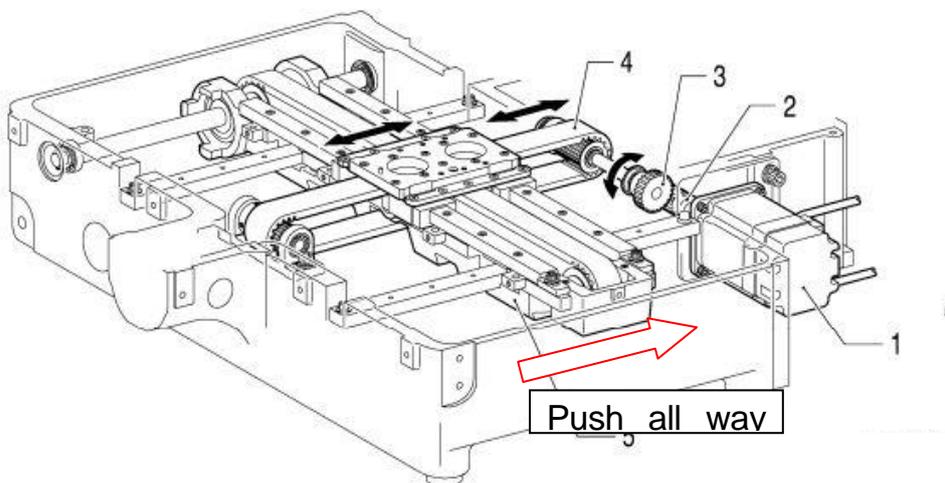
■ No. **2012-108**    ■ Date: 2013/1/25

**Model**     : **BAS-300G**

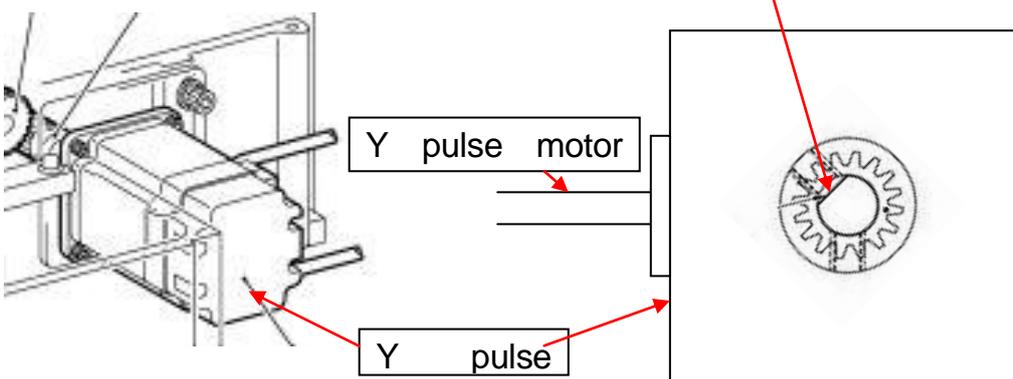
**Title**       : Installing procedure of Y Pulse Motor on BAS-300G

Y direction of sewing area for BAS-300G is 60 mm, home position detecting for Y direction done by encoder. It may have home position detecting error due to careless Y pulse motor assembling, because Y home position sensor isn't installed such as BAS-311G. Please follow assembling Y pulse motor bellow procedure.

1. Push feed guide (work clamp arm) all way back until hit to Y feed bracket stopper.



2. Align Y pulse motor gear position as bellow



Or

Set home position adjusting mode (Pressing ▲ and ▼ key, turn power on) press RESET key at least two seconds, encoder move to home position.

3. Install Y pulse motor to machine without any backlash.