

■ No. 2013-113    ■ Date: 2013/4/24

**Model** : KE-430D/BE-438D, KE-430F/BE-438F

**Title** : Installing Stop Switch

Stop switch is not set as an optional parts, but it can be fit to KE-430 series with other model's parts and setting plate made by locally.

(Note)

For KE-430F software version will be later than 1.5.00. But main board should be SB2258-\*\*\*. Old one SA9575\*\*\* doesn't includes connector on the board.

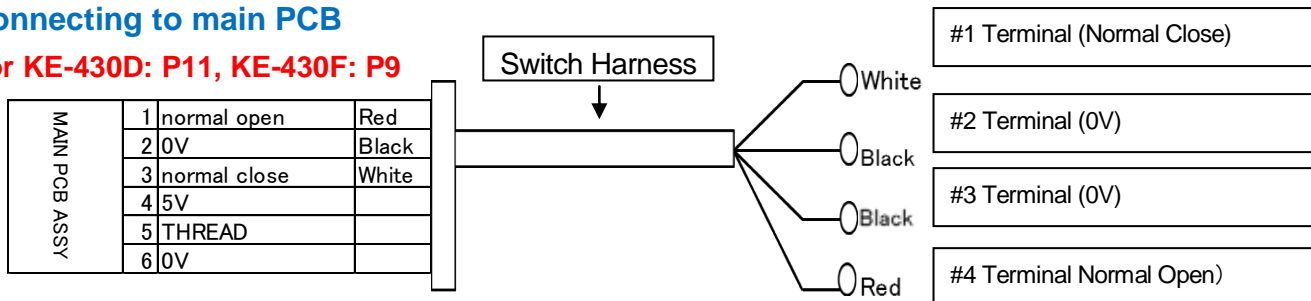
If you want to fit stop switch to old board install connector (JST: XHR-6) and version upgrade to 1.5.00.

### Parts list

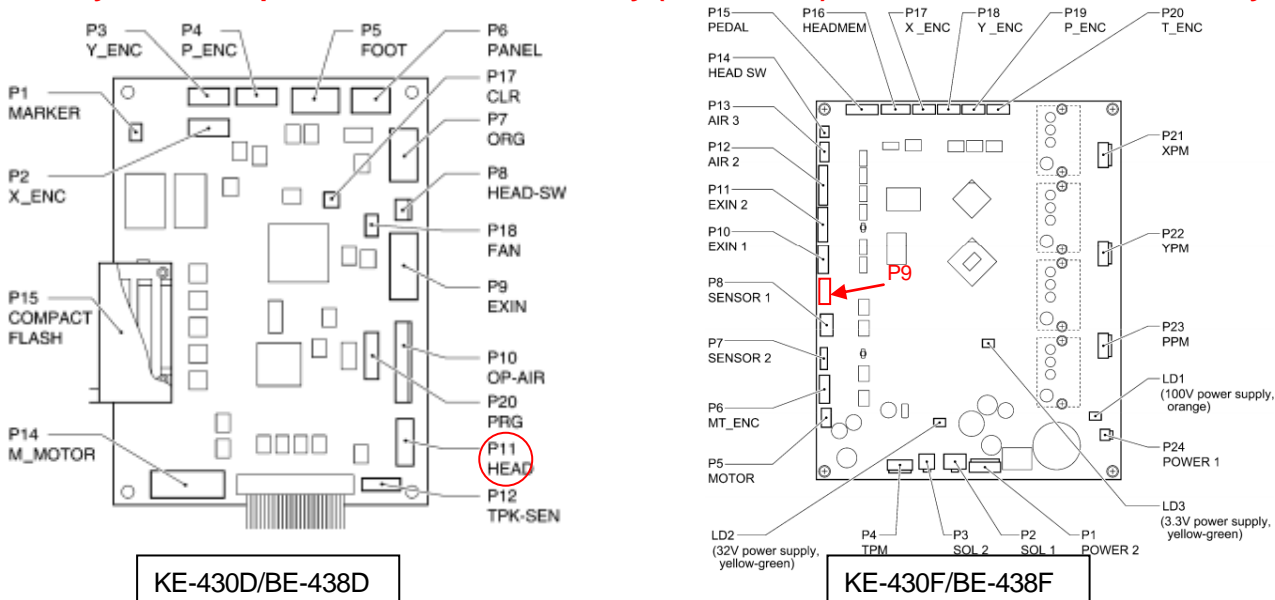
Name of Parts	Parts Number	Q'ty	For Purpose
Switch Cover	SA5737001	1	Switch Cover (RH-9820)
EM-Switch Harness	S49466000	1	For connecting to board (KE-436C)
Switch HW1B-M211B	SA7488001	1	Stop Switch (HE-800B, RH-9820)
Stop Switch Harness Assembly	SB3739001	1	Stop Switch & Harness (HE-800B)
Screw Pan M5X8	062500816	2	For Stop Switch Setting Plate
Screw, Pan (S/P WASHER) M4X8	0A4400806	2	For Switch Cover
Cord Holder_ 6N	146202000	2	For harness
Cord Holder #8	525567000	1	For harness
Screw Truss M3X6	008300604	2	For harness
Stop Switch Setting plate	Locally made	1	For 430D/430F

### Connecting to main PCB

For KE-430D: P11, KE-430F: P9

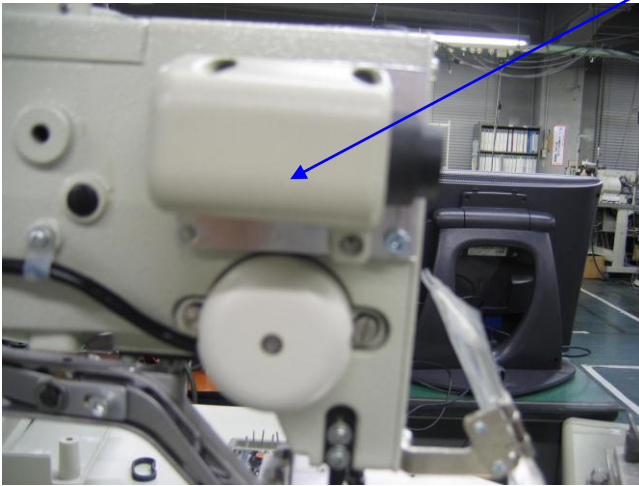


When you use Stop Switch harness Assembly (SB3739001) connect to main board directly.



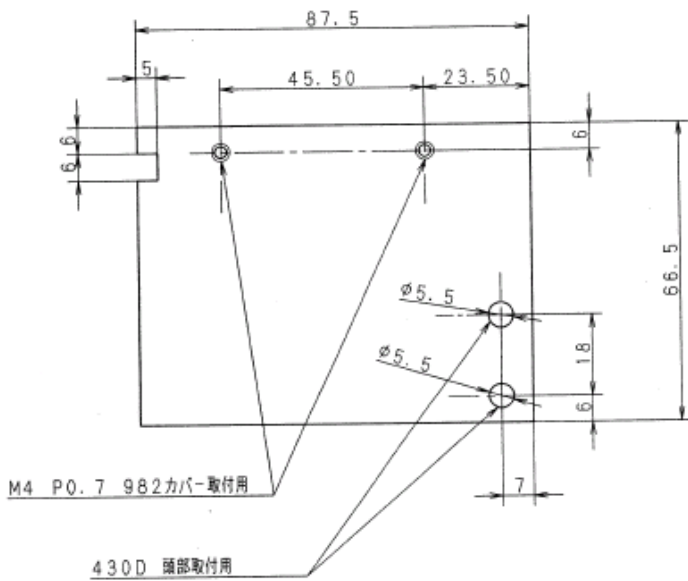
## Install

### Switch Cover



### Drawing of Setting Plate

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### Switch Cover and connection of harness

