

Difficulty printing from your PC can occur for various reasons. The most common reason a networked Brother machine may stop printing, is because the connection between the computer and the Brother machine is lost. This can occur as a result of wrong settings or configuration of the printer driver. There are several basic troubleshooting steps you can take to resolve this issue.

For troubleshooting purposes, disable any firewall programs that are running. Once you are able to print, enable your firewall again.

PART 1: VERIFY THE BROTHER MACHINE IS POWERED ON AND THERE ARE NO ERRORS

1. If the LCD screen is blank, then the Brother machine is not powered on. Verify that it is plugged into a working outlet and any power switches are turned to the ON position.
2. Check the LCD screen for any error messages. An example would be -Paper Jam- or -Ink/Toner Empty-. If the LCD screen shows an error, troubleshoot to clear the issue indicated.

PART 2: VERIFY THE CONNECTION TO THE WIRELESS ROUTER OR ACCESS POINT

1. Verify that there is no Ethernet cable connected between the Brother machine and the router or access point.
2. Print the Network Configuration report:
 - a. Press MENU
 - b. Scroll to PRINT REPORTS and press OK
 - c. Scroll to NETWORK CONFIG and press OK
 - d. Press BLACK START, The report will print
3. On the Network Configuration report, ensure that the Wireless Link Status states: LINK OK, then continue to PART 3. If the status states LINK DOWN, FAILED TO ASSOCIATE, indicates a connection error, or you cannot find the Wireless Link Status section, this indicates that the unit is not connected to the wireless network. Proceed to PART 7 to setup the wireless connection.

PART 3: VERIFY COMMUNICATION BETWEEN THE BROTHER MACHINE AND COMPUTER

1. Obtain the computer's IP Address:
 - a. Press the WINDOWS/START button.
 - b. In the Start Search line type CMD and press ENTER.
 - c. On the command prompt line type IPCONFIG and press ENTER
 - d. Locate the line labeled IPv4 Address and note the IP address of the PC. If you do not receive an IP address, this indicates that there is a problem with your computer's network connection. Try restarting the computer, and completing PART 3 again. If you still do not receive an IP address contact your router manufacturer or network administrator for support.
2. PING the Brother machine:
 - a. Press the WINDOWS/START button.
 - b. In the Start Search line type CMD and press ENTER.
 - c. Type: PING xxx.xxx.xxx.xxx (Where xxx.xxx.xxx.xxx is the Brother machine's IP Address listed on the network configuration page printed in PART 2.)
 - d. Press ENTER on your keyboard. The computer will ping, or try to communicate with the Brother machine. When completed, you will receive the PING STATISTICS.
 - e. If the number of packets sent DOES NOT equal the number of packets received, then there is a communication problem between the Brother machine and the computer. Attempt to reestablish communication by completing the following steps:
 - i. Set boot method to Auto. This is necessary so that the Brother machine can attempt to obtain a valid IP address from your router or access point.

- ii. Press MENU
 - iii. Scroll to NETWORK and press OK.
 - iv. Scroll to WLAN and press OK.
 - v. Scroll to TCP/IP and press OK.
 - vi. Scroll to BOOT METHOD and press OK.
 - vii. Scroll to AUTO and press OK, and then press STOP/EXIT.
 - viii. Turn the Brother machine off, wait approximately 30 seconds and power the Brother machine back on. Complete PART 3- step 2 again.
- f. If the number of packets sent equals the number of packets received, then this indicates there is communication between the Brother machine and the computer. Continue to the next part.

PART 4: VERIFY THAT THE PRINTER DRIVER IS INSTALLED

1. On the computer click WINDOWS/START.
2. In the Start Search line type: CONTROL PRINTERS and press ENTER.
3. Verify that the Brother printer is in the list. If the Brother printer is listed, continue to PART 5. If the Brother printer is not listed, the driver may not be installed properly. Skip to PART 8 to reinstall the Brother driver.
4. Verify that the Brother printer is set as default. This is especially important if you use the print icon to print from within applications. If the Brother printer is set as the default printer, it will have a check mark in front of the icon. To set your Brother machine as the default printer, RIGHT CLICK on the Brother printer and select SET AS DEFAULT (PRINTER).

PART 5: VERIFY THAT THE PRINTER STATUS IS READY AND THE PRINT QUEUE IS EMPTY

1. Click on WINDOWS/START.
2. In the Start Search line, type: CONTROL PRINTERS and press ENTER.
3. Locate the Brother printer in the list and hover your mouse over the Brother printer icon. Below is an example of what you may see:

Printer Status: Ready (Could also state: OFFLINE or PAUSED-OFFLINE)

Documents: 0 (Could be any number)

4. If there are any documents waiting in the queue, right-click on the Brother printer and select CANCEL ALL DOCUMENTS.
5. If the status states:

OFFLINE: right-click on the Brother printer and check USE PRINTER ONLINE.

PAUSED: right-click on the Brother printer and check RESUME PRINTING.

PART 6: CHECK THE DRIVER PORT SETTINGS

1. Click on WINDOWS/START
2. In the Start Search line, type: CONTROL PRINTERS and press ENTER.
3. Right click on the Brother driver and left click on PROPERTIES. The Brother printer driver properties screen will now appear.
4. Click the PORTS tab.

5. You will see a list of the available communication ports on your PC (Ex: LPT1:, LPT2:, COM1:, ETC) Make a note of the current port. It should be set for the IP address or Node name of the Brother machine.
6. Click ADD PORT.
7. Choose STANDARD TCP/IP PORT then click NEW PORT. The Standard TCP/IP Printer Port Wizard will appear.
8. Click NEXT.
9. In the field labeled PRINTER NAME OR IP ADDRESS, type the IP address of your Brother machine from the Network Configuration sheet you printed in PART 2. Click NEXT.
10. A screen will appear with information about your Brother machine. Click FINISH.
11. Click CLOSE.
12. Click APPLY. Click the GENERAL TAB.
13. Click PRINT TEST PAGE. A test page should now print correctly. If the test page does not print, click OK and close the PRINTER PROPERTIES window. Right click on the printer, then left click on CANCEL ALL DOCUMENTS and continue to PART 7 to reestablish a network connection.

PART 7: ESTABLISH A WIRELESS CONNECTION:

1. Before you begin, please gather the wireless network settings of your access point or wireless router. This information can be found on the network configuration page of your wireless router or Access Point. Please refer to the router or access point's user guide for instructions on accessing the network configuration page. This information includes:
 - a. SSID (Service Set ID or Network name): Your Access Point or Wireless Routers are identified by an SSID or Network Name.
 - b. Authentication (Open System or Shared Key)/Encryption Type (None or WEP)
 - c. WEP Key (If needed)
 - d. WPA/WPA2-PSK Encryption type (TKIP or AES) (If needed)
WPA/WPA2-PSK (Pre-shared Key) (If needed)
2. Verify the Wireless Router or Access Point is setup for DHCP. This setting is required in order for the router or access point to broadcast a valid IP address to the device. Please refer to the user guide of your wireless router or access point for additional information.
3. If the Brother machine was previously configured for wireless connection, continue to step 4. If the machine was NOT configured for wireless connection, skip to step 5.
4. If the Brother machine was previously configured for wireless connection the network settings need to be reset before the unit can be configured for new wireless settings. Complete the following steps to reset the Network Card. **NOTE: Resetting the network card will erase all current network settings.**
 - a. Press MENU
 - b. Scroll up or down to NETWORK, and then press OK.
 - c. Scroll up or down to FACTORY RESET, and then press OK.
 - d. Press 1 for Yes to Reset
 - e. Press 1 for Yes to Reboot. The machine will reboot automatically.

5. When the machine powers back on:
 - a. Press MENU
 - b. Scroll up or down to NETWORK and press OK.
 - c. Scroll up or down to WLAN and press OK.
 - d. Scroll up or down to SETUP WIZARD and press OK.
 - e. When NETWORK I/F SWITCHED TO WIRELESS is displayed, press OK.
6. The machine will search for your network and display a list of available SSIDs. You should see the SSID you wrote down earlier. If the machine finds more than one network use the up or down arrow keys to choose your network, then press OK. Skip to step 10. If your access point is set to not broadcast the SSID you will have to manually add the SSID name. Continue to step 7.
7. Select <NEW SSID> using up or down arrow and press OK.
8. Enter a new SSID using the keypad then press OK. The SSID must match the settings of your router or access point. You can use the left and right arrow keys to move the cursor left and right. For example, to enter the letter a, press the 2 key on the dial pad once. To enter the number 3, press the 3 key on the dial pad seven times. The letters appear in this order: lower case, upper case and then numbers.
9. Press up or down arrow to choose INFRASTRUCTURE, and then press OK.
10. Use the up or down arrow, and OK keys to choose one of the options below: If your network is configured for Authentication and Encryption you must match the settings used for your network.
 - a. NO AUTHENTICATION OR ENCRYPTION: Scroll to OPEN SYSTEM, and press OK. Scroll to NONE for Encryption Type and press OK. Then scroll up or down to choose 1 (YES) and press OK to apply your settings. Skip to step 13.
 - b. NO AUTHENTICATION WITH WEP ENCRYPTION: Scroll to OPEN SYSTEM, and press OK. Scroll to WEP for the Encryption Type and press OK. Continue on to step 11.
 - c. AUTHENTICATION WITH WEP ENCRYPTION: Scroll to SHARED KEY, and press OK. Continue on to step 11.
 - d. AUTHENTICATION WITH WPA/WPA2-PSK (TKIP or AES) ENCRYPTION: Scroll to WPA/WPA2-PSK, press OK. Skip to step 12.
11. Choose the appropriate key number and press OK:
 - a. Enter the WEP key you wrote down earlier using the dial pad. You can use the left or right arrow keys to move the cursor. For example, to enter the letter a, press the 2 key on the dial pad once. To enter the number 3, press the 3 key on the dial pad seven times. The letters appear in this order: lower case, upper case, and numbers.
 - b. Press OK when you have entered all the characters.
 - c. Press 1 (YES) to apply your settings. Skip to step 13.

Note: Most access points and routers can store more than one key, but they will only use one at any time for authentication and encryption.
12. Scroll to TKIP or AES for Encryption Type and press OK.
 - a. Enter the WPA/WPA2-PSK Password you wrote down earlier using the dial pad. You can use the left and right arrow keys to move the cursor. For example, to enter the letter a, press the 2 key on the dial pad once. To enter the number 3, press the 3 key on your dial pad seven times. The letters appear in this order: lower case, upper case, and numbers.
 - b. Press OK when you have entered all the characters.
 - c. Press 1 (YES) to apply your settings.

13. Your machine will now try to connect to your wireless network using the information you have entered. If you are successful, CONNECTED will appear on the LCD. If CONNECTION FAILED is displayed then the print server has not successfully connected to your router or access point. Verify your Network Settings in step 1 and try connecting from step 2 again. If you continue to receive this error, contact your router manufacturer or network admin to verify your network security settings and that no wireless filters are enabled on the access point.
14. Once the machine is connected the machine will automatically acquire the correct TCP/IP address information from your access point (router) if DHCP is enabled (DHCP is normally enabled as default for most access point routers). Continue to the steps below to install the drivers on your computer.

PART 8: UNINSTALL AND REINSTALL THE BROTHER DRIVERS

There may be a problem with incomplete or improper driver installation. To resolve this issue you may need to uninstall and reinstall the drivers. Please refer to one of the following steps depending on which type of drivers you originally installed.

1. On the computer click on WINDOWS/START -> (ALL) PROGRAMS -> BROTHER -> XXX-XXXX (Where X is the model of your Brother machine) -> UNINSTALL. Note: If the software is not installed, skip to step 4.
2. When asked to confirm that you want to completely remove the software, click OK.
3. When the uninstall is complete, you will be prompted to restart the computer. Click YES.
4. Once the computer restarts, insert the supplied CD-ROM for Windows into your CD-ROM drive. If prompted, select your language and model. If the disc does not automatically run, go to WINDOWS/START -> COMPUTER and double click on the MFL-PRO icon.
5. The CD-ROM main menu will appear.
 - a. If the software was never installed, or you do not have PaperPort click INSTALL MFL-PRO SUITE. Continue to step 6.
 - b. If the software was previously installed or you already have PaperPort, click on ADVANCED -> MFL-PRO SUITE WITHOUT PAPERPORT(TM) 11SE. Skip to step 8.
6. After reading and accepting the ScanSoft PaperPort SE License Agreement, click YES if you agree to the terms.
7. The installation of PaperPort SE will automatically start and is followed by the installation of MFL-Pro Suite.
8. When the Brother MFL-Pro Suite Software License Agreement window appears, click YES if you agree to the Software License Agreement.
9. Choose WIRELESS NETWORK CONNECTION and click NEXT.
10. For Windows Firewall Users: If a firewall is detected, choose CHANGE THE FIREWALL PORT SETTINGS TO ENABLE NETWORK CONNECTION AND CONTINUE WITH THE INSTALLATION (RECOMMENDED). Then click NEXT.
11.
 - a. If the Brother machine is the only network-printing device found on the network the installation of the Brother drivers will automatically start. If there is more than one network-printing device found you will be asked to select your model machine from the list and then click NEXT.
 - b. If the Brother machine is not yet configured for use on your network, a window will appear stating: Find un-configured Device. Click OK. The Configure IP Address window will appear. Choose SPECIFY YOUR MACHINE BY ADDRESS (ADVANCED USERS), and enter the IP address information appropriate

to your network, then click NEXT. If you are not certain what information to enter you should contact your network administrator.

12. The installation screens will appear one after another. Please wait. It will take a few moments for all the screens to appear. DO NOT try to cancel any of the screens during this installation. If asked: Would you like to install this device software? Click INSTALL.
13. When the On-Line Registration screen is displayed, click NEXT to continue the installation.
14. When prompted to restart the computer, select YES, I WANT TO RESTART MY COMPUTER NOW, and click FINISH. The computer will restart. The installation is now complete. **Note: After restarting the computer you must be logged on with Administrator rights.**
15. Attempt to print again.