

2023 HAD Replacement Model Guide



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Dealer Replacement Models

Category	Discontinued Model	Replacement Model	Other Recommended Option
Multi-Needles			
High End HEM	PR1050X	PR1055X	PR680W
High End HEM	PR1000	PR1055X	PR680W
High End HEM	PR655	PR680W	PR1055X
High End HEM	PR670E	PR680W	PR1055X
Luxury Sewing & Embroidery			
High End HSM/HEM	XP1	XP3	XJ2
High End HSM/HEM	XV8500D/XV8550D	XP3	XJ2
High End HSM/HEM	NV6000D	XP3	XJ2
High End HSM/HEM	NV6700D	XP3	XJ2
High End HSM/HEM	NV6750D	XP3	XJ2
High End HSM/HEM	XP2	XP3	XJ2
High End HSM/HEM	XJ1	XJ2	XP3
High End HSM/HEM	XE1	XE2	XP3
Mid-Line Sewing & Embroidery			
Mid HSM/HEM	SB4138	BS1350	BQ950
Mid HSM/HEM	SB7500	NS1850E	NS2850D
Mid HSM/HEM	SB8000	NS2850D	NQ3700D
Mid HSM/HEM	SB7900E	NQ1700E	NQ1250E
Mid HSM/HEM	NQ3500D	NQ3700D	NQ3550W
Mid HSM/HEM	NQ3600D	NQ3700D	NQ3550W
Mid HSM/HEM	NS1750D	NS1850D	NS2850D
Mid HSM/HEM	NS2750D	NS2850D	NQ3700D
Mid HSM/HEM	VM5100	VM5200	
Mid HEM	VE2200	VE2300	
Mid HEM	NQ1400E	NQ1600E	
Mid HSM	VQ3000	BQ3050	
Mid HSM	VQ2400	BQ2450	
Mid HSM	NQ1300PRW	BQ1350	
Mid HSM	NQ900PRW	BQ950	
Mid HSM	NQ700PRW	PS700	
Mid HSM	NQ550PRW	PS500	PS700
Mid HSM	NQ575PRW	PS500	PS700
Entry Level Sewing			
Low HSM	NS80PRW	NS80E	
Low HSM	SB700T	PS500	PS700
Low HSM	SB3129	BQ1350	BQ950
Low HSM	SB3150	PS700	PS500
Low HSM	SB170	PS100	PS200T
Low HSM	SB530T	PS200T	PS100
Sergers			
Low HSM-Serger	SB3734T	PS3734T	PS5234, Airflow 3000
Low HSM-Serger	5234PRW	PS5234	PS3734T, Airflow 3000
Low HSM-Serger	3034D	PS3734T	PS5234, Airflow 3000
ScanNCut Line-Up			
ECM	CM550DX	SDX325	SDX330D
ECM	CM650/W	SDX325	SDX330D
ECM	SDX225	SDX325	SDX330D
ECM	SDX230D	SDX330D	SDX325
ECM	SDX225F	SDX325	SDX330D
ECM	SDX230DX	SDX330D	SDX325

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Category	Discontinued Model	Replacement Model	Other Recommended Options	Type
Machines	3234DT	1034D	1034DX, 1634D, 1634DX, Air1800	Serger
Machines	BB370	XM2701	GX37, SM3701	Sewing
Machines	BX2925PRW	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	CE1008	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	CE1100PRW	CP100X	CS5055, CS7000X, CP60X	Sewing
Machines	CE1125PRW	CP100X	CS5055, CS7000X, CP60X	Sewing
Machines	CE4400	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	CE8080PRW	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	CE8100	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	CM100DM	SDX125E	SDX85	Cutting
Machines	CM100DM1	SDX125E	SDX85	Cutting
Machines	CM100DMH	SDX125E	SDX85	Cutting
Machines	CM100DMPK	SDX125E	SDX85	Cutting
Machines	CM250	SDX125E	SDX85	Cutting
Machines	CM350	SDX125E	SDX85	Cutting
Machines	CM350H	SDX125E	SDX85	Cutting
Machines	CM350HCD	SDX125E	SDX85	Cutting
Machines	CM350HSD	SDX125E	SDX85	Cutting
Machines	CM350HU	SDX125E	SDX85	Cutting
Machines	CM350HUCD	SDX125E	SDX85	Cutting
Machines	CS770	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	CS9100	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	CX155LA	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	CX205LA	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	CX310LA	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	CX310LABG (BUNDLE)	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	DC200	SDX85	SDX125E	Cutting
Machines	DC200ULE	SDX85	SDX125E	Cutting
Machines	DC200ULETL	SDX85	SDX125E	Cutting
Machines	DZ1500F	PQ1600S		Sewing
Machines	DZ2400	XR9550	CP100X, CS7205	Sewing
Machines	DZ2750	XR9550	CP100X, CS7205	Sewing
Machines	DZ3400	XR9550	CP100X, CS7205	Sewing
Machines	DZ820E	PE900	PE545	Embroidery
Machines	ES2000	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	HE1	PE900	PE545	Embroidery
Machines	HE240	SE2000	SE700	Combo
Machines	HS3000THRD	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	JX2517	LX3817	LX3817A, LX3817G, XM2701	Sewing
Machines	LB6800	LB5500	SE700, SE725	Combo
Machines	LB6800PRW	LB5500	SE700, SE725	Combo
Machines	LS2125i	XM2701	GX37, SM3701, SD371HD	Combo
Machines	LS2400	XM2701	GX37, SM3701, SD371HD	Sewing
Machines	LS590	XM2701	GX37, SM3701, SD371HD	Sewing
Machines	LX2375	XM2701	GX37, SM3701, SD371HD	Sewing
Machines	LX2500	XM2701	GX37, SM3701, SD371HD	Sewing
Machines	LX2763	XM2701	GX37, SM3701, SD371HD	Sewing
Machines	LX3014	XM2701	GX37, SM3701, SD371HD	Sewing
Machines	LX3125E	XM2701	GX37, SM3701, SD371HD	Sewing
Machines	PC210PKG	PS500	PQ1600S, PS700	Sewing
Machines	PC210PRW	PS500	PQ1600S, PS700	Sewing
Machines	PC420	PS500	PQ1600S, PS700	Sewing
Machines	PC420PRW	PS500	PQ1600S, PS700	Sewing

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Machines	PC660LA	PS500	PQ1600S, PS700	Sewing
Machines	PE500	PE900	PE545	Embroidery
Machines	PE525	PE900	PE545	Embroidery
Machines	PE540D	PE900	PE545	Embroidery
Machines	PE700II	PE900	PE545	Embroidery
Machines	PE770	PE900	PE545	Embroidery
Machines	PE800	PE900		Embroidery
Machines	PQ1500S	PQ1600S		Sewing
Machines	PQ1500SL	PQ1600S		Sewing
Machines	SB170	SM2701	GX37, SM3701, SD371HD	Sewing
Machines	SB3129	ST150HDH	CS7000X, XR9550, PS500	Sewing
Machines	SB4138	ST150HDH	CS7000X, XR9550, PS500, ST371HD	Sewing
Machines	SB530T	ST371HD	ST150HDH, GX37, SM3701, XM2701	Sewing
Machines	SB700T	CS7000X	XR9550	Sewing
Machines	SB7050E	PE545	PE550D	Embroidery
Machines	SC3000	CS5055	CS7000X	Sewing
Machines	SC6600	CS5055	CS7000X	Sewing
Machines	SC707	CS5055	CS7000X	Sewing
Machines	SC9500	CS5055	CS7000X	Sewing
Machines	SDX125SD	SDX125E	SDX125EGY	Cutting
Machines	SE1800	SE2000	SE700	Combo
Machines	SE400	SE700	SE725	Combo
Machines	SE425	SE725	SE700	Combo
Machines	SE600	SE700	SE2000, SE725	Combo
Machines	SE625	SE725	SE2000, SE700	Combo
Machines	SM1704K	LX3817	LX3817A, LX3817G, XM2701	Sewing
Machines	VX1435	LX3817	LX3817A, LX3817G, XM2701	Sewing
Machines	XL2600i	LX3817	LX3817A, LX3817G, XM2701	Sewing
Machines	XL2610	LX3817	LX3817A, LX3817G, XM2701	Sewing
Machines	XL3750	LX3817	LX3817A, LX3817G, XM2701	Sewing
Machines	XR1300	LX3817	CS7000X, CP60X, CP100X	Sewing
Machines	XR1355	XR9550	CS7000X, CP60X, CP100X	Sewing
Machines	XR3140	XR9550	CS7000X, CP60X, CP100X	Sewing
Machines	XR4040	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	XR53	SM2701	GX37, SM3701, SD371HD	Sewing
Machines	XR6060	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	XS2100	CS5055	CS7000X, CP60X, CP100X	Sewing
Machines	XS3109	XR9550		Sewing
Machines	XS37	SM2701	GX37, SM3701, SD371HD, CS7000X, CP60X, CP100X	Sewing