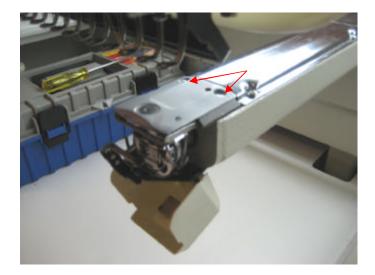


Technical Reference

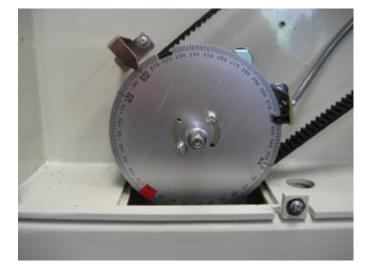
Title: Adjusting / Replacing rotary hook support bar

Date: May 27, 2008

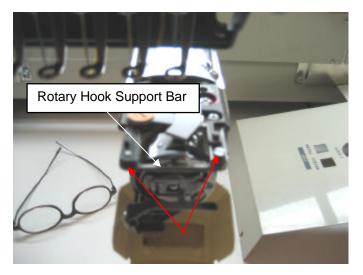
Models: BE-1204C/BE-1206B



- 1. Make sure the machine power is turned off.
- 2. Remove the needle plate by removing the two screws as indicated by the red arrows.



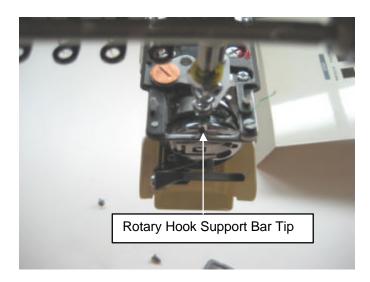
3. Using red T-handle (4mm) wrench, turn pulley in the direction of the arrow to 200 degrees. Note: Cover has been removed in the photo, but this is not necessary.



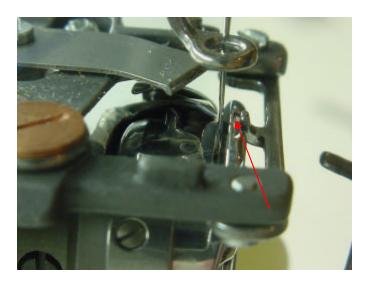
- 4. Remove the two screws as indicated by the red arrows and remove the rotary hook support bar. The screw head for the left screw is located underneath.
- 5. Install new rotary hook support bar but leave the screws slightly loose.



Technical Reference



6. Pull the needle down, by the thread guide above the needle, until it locks into place. Align the tip of the rotary hook bar behind the needle.



- 7. Position tip of rotary hook stopper so that a gap of approximately 1 1.5mm is maintained from rotary hook bobbin basket as indicated by the red arrow and tighten screws.
- 8. Turn pulley backwards, opposite of arrow, from 200 to 100 degrees (stop position).
- 9. Turn machine on and the needle will pop back up.