

Recommendable spare parts/Gauge parts list for S-6200A

Recommendable spare parts

| HEAD / CONTROL BOX | NAME | P/NO. | remark | Q'TY |
|--------------------|-------------------------------|-----------|---------------------------------|------|
| HEAD | SCREW 3. 57 | 140004001 | for Needle bar clump | 1 |
| | SCREW 3. 18 | 140553102 | for Needle | 1 |
| | NEEDLE BAR THREAD GUIDE | 151594001 | | 1 |
| | SCREW 4. 37 | 100032004 | for Needle plate | 2 |
| | SCREW 3.57X10 | S13385001 | for Presser foot | 1 |
| | SCREW SM3. 18-44X6. 5 | 100080004 | for Feed dog | 2 |
| | ROTARY HOOK BOX ASSY | SA1931001 | for -xx3 | 1 |
| | | SA7688101 | for -xx5 | 1 |
| | BOBBIN CASE ASSY | S06573001 | for -xx3. -xx5 | 1 |
| | BOBBIN | 146290001 | for -xx3 | 1 |
| | | 117132001 | for -xx5 | 1 |
| | FIXED KNIFE | S02637101 | | 1 |
| | SCREW 3. 57 | 102843004 | For Fixed Knife | 1 |
| | MOVABLE KNIFE | S02645001 | | 1 |
| | SCREW FLAT (W SOCKET) SM4. 37 | 148537101 | For Movable | 2 |
| | LEVER STOPPER | SA7285101 | | 1 |
| | SPRING | S02678001 | for Thread wiper -4xx spec only | 1 |
| | SCREW 4 X 6 | 060400616 | for Thread wiper -4xx spec only | 1 |
| | THREAD WIPER | S02681101 | -4xx spec only | 1 |
| | THREAD TAKE-UP SPRING | S02620401 | for-xx3.-xx5 | 1 |
| | LOWER THRED FINGER | S02643001 | | 1 |
| | BOBBIN TENSION SPRING | 183388001 | | 1 |
| | ADJUSTING SCREW | 183389001 | for Bobbin Case | 1 |
| | CUSHION | 154596000 | for Thread cam lever | 1 |
| | HOOK STOPPER | S02602001 | for -xx3 | 1 |
| | HOOK STOPPER | 159324001 | for -xx5 | 1 |

Gauge parts

| SPECIFICATION | NAME | P/NO. | remark | Q'TY |
|---------------|-------------------|-----------|--------|------|
| -[]03 | NEEDLE PLATE E18 | 111859301 | E18 | 1 |
| | FEED DOG | 111860101 | | 1 |
| | PRESSER FOOT ASSY | 153037201 | | 1 |
| -[]05 | NEEDLE PLATE H26 | 150792101 | H26 | 1 |
| | FEED DOG | 150793001 | | 1 |
| | PRESSER FOOT ASSY | 150789101 | | 1 |

Electrical parts

| SPECIFICATION | NAME | P/NO. | remark | Q'TY |
|---------------|-----------------------------|-----------|-----------------------|------|
| | SW POWER PCB ASSY | SA9727001 | sub Powe PCB | 1 |
| | D PCB ASSY | SA9553001 | Power motor drive PCB | 1 |
| | S PCB ASSY | SA9575001 | Main PCB | 1 |
| | MOTOR 6200 ASSY | SB0500001 | | 1 |
| | TIMING BELT | SB0589001 | For Motor | 1 |
| | THREAD TRIMMER SOLENOID | SB0649001 | | 1 |
| | QUICK REVERSE SOLENOID ASSY | SB0648001 | | 1 |
| | REVERSE ACTUATOR ASSY | SB0592001 | | 1 |
| | SAFETY SWITCH ASSY | SB0586001 | | 1 |
| | TREADLE UNIT-EX | SA9602001 | | 1 |