

Recommendable spare parts/Initial parts/Gauge parts list for S-7220B

Recommendable spare parts

HEAD / CONTROL BOX	NAME	P/NO.	remark	Q'TY
HEAD	THREAD WIPER	SA1378-201		1
	HEAD DETECTOR UNIT#2	J04442-001		1
CONTROL BOX	CONTROL PCB ASSY, CDD G0	J80964-201		1
	POWER PCB ASSY, CDD 1-110V	J80965-001		1
	POWER PCB ASSY, CDD 3-230V	J80966-101		1
	TREADLE UNIT ASSY, CSD H	J80968-001	for export	1
	PANEL ASSY	J80969-101		1
	CE FILTER PCB ASSY	J80970-001	for Europe & Austraria	1
	PCB ASSY, CDD-ENC #2	J04487-001		1
	MOTOR ASSY, CDD-HS	J03940-001		1
	SAFTY SWITCH ASSY	SA7291-101		1
	TREADLE UNIT ASSY, CSS G	J80967-001	for Japan	1
	TRANSFORMER,CDD-100V	J04097-001	100-110V AC	1
	TRANSFORMER,CDD-200V	J04098-001	220-240V AC	1
TRANSFORMER,400V	J04593-001	380-415V AC	1	

Initial parts

HEAD / CONTROL BOX	NAME	P/NO.	remark	Q'TY
HEAD	SCREW, SM3.57	140004-001	for Needle bar clump	1
	SET SCREW, SM3.18	140553-102	for Needle	1
	NEEDLE BAR THREAD GUIDE	151594-001		1
	SCREW, FLAT SM4.37	151267-001	for Needle plate	2
	SCREW, SM3.57X10	S13385-001	for Presser foot	1
	SCREW, SM3.18	100080-004	for Feed dog	2
	ROTARY HOOK BOX ASSY	SA7686-002	for -xx3	1
		SA7688-001	for -xx5	1
	BOBBIN CASE ASSY	S20553-001		1
	BOBBIN	146290-001	for -xx3	1
		117132-001	for -xx5	1
	FIXED KNIFE	159540-001		1
	SCREW, FLAT SM3.57	102843-004		1
	MOVABLE KNIFE	159541-001		1
	SCREW, FLAT SM4.37	148537-101		2
	LEVER STOPPER	SA7285-001		1
	SPRING	SA2287-001	for Thread wiper	1
	SCREW, BIND M4X5	060400-516	for Thread wiper	1
	THREAD TAKE-UP SPRING	S02620-201	for-xx3,-xx5	1
	LOWER THREAD FINGER	S02643-001		1
	BOBBIN TENSION SPRING	183291-001		1
	CUSHION	154596-000	for Thread cam lever	1
	B-CASE HOLDER POSITION BRACKET	SA7830-001	for -xx3	1
	B-CASE HOLDER POSITION BRACKET	SA7829-001	for -xx5	1
CONTROL BOX	G40 PANEL PCB ASSY	J80973-001		1
	G40 SUB PCB ASSY	J80974-001		1
	G40 PANEL SHEET 1	J03975-001		1
	G40 PANEL SHEET 2	J03976-001		1

Gauge parts for other countries

SPECIFICATION	NAME	P/NO.	remark	Q'TY
- [] [] 3	NEEDLE PLATE	143855-001		
	FEED DOG	159521-001		
	PRESSER FOOT ASSY	SA4484-001		
- [] [] 5	NEEDLE PLATE	S13101-001		
	FEED DOG	S13102-101		
	PRESSER FOOT ASSY	SA4489-001		

Gauge parts for EUROPA / CANADA

SPECIFICATION	NAME	P/NO.	remark	Q'TY
- [] [] 3	NEEDLE PLATE	143855-001		
	FEED DOG	159521-001		
	PRESSER FOOT ASSY	SA4487-101		
- [] [] 5	NEEDLE PLATE	S13101-001		
	FEED DOG	S13102-101		
	PRESSER FOOT ASSY	SA4490-101		

Gauge parts for JAPAN

SPECIFICATION	NAME	P/NO.	remark	Q'TY
- [] [] 3	NEEDLE PLATE	143855-001		
	FEED DOG	159521-001		
	PRESSER FOOT ASSY	SA4484-001		
- [] [] 5	NEEDLE PLATE	148842-001		
	PRESSER FOOT ASSY			