

Color Thread Conversion Chart
 Stickgarn-Farbtabelle
 Tabla de conversión de hilos de color
 Tableau de conversion des fils de couleur
 Omzettingstabel voor kleurgaren
 Tabella di conversione dei fili colorati

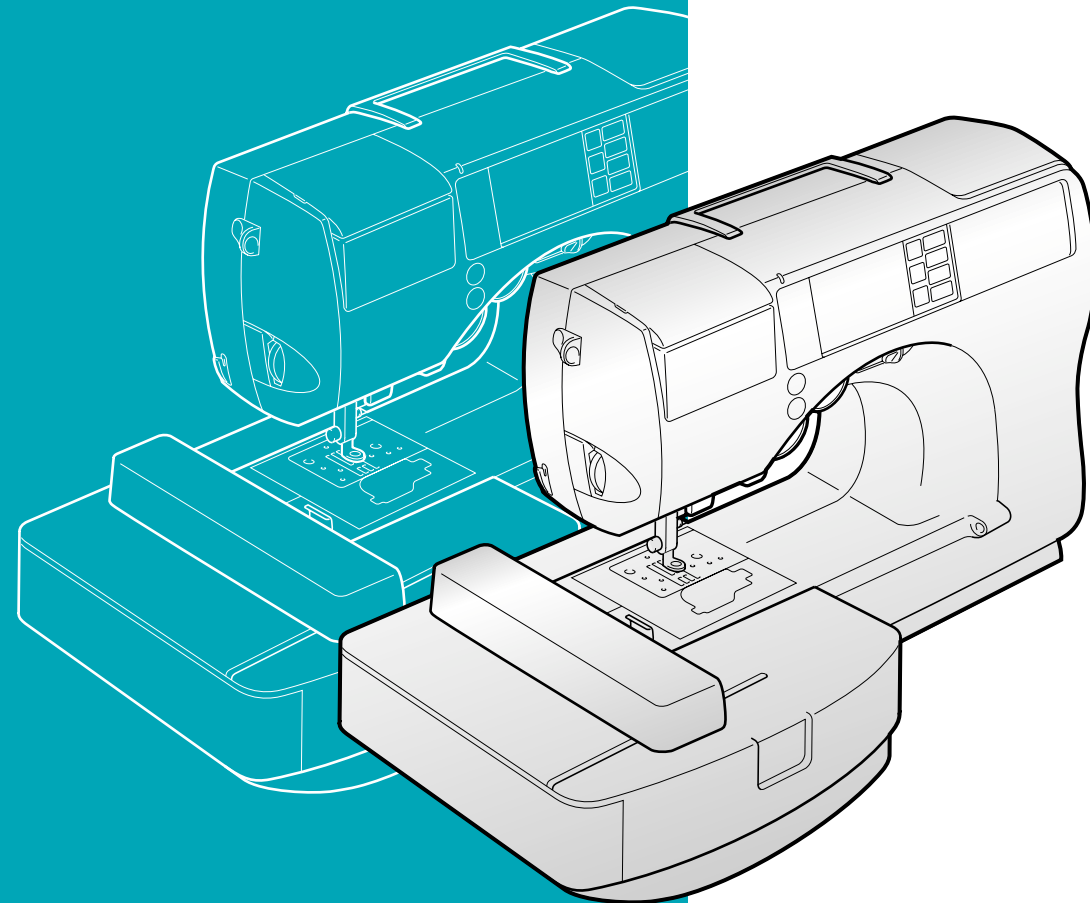
	Embroidery	Country
1	(900)	(100)
2	(001)	(000)
3	(800)	(149)
4	(085)	(155)
5	(086)	(024)
6	(124)	(152)
7	(107)	(126)
8	(030)	(148)
9	(807)	(158)
10	(869)	(636)
11	(620)	(625)
12	(079)	(122)
13	(333)	(212)
14	(202)	(342)
15	(205)	(043)
16	(206)	(334)
17	(208)	(335)
18	(126)	(322)
19	(209)	(336)
20	(010)	(331)
21	(812)	(370)
22	(348)	(242)
23	(214)	(354)
24	(328)	(404)
25	(307)	(025)
26	(058)	(717)
27	(337)	(264)
28	(339)	(224)
29	(843)	(012)
30	(399)	(706)
31	(330)	(414)
32	(323)	(255)
33	(542)	(505)

	Embroidery	Country
34	(502)	(461)
35	(509)	(463)
36	(519)	(476)
37	(517)	(473)
38	(534)	(483)
39	(507)	(485)
40	(808)	(467)
41	(027)	(442)
42	(513)	(444)
43	(515)	(446)
44	(405)	(586)
45	(406)	(575)
46	(017)	(150)
47	(019)	(512)
48	(420)	(564)
49	(415)	(057)
50	(007)	(588)
51	(070)	(015)
52	(810)	(133)
53	(612)	(623)
54	(613)	(624)
55	(614)	(635)
56	(804)	(604)
57	(607)	(003)
58	(704)	(745)
59	(707)	(747)
60	(005)	(020)
61	(817)	(734)
62	----->	
63	-----	
64	~~~~~	
65	NOT DEFINED / NON DEFINI / NICHT DEFINIERT / NIET GEDEFINIEERD / SIN DEFINIR / NON DEFINITO /	

- NOTE:**
- The conversion chart is based on "Embroidery" threads, so the result of your work with "Country" threads might be different from the pictures. We recommend you to sew a test piece first.
 - Actual colors may vary slightly from the chart.
- REMARQUE:**
- Le tableau de conversion est basé sur un fil de "broderie", de sorte que le résultat d'un travail effectué avec des fils "Pays" risque d'être différent des images. Il est recommandé de faire d'abord un essai de couture.
 - Les couleurs réelles risquent d'être légèrement différentes de celles du tableau.
- HINWEIS:**
- Die Umwandlungstabelle basiert auf "Stickerei"-Fäden, so daß mit "Country"-Fäden ausgeführte Näharbeiten eventuell nicht dem angezeigten Bild entsprechen. Es empfiehlt sich deshalb, vorher ein kurzes Probestück zu nähen.
 - Die tatsächlichen Farben entsprechen mitunter nicht genau der Tabelle.
- OPMERKING:**
- De omzettingstabel is gebaseerd op "Embroidery" borduurgaren, zodat bij het werken met "Country" garen een ander resultaat kan worden verkregen. Wij bevelen u aan eerst een stukje op een proeflapje te naaien.
 - De feitelijke kleuren kunnen een weinig verschillen van de kleuren in de tabel.
- NOTA:**
- El gráfico de conversión se basa en hilos de bordado "Embroidery", por lo que el resultado de su labor con hilos "Country" podrán ser diferentes a los de las ilustraciones. Le recomendamos que primero haga un cosido de prueba.
 - Los colores reales podrán variar ligeramente respecto a los del gráfico.
- NOTA:**
- La tabella di conversione è basata sui fili "Embroidery", per cui il risultato del lavoro con i fili "Country" può essere diverso dalle immagini. Consigliamo di cucire prima una pezza di prova.
 - I colori effettivi possono variare leggermente dalla tabella.

Quick Reference Guide

Guide de référence rapide
 Kurzanleitung
 Beknopte bedieningsgids
 Guía de referencia rápida
 Guida di riferimento rapido



Refer to the operation manual for detailed instruction.

Also, there are differences in the keys and screens depending on the display language. In this guide, English screens are used for basic explanations.

Pour les instructions détaillées, voir le mode d'emploi.

Par ailleurs, il y a des différences dans les touches et les écrans en fonction de la langue d'affichage. Dans ce guide, les explications de base utilisent les écrans anglais.

Einzelheiten entnehmen Sie bitte der Bedienungsanleitung.

Je nachdem, welche Sprache für die Bildschirmanzeigen gewählt wurde, ergeben sich im Hinblick auf Tasten Schirmbilder eventuell Unterschiede.

Die grundlegende Bedienung der Maschine ist in dieser Anleitung am Beispiel von Schirmbildern mit englischem Text erklärt.

Zie de gebruiksaanwijzing voor gedetailleerde instructies.

Er zijn verschillen in de toetsen en schermen afhankelijk van de ingestelde taal.

In de beschrijvingen in deze beknopte handleiding worden de Engelse schermen gebruikt.

Consulte el manual de instrucciones para ver más detalles.

Además, dependiendo del idioma visualizado algunos botones y pantallas podrán ser diferentes.




En esta guía, para las explicaciones básicas se emplean pantallas en inglés.

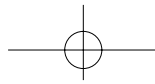
Fare riferimento al manuale di impiego per istruzioni dettagliate.

Inoltre, ci sono differenze nei tasti e nelle schermate a seconda della lingua visualizzata.

In questa guida, le schermate in inglese sono usate per le spiegazioni basilari.

Embroidery Pattern Color Change Table
Tableau de changement de couleur des motifs de broderie
Stickmuster-Farbtabelle
Kleurwijzigingstabel voor de borduurpatronen
Tabla de cambio de color para patrones de bordado
Tabella di cambiamento colori degli schemi di ricamo

	No.51 2min 1 (070) Size 3.1cm ↔ 2.4cm		No.58 2min 1 (070) Size 3.1cm ↔ 4.3cm		No.65 2min 1 (070) Size 3.1cm ↔ 3.7cm
	No.52 2min 1 (070) Size 3.2cm ↔ 4.2cm		No.59 1min 1 (070) Size 3.1cm ↔ 2.6cm		No.66 1min 1 (070) Size 3.1cm ↔ 3.5cm
	No.53 2min 1 (070) Size 3.1cm ↔ 2.7cm		No.60 2min 1 (070) Size 3.1cm ↔ 3.2cm		No.67 2min 1 (070) Size 3.1cm ↔ 5.3cm
	No.54 2min 1 (070) Size 4.5cm ↔ 3.1cm		No.61 2min 1 (070) Size 3.1cm ↔ 2.6cm		No.68 2min 1 (070) Size 3.1cm ↔ 3.8cm
	No.55 2min 1 (070) Size 3.1cm ↔ 4.0cm		No.62 2min 1 (070) Size 3.1cm ↔ 3.7cm		No.69 2min 1 (070) Size 3.1cm ↔ 2.9cm
	No.56 2min 1 (070) Size 3.1cm ↔ 3.1cm		No.63 2min 1 (070) Size 3.1cm ↔ 2.9cm		No.70 2min 1 (070) Size 4.5cm ↔ 3.3cm
	No.57 2min 1 (070) Size 3.1cm ↔ 4.6cm		No.64 1min 1 (070) Size 3.4cm ↔ 3.4cm		



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Inhoudsopgave

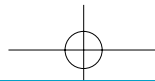
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Bobbin Winding

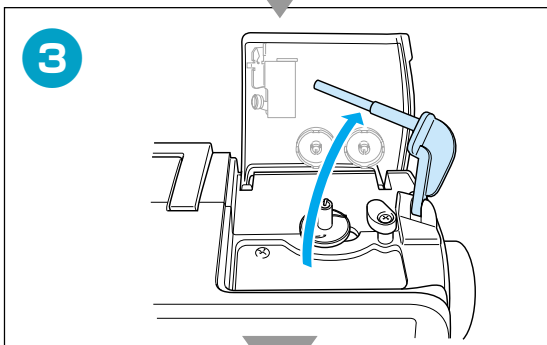
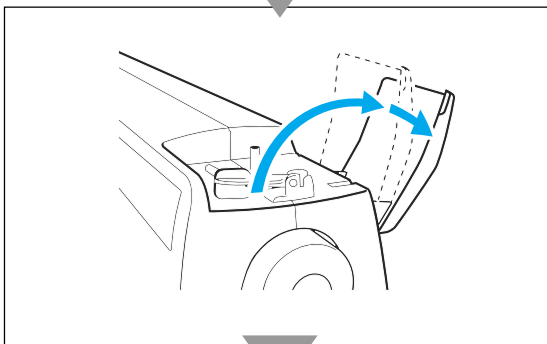
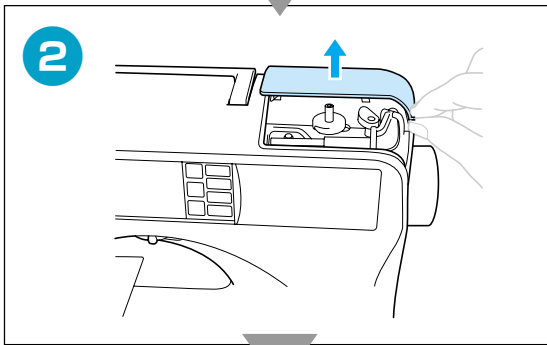
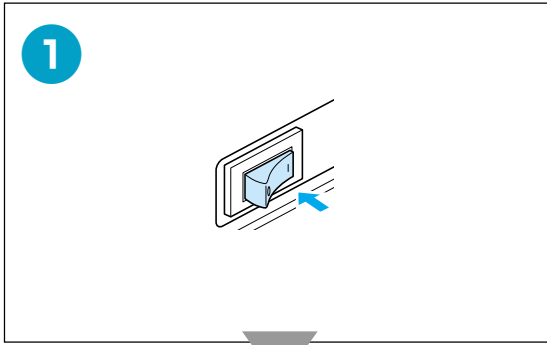
Bobinage de la canette

Aufspulen des Unterfadens

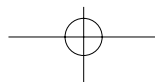
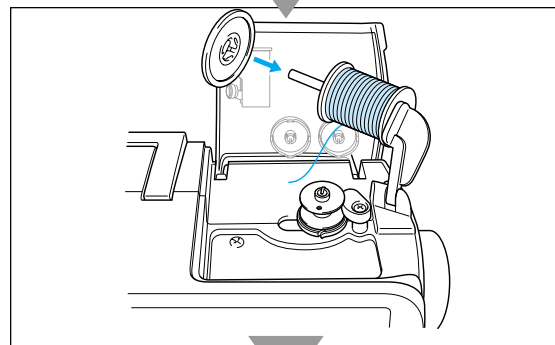
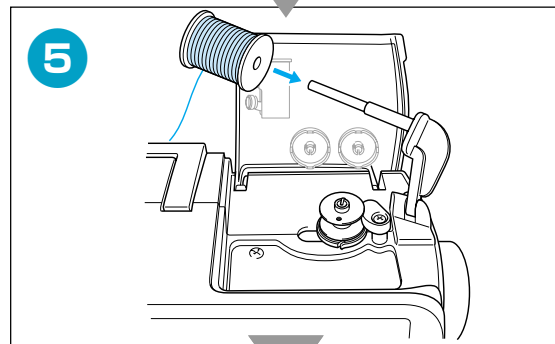
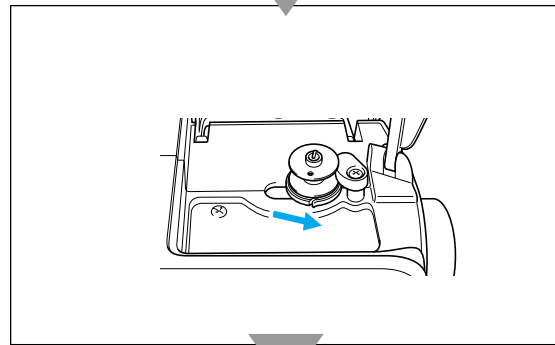
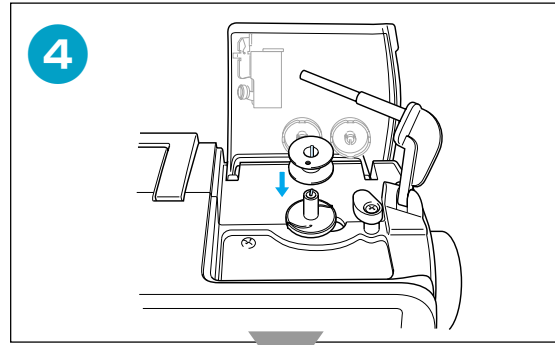
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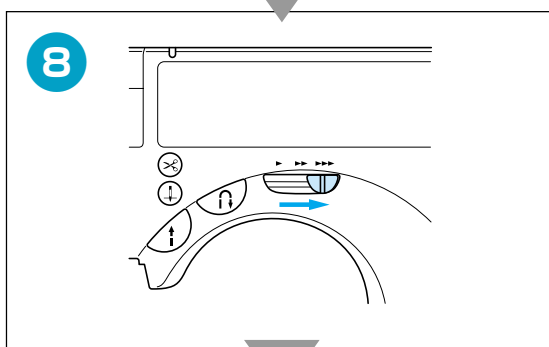
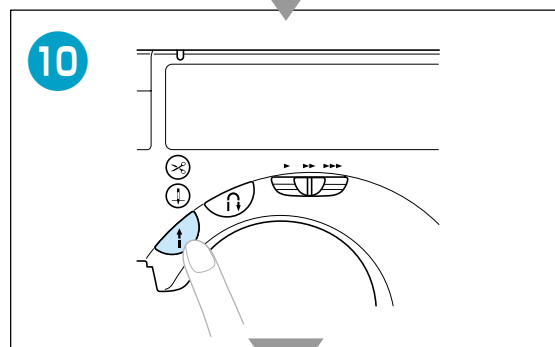
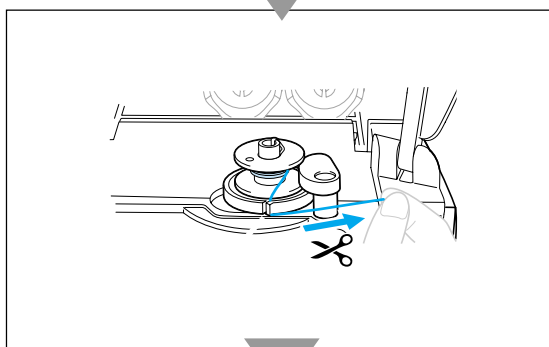
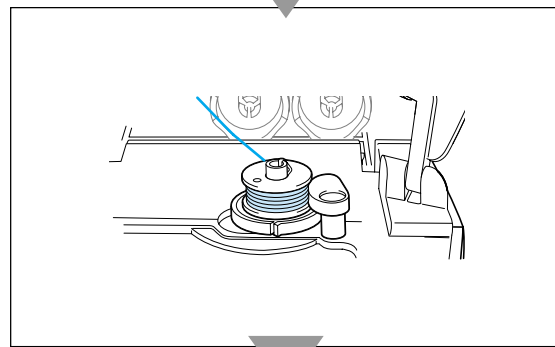
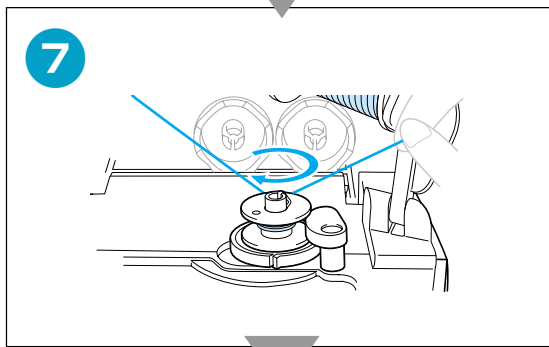
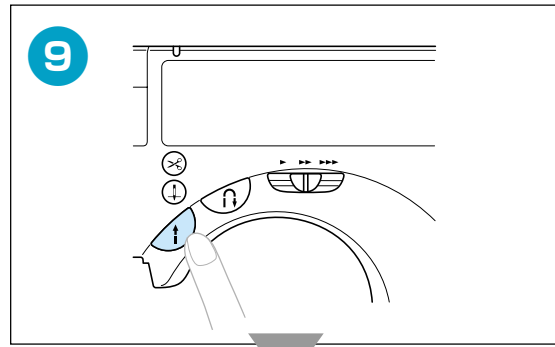
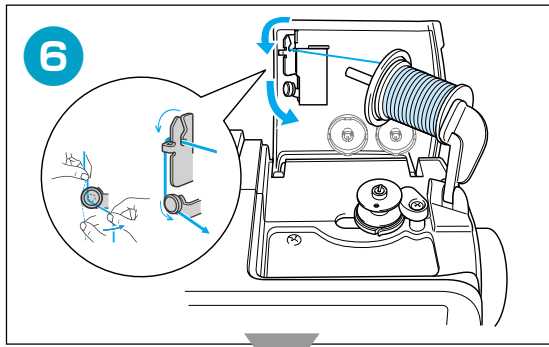
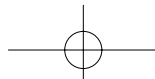
Bobinado

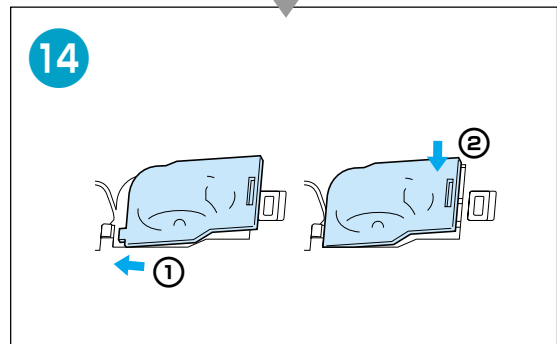
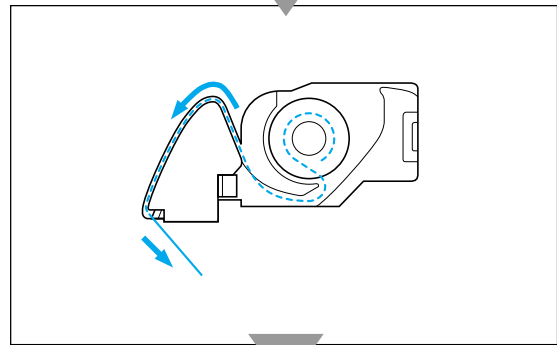
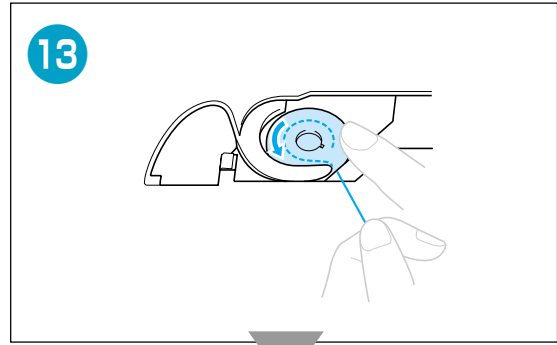
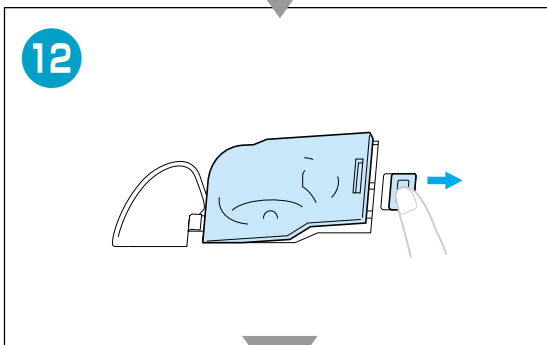
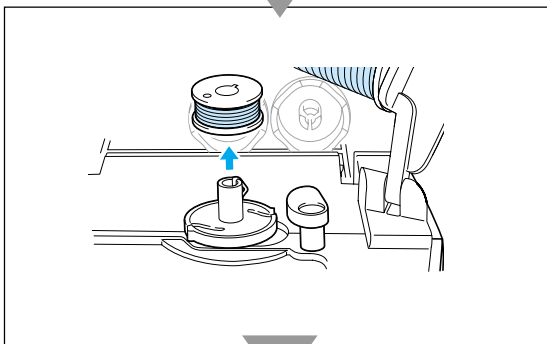
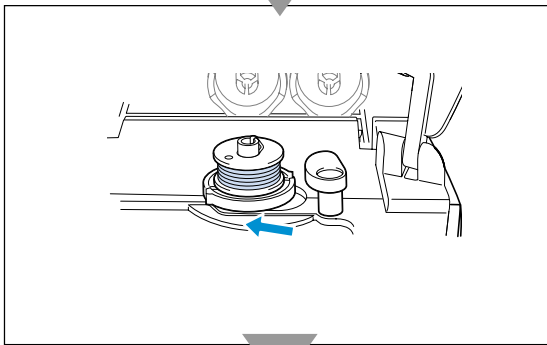
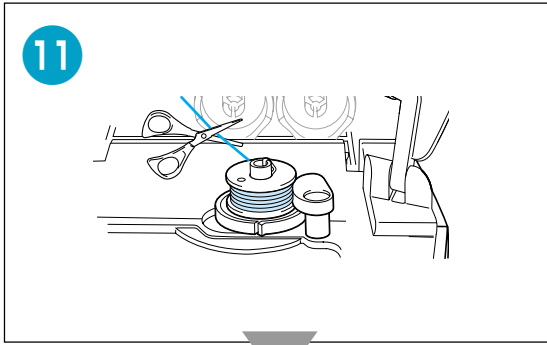
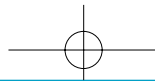
Avvolgimento spolina



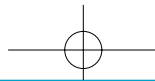
2







4



Upper Threading

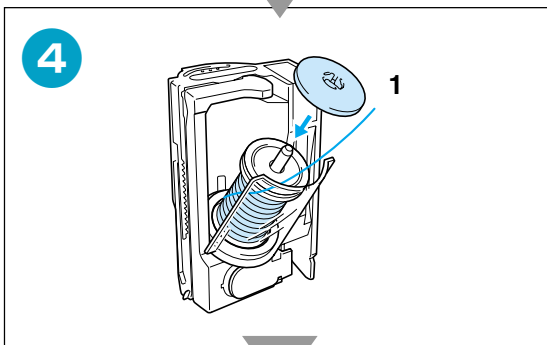
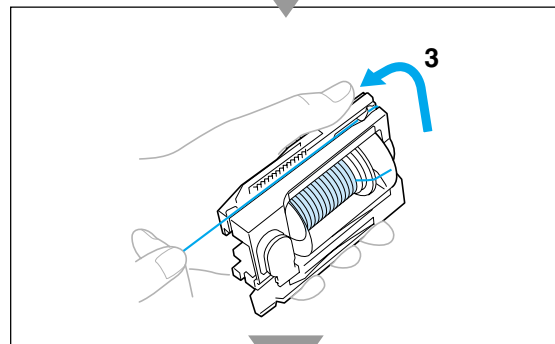
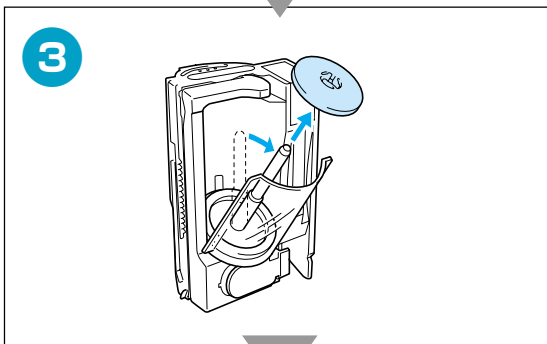
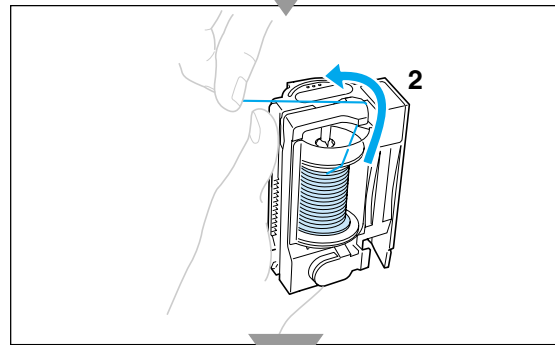
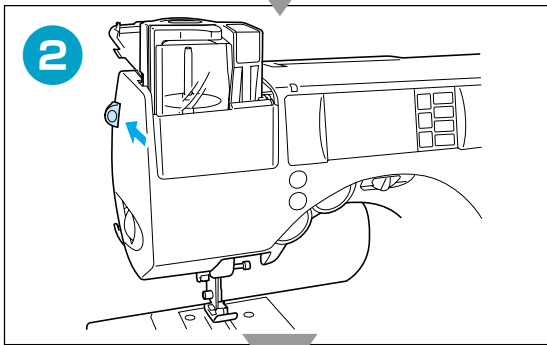
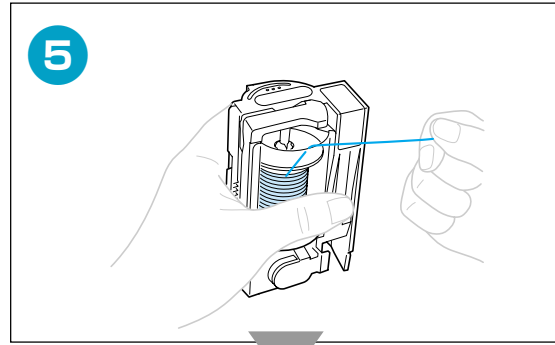
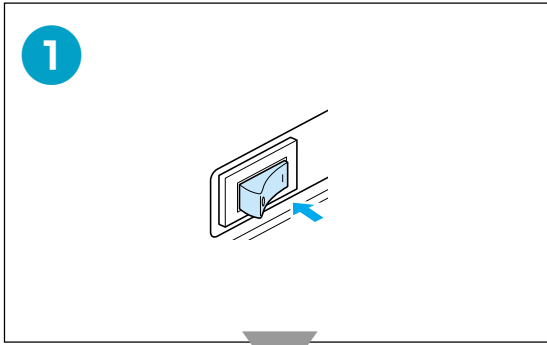
Enfilage supérieur

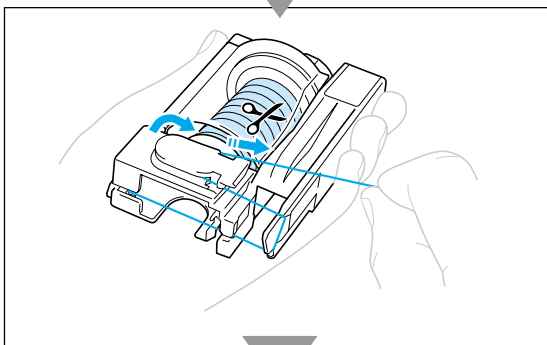
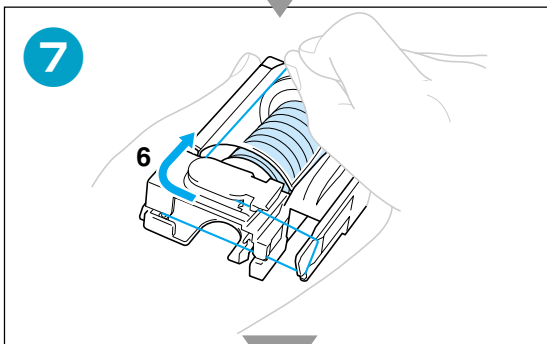
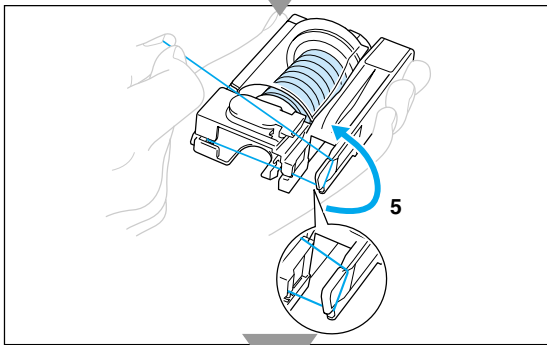
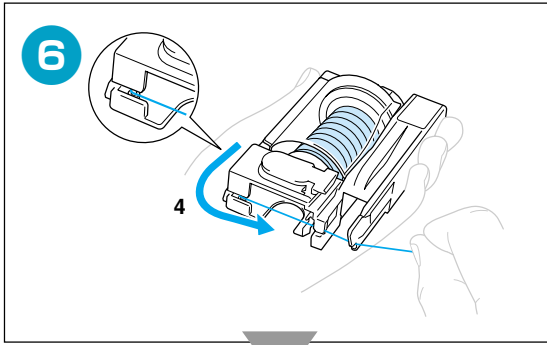
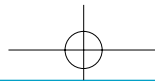
Einfädeln des Oberfadens

Inrijgen van de bovendraad

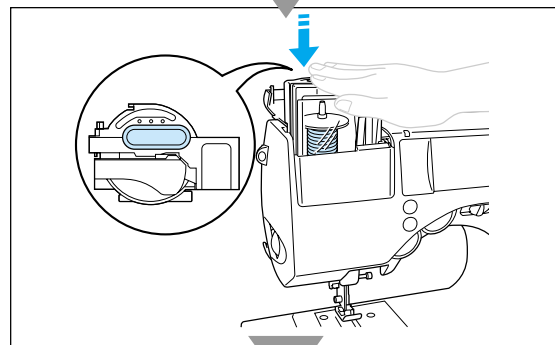
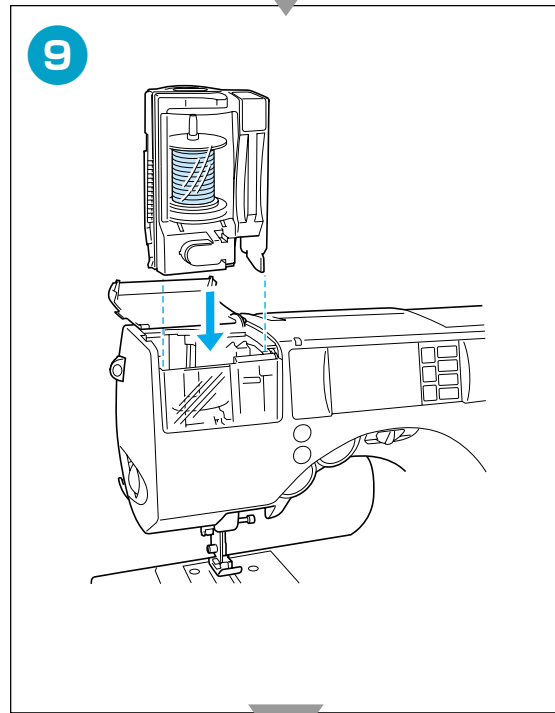
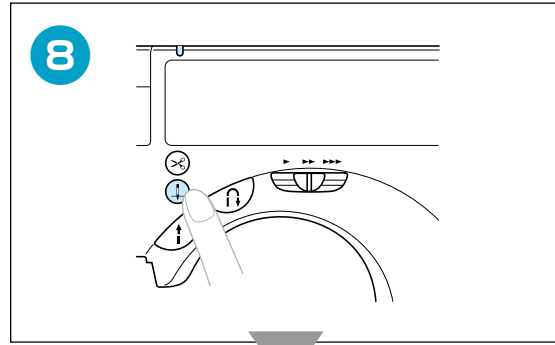
Hilo superior

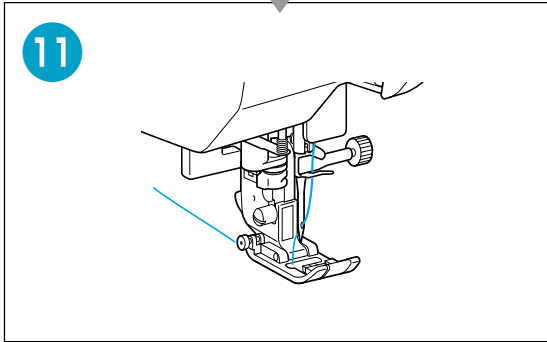
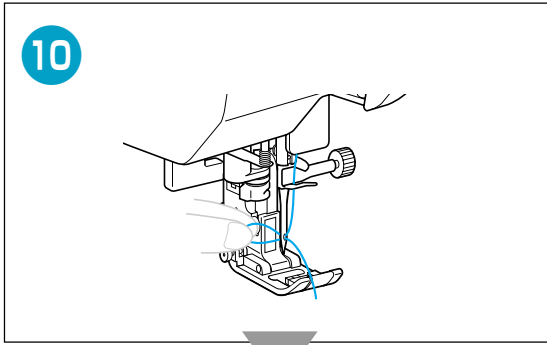
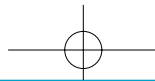
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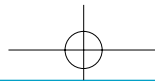




6







Selecting Stitch Patterns

Sélection des configurations de point

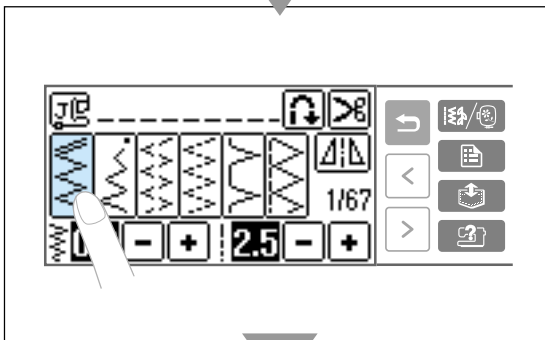
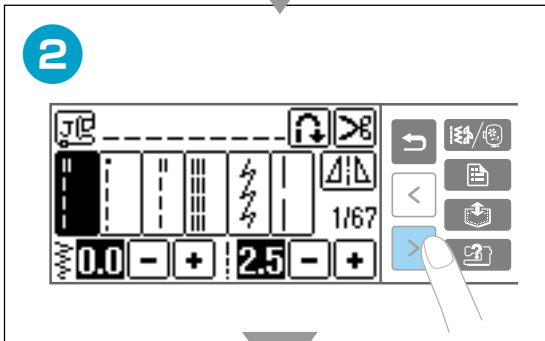
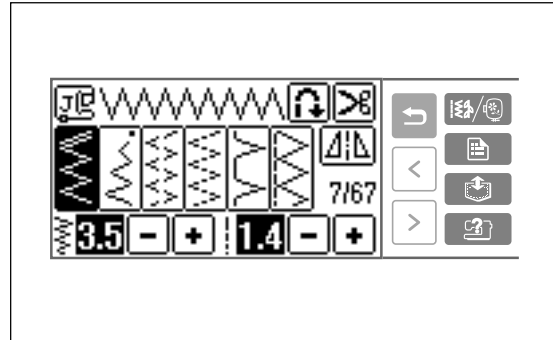
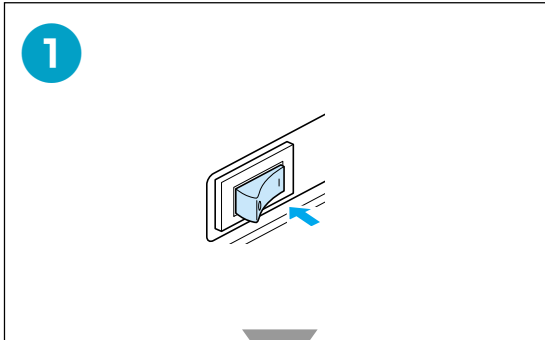
Wahl des Nähmusters

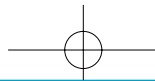
Kiezen van de steekpatronen

Selección de tipos de puntada

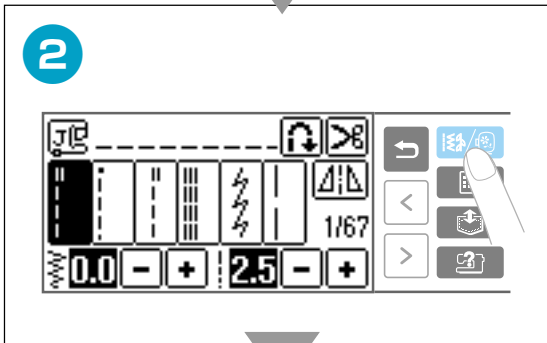
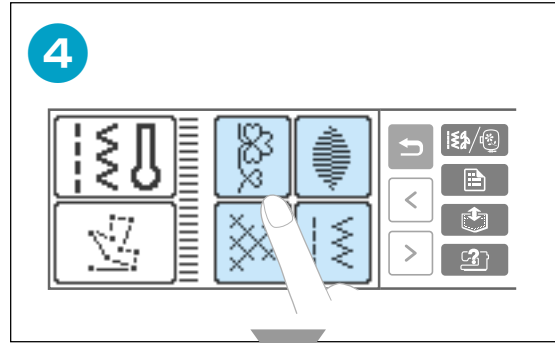
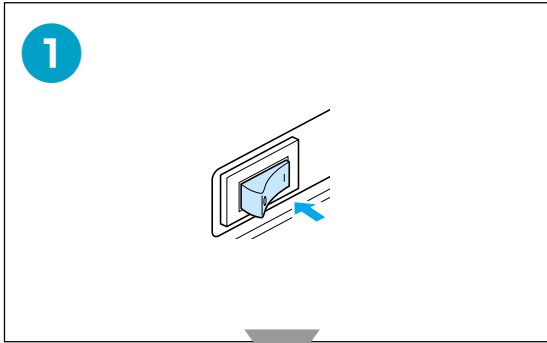
Selezione degli schemi punto

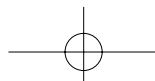
- ◆ Utility Stitches ◆ Points utiles
- ◆ Nutzstiche ◆ Naaisteken
- ◆ Puntadas utiles ◆ Punti utili





- ◆ Other Stitches ◆ Autres points
- ◆ Weitere Stiche ◆ Andere steken
- ◆ Otras puntadas ◆ Altri punti





Summary of Stitch Patterns

Sommaires des motifs de point

Nähmuster-Übersicht

Overzicht van de steekpatronen

Resumen de tipos de puntada

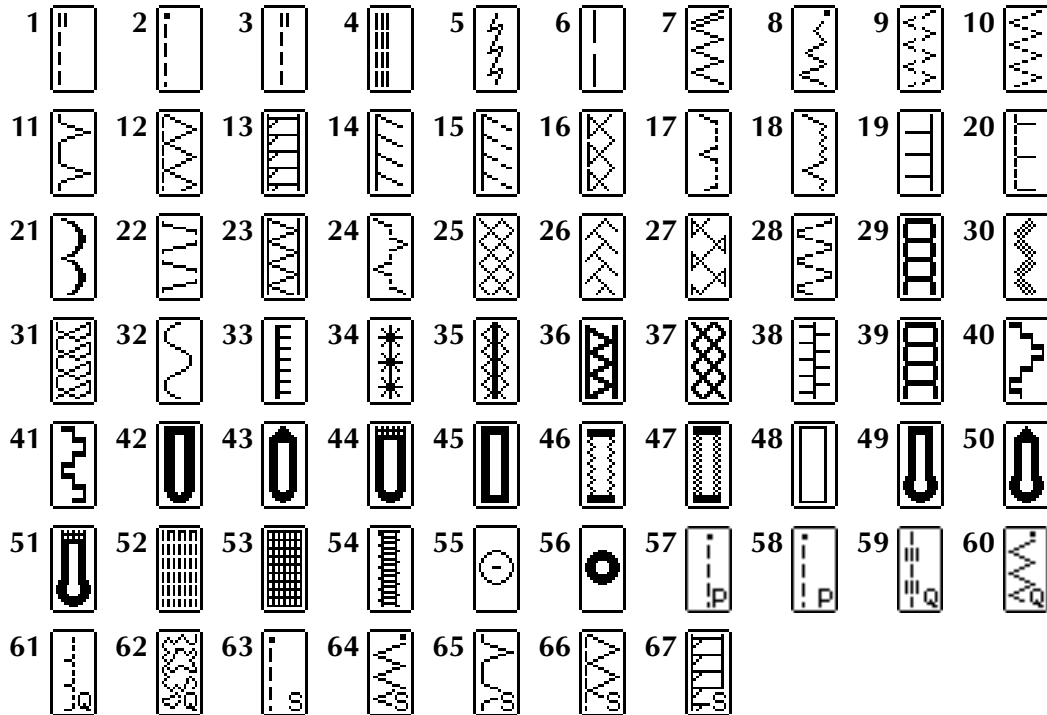
Sommario degli schemi punto



◆ Utility Stitches
◆ Naaisteken

◆ Points utilitaires
◆ Puntadas utiles

◆ Nutzstiche
◆ Punti utili



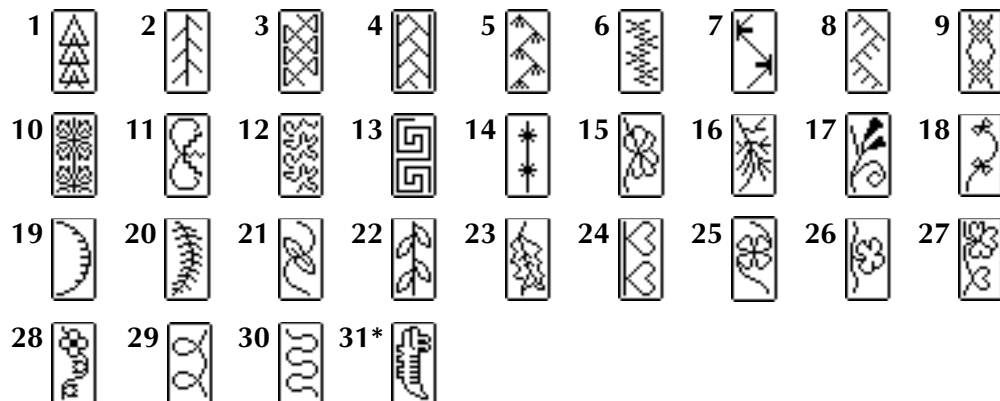
◆ Other Stitches ◆ Autres points ◆ Weitere Stiche
◆ Andere steken ◆ Otras puntadas ◆ Altri punti



■ Decorative stitches
■ Decoratieve steken

■ Points décoratifs
■ Puntadas deco-rativas

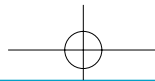
■ Zierstiche
■ Punti decorativi



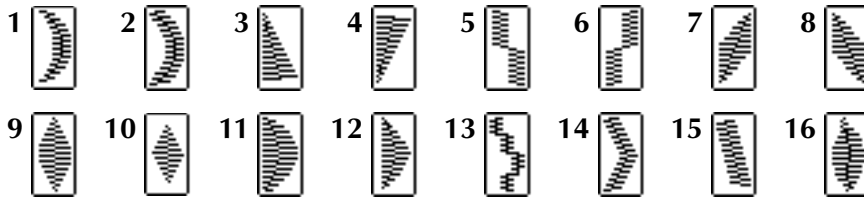
* Pattern for making adjustment
* Patroon voor het maken van afstellingen

* Motif pour effectuer un réglage
* Dibujo para hacer ajustes

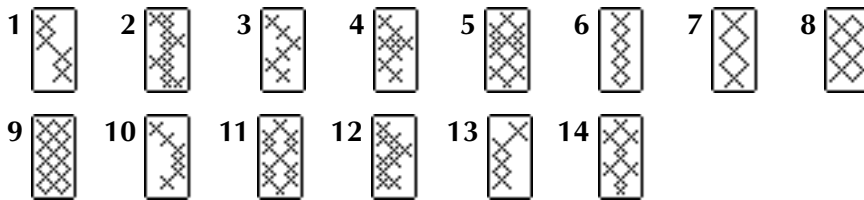
* Muster für Einstellungen
* Schema per eseguire la regolazione



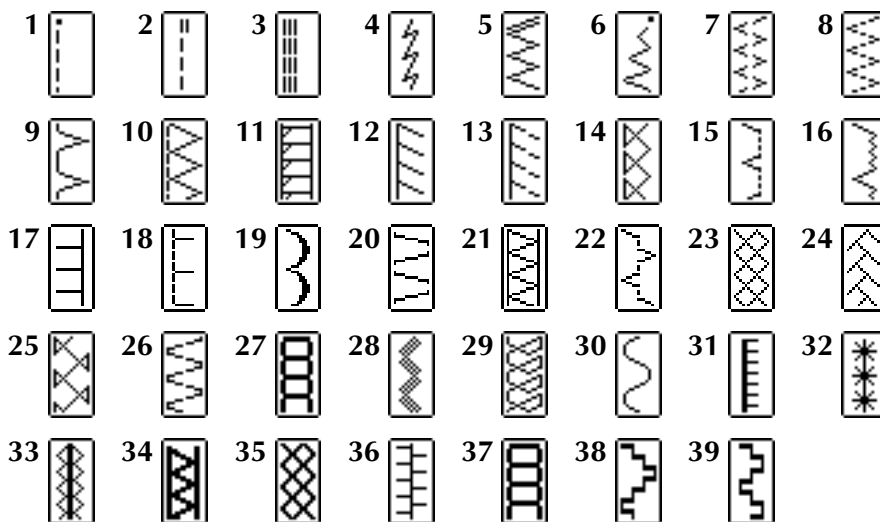

Satin stitches **Points plumetis** **Satinstiche**
Satijnen steken **Puntadas para satén** **Punti a raso**

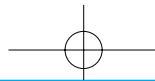



Cross-stitches **Points croisés** **Kreuzstiche**
Kruissteken **Costura cruzada** **Punti croce**




Combined Utility Stitches **Point utilitaires combinés** **Kombinierte Gebrauchsstiche**
Gecombineerde naaisteken **Puntadas de utilidad combinadas** **Punti utili combinati**





Preparing to Embroider

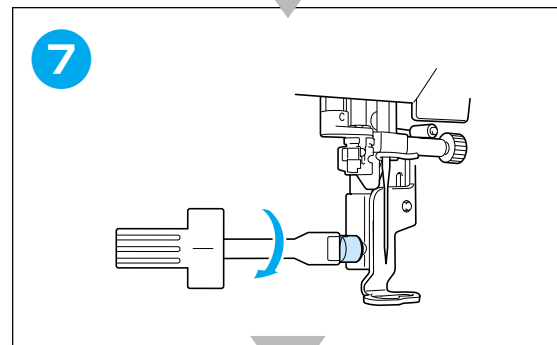
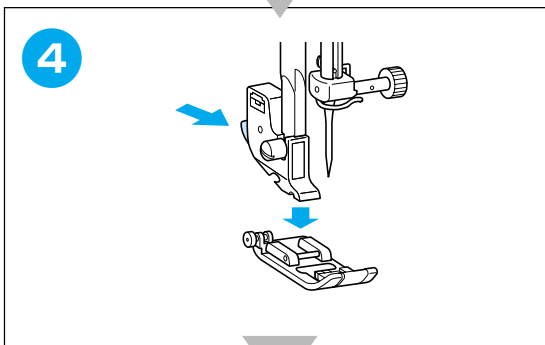
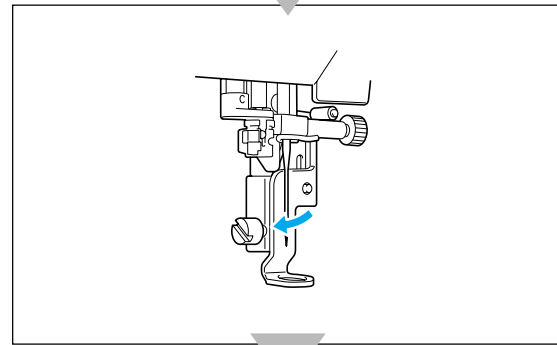
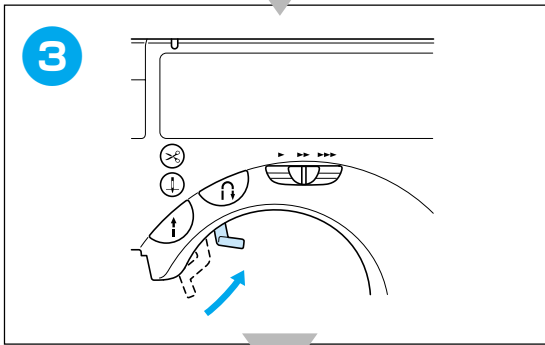
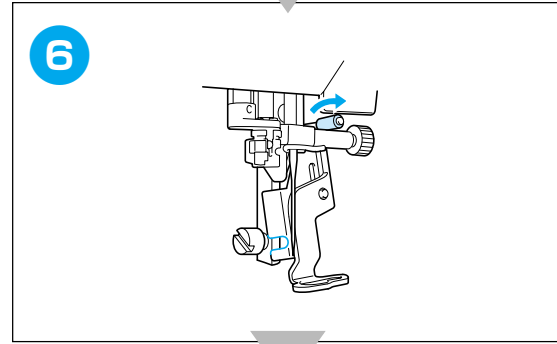
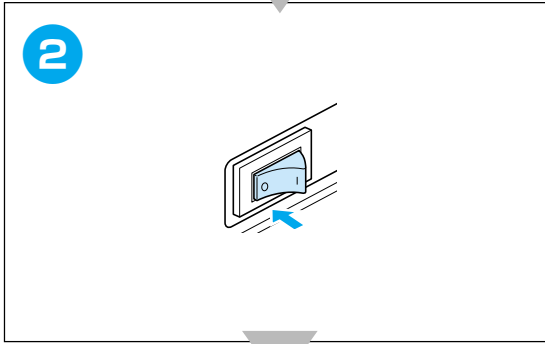
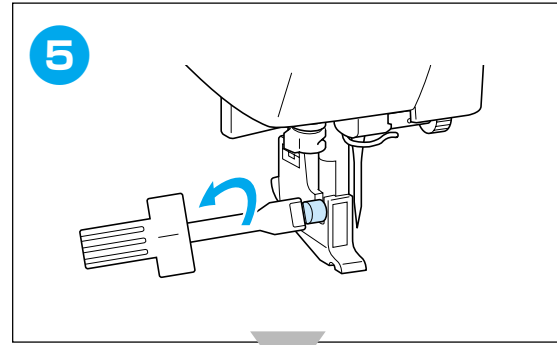
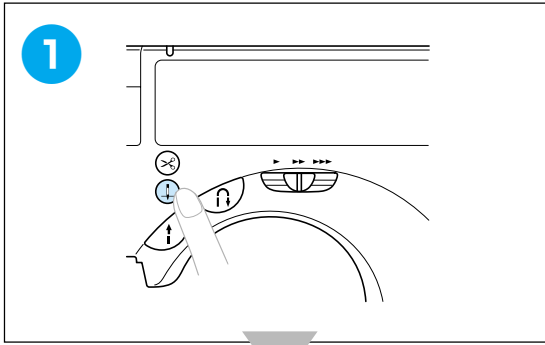
Préparation de la broderie

Vorbereitung zum Sticken

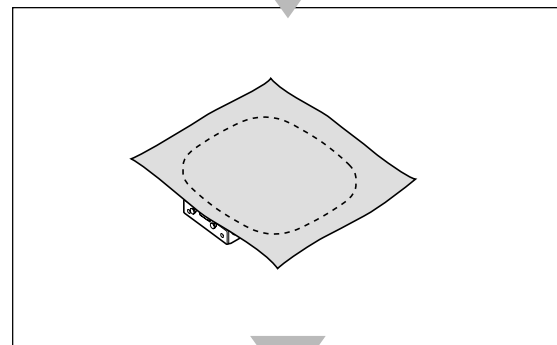
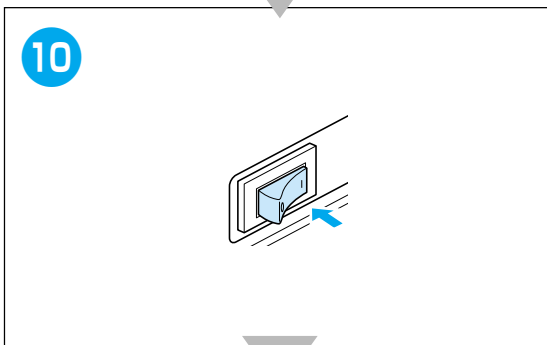
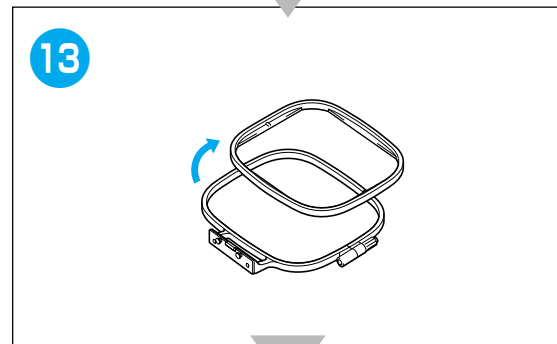
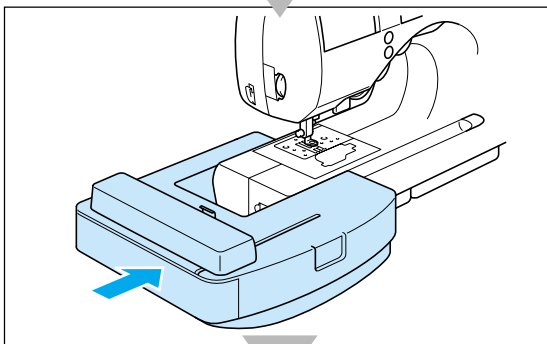
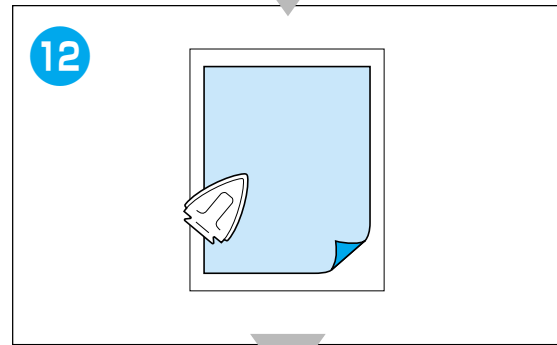
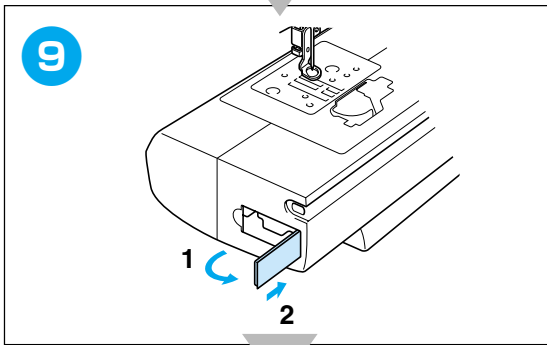
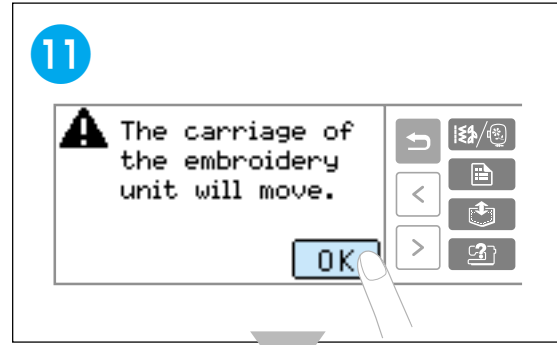
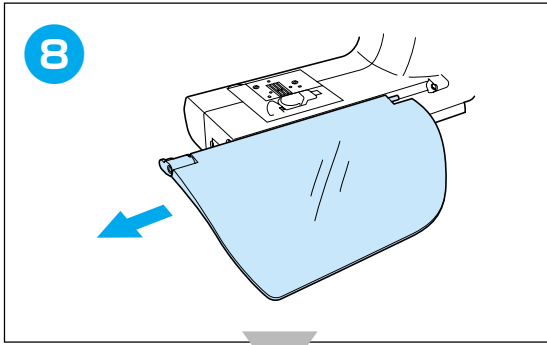
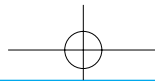
Vorbereidingen voor borduren

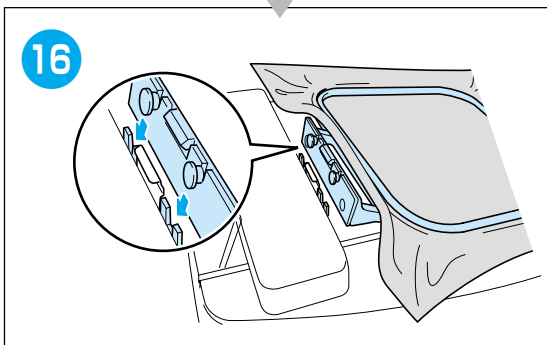
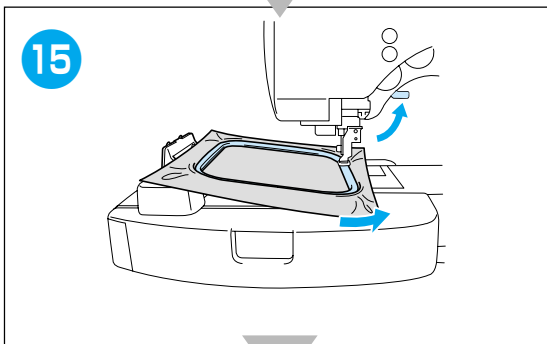
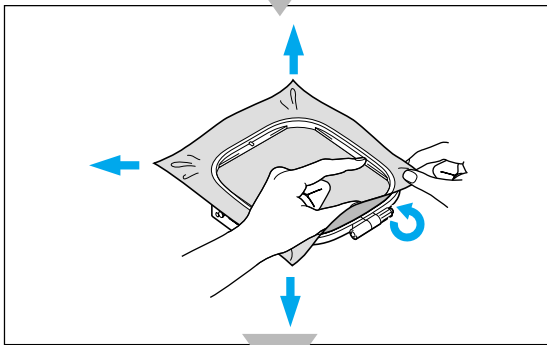
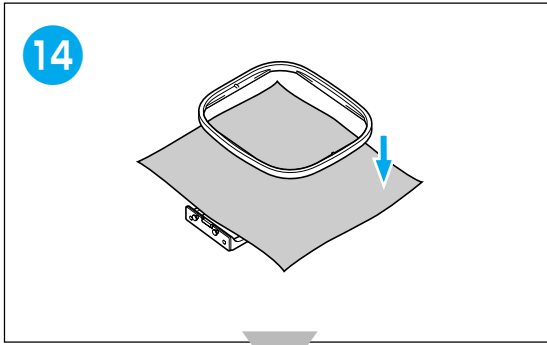
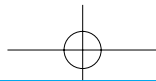
Preparacion para bordar

Preparativi per il ricamo



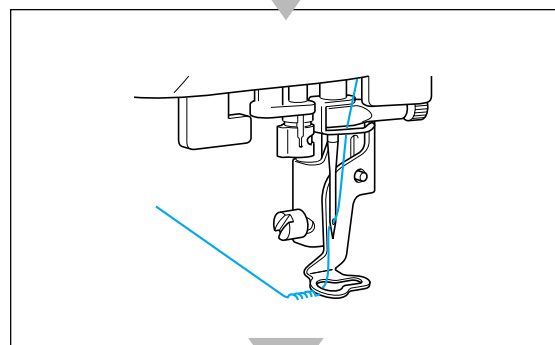
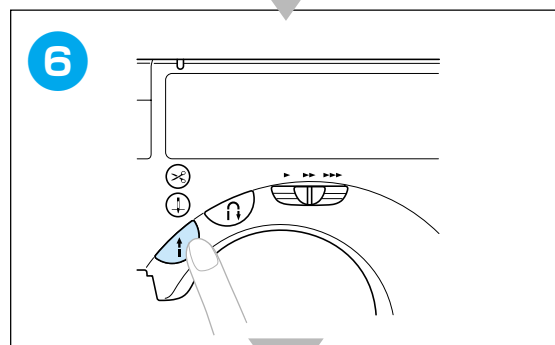
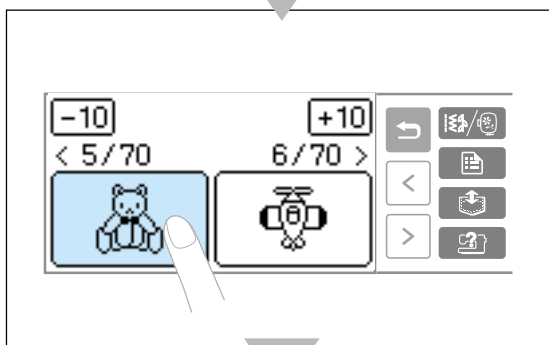
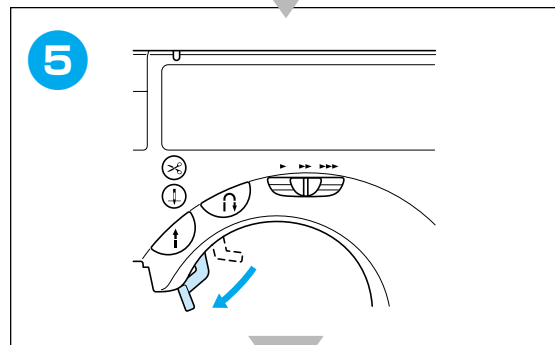
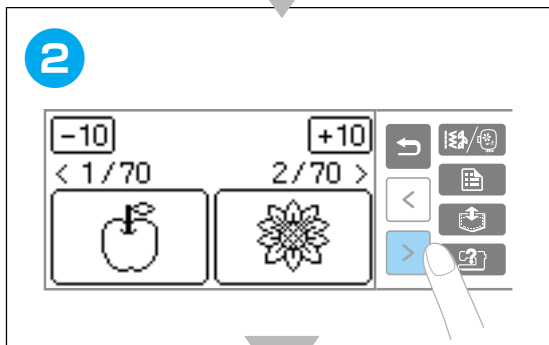
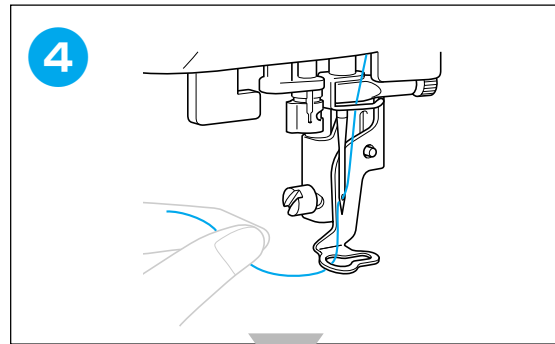
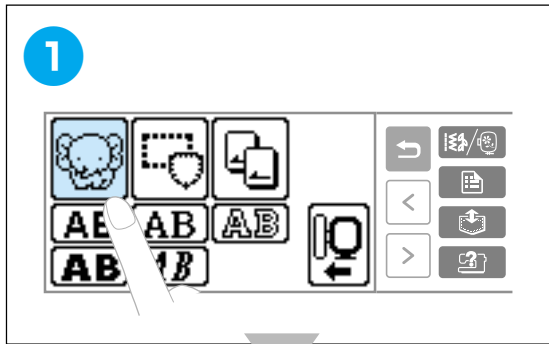
12

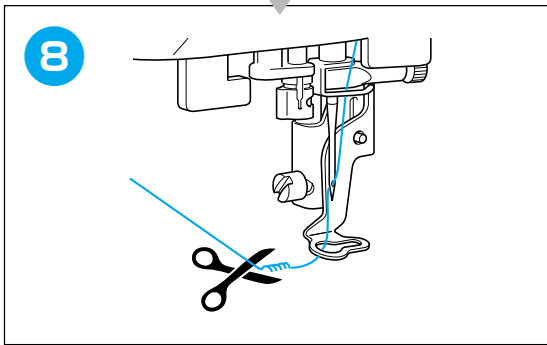
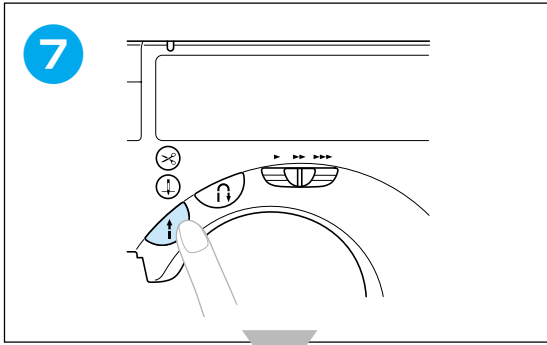
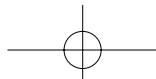


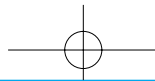


14

Selecting Embroidery Patterns
Sélection des motifs de broderie
Wählen von Stickmustern
Kiezen van borduurpatronen
Selección de diseños de bordados
Selezione degli schemi di ricamo







Character Patterns
Motifs de caractères
Zeichenmuster
Karakterpatronen
Tipos de caracteres
Schemi con lettere

AB

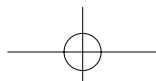
- Sans serif ■ Sans empattement ■ Serifenfrei
- Schreefloos ■ Sans serif ■ Senza grazia

A B C D E F G H I J K L M N O P Q R S
 T U V W X Y Z
 a b c d e f g h i j k l m n o p q r s
 t u v w x y z
 0 1 2 3 4 5 6 7 8 9
 & ? ! - _ () ' . , /
 Ä Å Æ Æ Ñ Ö Ø Ç Ü
 ä à á â æ ë è é ê ñ ö ò ø ì ç ü ù ß

AB

- Serif ■ Empattement ■ Serifen ■ Schreef ■ Serif ■ Grazia

A B C D E F G H I J K L M N O P Q R S
 T U V W X Y Z
 a b c d e f g h i j k l m n o p q r s
 t u v w x y z
 0 1 2 3 4 5 6 7 8 9
 & ? ! - _ () ' . , /
 Ä Å Æ Æ Ñ Ö Ø Ç Ü
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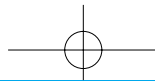
- Outline style
- Opmaak contour
- Style contours
- Escritura con borde
- Umriss
- Stile contorno

A B C D E F G H I J K L M N O P Q R S
 T U V W X Y Z
 a b c d e f g h i j k l m n o p q r s
 t u v w x y z
 0 1 2 3 4 5 6 7 8 9
 & ? ! - _ () ' . , /
 Ä Å Æ Æ Ñ Ò Ø Ç Ü
 ä å æ æ ñ ö ø ø ì ç ü ù ß



- Bold
- Gras
- Fett
- Vet
- Negrita
- Grassetto

A B C D E F G H I J K L M N O P Q R S
T U V W X Y Z
a b c d e f g h i j k l m n o p q r s
t u v w x y z
0 1 2 3 4 5 6 7 8 9
& ? ! - _ () ' . , /
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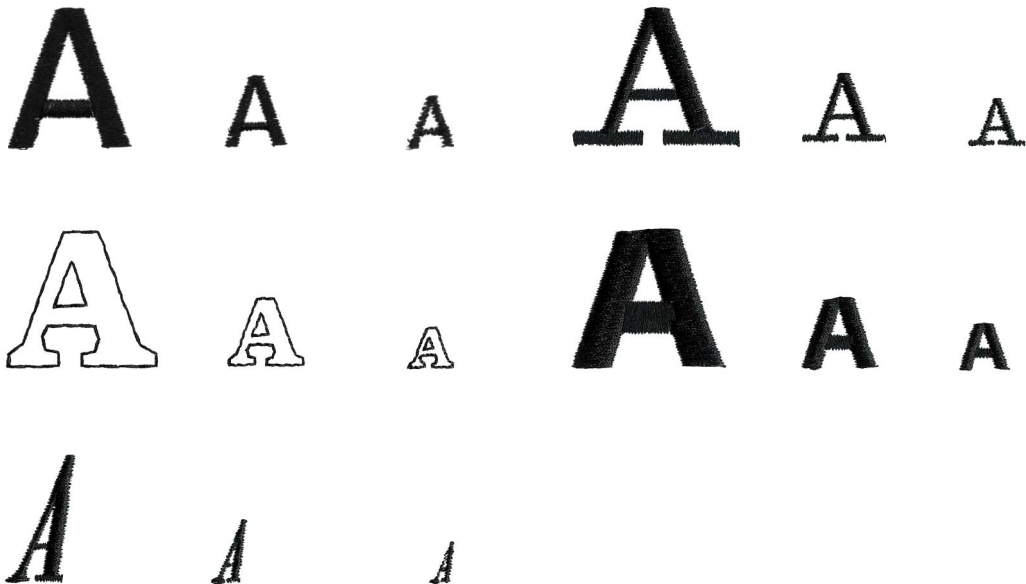


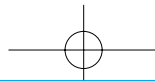
AB

■ Italic ■ Italiques ■ Kursiv ■ Cursief ■ Cursiva ■ Corsivo

A B C D E F G H I J K L M N O P Q R S
 T U V W X Y Z
 a b c d e f g h i j k l m n o p q r s
 t u v w x y z
 0 1 2 3 4 5 6 7 8 9
 & ? ! - _ ' ' ' ' ' /
 Ä Á Â Ã Ä Æ Ñ Ò Ó Ô Õ
 ä à â â æ ë è é ê ñ ö ò ø ì ç ü ù ß

■ Sample at actual size ■ Exemple en vraie grandeur ■ Muster in Originalgröße
 ■ Voorbeeld op ware grootte ■ Muestra en tamaño real ■ Campione in dimensioni reali

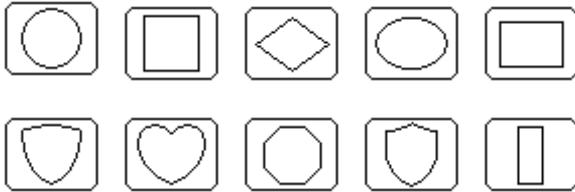




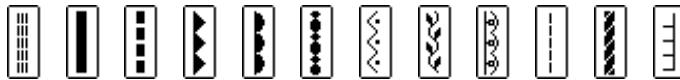
Frame patterns Motifs cadres Rahmenmuster Kaderpatronen Costuras de encuadre Motivi a cornicetta















- Frame shapes ■ Formes de cadre ■ Rahmen-Formen
- Raamvormen ■ Tipos de bastidores ■ Forme cornici

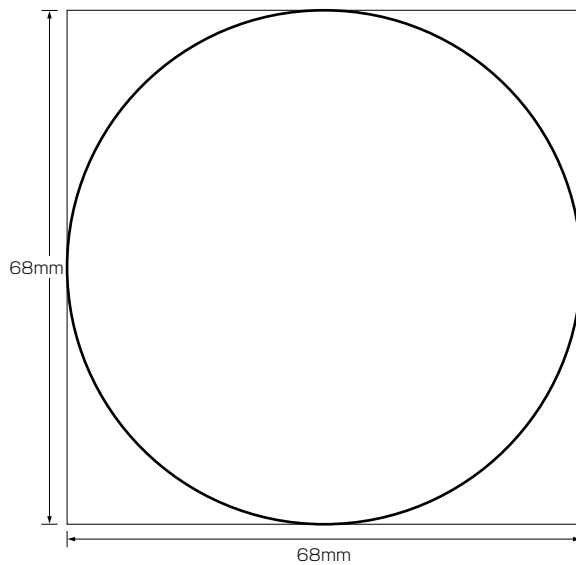


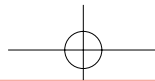
- Stitches ■ Points ■ Stiche
- Steken ■ Puntadas ■ Punti



- Sample at actual size ■ Exemple en vraie grandeur ■ Muster in Originalgröße
- Voorbeeld op ware grootte ■ Muestra en tamaño real ■ Campione in dimensioni reali

Sample combining  and  / Exemple combinant  et  /
 Muster mit Kombination von  und  / Voorbeeld waarin  en  zijn gecombineerd /
 Muestra combinando  y  / Campione che combina  e 





Embroidery Pattern Color Change Table

Tableau de changement de couleur des motifs de broderie

Stickmuster-Farbtabelle

Kleurwijzigingstabel voor de borduurpatronen

Tabla de cambio de color para patrones de bordado

Tabella di cambiamento colori degli schemi di ricamo

No.1

2min

1 (800)
2 (507)
3 (323)

Size
↓2.2cm ↔1.9cm

No.6

4min

1 (205)
2 (800)
3 (405)
4 (507)
5 (323)

Size
↓2.5cm ↔2.7cm

No.10

17min

1 (800)
2 (800)
3 (800)
4 (019)
5 (800)
6 (513)
7 (124)
8 (085)
9 (086)

Size
↓6.2cm ↔6.2cm

No.2

5min

1 (205)
2 (058)
3 (323)

Size
↓3.0cm ↔3.0cm

No.7

5min

1 (800)
2 (205)
3 (001)
4 (507)
5 (900)

Size
↓2.4cm ↔5.7cm

No.11

6min

1 (513)
2 (507)
3 (339)
4 (205)

Size
↓4.9cm ↔5.7cm

No.3

4min

1 (017)
2 (513)
3 (205)
4 (030)
5 (208)
6 (323)

Size
↓2.4cm ↔2.6cm

No.8

2min

1 (205)
2 (405)
3 (507)
4 (800)
5 (900)

Size
↓2.4cm ↔5.8cm

No.12

9min

1 (208)
2 (800)
3 (507)
4 (209)
5 (614)

Size
↓5.6cm ↔5.8cm

No.4

5min

1 (017)
2 (001)
3 (005)
4 (323)

Size
↓2.6cm ↔3.0cm

No.9

7min

1 (019)
2 (019)
3 (019)
4 (205)
5 (507)
6 (007)
7 (900)

Size
↓5.6cm ↔5.7cm

No.13

22min

1 (507)
2 (800)
3 (339)
4 (058)
5 (900)
6 (001)
7 (205)
8 (085)
9 (019)
10 (900)

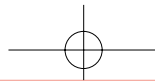
Size
↓8.1cm ↔6.9cm

No.5

5min

1 (010)
2 (339)
3 (800)
4 (323)

Size
↓2.9cm ↔3.0cm



- No.14** 42min
- 1 (405)
 - 2 (017)
 - 3 (323)
 - 4 (339)
 - 5 (208)
 - 6 (800)
 - 7 (507)
 - 8 (001)
 - 9 (800)
 - 10 (019)
 - 11 (085)
 - 12 (058)
 - 13 (010)
 - 14 (900)
- Size
↕ 9.6cm ↔ 9.6cm



- No.18** 20min
- 1 (810)
- Size
↕ 9.4cm ↔ 9.6cm



- No.15** 20min
- 1 (707)
 - 2 (800)
 - 3 (307)
 - 4 (001)
 - 5 (205)
 - 6 (900)
- Size
↕ 6.6cm ↔ 5.4cm



- No.19** 9min
- 1 (502)
 - 2 (612)
 - 3 (208)
 - 4 (205)
 - 5 (070)
 - 6 (086)
- Size
↕ 7.7cm ↔ 6.7cm



- No.16** 7min
- 1 (205)
 - 2 (507)
 - 3 (800)
 - 4 (900)
- Size
↕ 3.3cm ↔ 3.2cm



- No.20** 12min
- 1 (328)
- Size
↕ 8.1cm ↔ 5.6cm



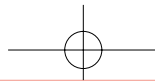
- No.17** 21min
- 1 (513)
 - 2 (323)
 - 3 (810)
 - 4 (612)
 - 5 (010)
 - 6 (323)
- Size
↕ 7.1cm ↔ 9.5cm



- No.21** 3min
- 1 (030)
- Size
↕ 3.5cm ↔ 5.2cm




- No.22** 16min
- 1 (502)
 - 2 (010)
 - 3 (513)
 - 4 (507)
 - 5 (019)
 - 6 (405)
- Size
↕ 6.8cm ↔ 8.6cm



Embroidery Pattern Color Change Table
Tableau de changement de couleur des motifs de broderie
Stickmuster-Farbtabelle
Kleurwijzigingstabel voor de borduurpatronen
Tabla de cambio de color para patrones de bordado
Tabella di cambiamento colori degli schemi di ricamo


No.23



18min	
1	(513)
2	(328)
3	(515)
4	(085)
5	(086)
6	(079)
7	(515)

Size
 ⇅9.9cm ⇅5.7cm


No.28



1min	
1	(810)
2	(812)

Size
 ⇅1.5cm ⇅1.5cm


No.33



5min	
1	(001)
2	(005)
3	(900)

Size
 ⇅3.4cm ⇅2.8cm


No.24



7min	
1	(607)
2	(812)
3	(804)
4	(010)
5	(509)

Size
 ⇅7.9cm ⇅8.5cm


No.29



3min	
1	(613)

Size
 ⇅4.6cm ⇅5.0cm


No.34



5min	
1	(001)
2	(843)
3	(707)
4	(900)

Size
 ⇅4.0cm ⇅2.7cm


No.25



9min	
1	(214)
2	(513)
3	(812)
4	(607)
5	(079)
6	(010)

Size
 ⇅8.5cm ⇅7.3cm


No.30



1min	
1	(205)
2	(843)
3	(534)

Size
 ⇅1.8cm ⇅1.5cm


No.35



4min	
1	(001)
2	(405)

Size
 ⇅2.6cm ⇅3.5cm


No.26



2min	
1	(010)
2	(607)
3	(509)

Size
 ⇅3.0cm ⇅9.5cm


No.31



2min	
1	(507)
2	(843)
3	(209)
4	(058)

Size
 ⇅2.5cm ⇅2.2cm


No.36



4min	
1	(085)
2	(209)
3	(001)

Size
 ⇅3.0cm ⇅5.1cm


No.27



1min	
1	(607)
2	(812)

Size
 ⇅2.0cm ⇅2.0cm


No.32



9min	
1	(339)
2	(214)
3	(058)
4	(843)

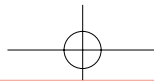
Size
 ⇅5.9cm ⇅2.5cm

No.37

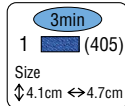


4min	
1	(704)
2	(086)
3	(513)
4	(070)

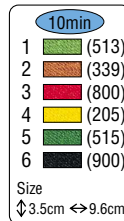
Size
 ⇅3.9cm ⇅5.7cm



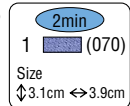
No.38



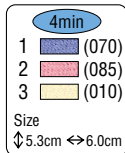
No.41



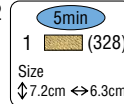
No.45



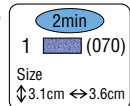
No.39



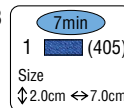
No.42



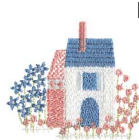
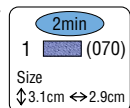
No.46



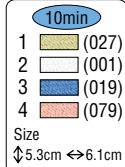
No.43



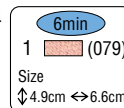
No.47



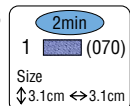
No.40



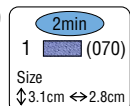
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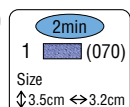
No.48



No.49



No.50



- Patterns 38 and 44 through 70 are designed to be embroidered on lace. Since the thread color information is not indicated in the screen on machine's operation panel, any color of thread can be used to match the lace.
- Les motifs 38 et 44 à 70 sont conçus pour la broderie sur dentelle. Les informations de couleur de fil n'étant pas indiquées sur l'écran du panneau de commande de la machine, vous pouvez utiliser n'importe quelle couleur en fonction du lacet.
- Muster 38 und 44 bis 70 sind zum Sticken auf Spitzengewebe ausgelegt. Da die Garnfarbeninformation nicht im Bildschirm im Bedienfeld des Geräts angegeben kst, kann jede Garnfarbe, die zum Spitzengewebe passt, verwendet werden.
- De patronen 38 en 44 t/m 70 zijn bedoeld om op zijde te worden geborduurd. Aangezien er geen draadkleurinformatie wordt aangegeven in het scherm van het bedieningspaneel op de machine, kan elke gewenste draadkleur worden gebruikt die bij het kant past.
- Los diseños 38 y 44 al 70 han sido diseñados para ser bordados en encajes. Como el color del hilo no está indicado en la pantalla del panel de operaciones de la máquina, podrá utilizarse hilo de cualquier color para casarlo con el encaje.
- Gli schemi 38 e da 44 a 70 sono destinati al ricamo su pizzo. Poiché le informazioni di colore filo non sono indicate sullo schermo del pannello operativo della macchina, si può usare qualsiasi colore di filo in modo che corrisponda a quello del pizzo.