6044-SPVCH
AUTOMATIC WAISTBAND UNIT
COMPLETE SET

www.sip-italy.com
**PRODUCTIVITY**

- **Complete cycle time:** 10 seconds
- **Average production:**
  - 225 pairs / 1 working hour
  - 1,800 pairs / 8 working hours

**TECHNICAL DATA**

- **Sewing head:**
  - model FBX-1104
  - made by Kansai Industries Ltd Japan
- **Max sewing speed:** 4,000 rpm
- **Standard needle gauge:**
  - 1" – 1 1/4" – 1 1/2"
- **Power supply and air consumption:**
  - 220 Volt, mono-phase 50/60 Hz
  - 0.5 Kw
  - 0.3 liter/cycle at a pressure of 5.5 bar
- **Size and weight of the workstation:**
  - 105 x 75 x 140 cm – 150 Kg

**OPTIONS**

- Quick change folder device;
- Pneumatic single needle skip stitch seam device;
- Option multi-needle gauge:
  - 3/4" – 1" – 1 1/4" – 1 1/2" – 1 3/4" – 2" – 2 1/4" item code SIP.A.000245;
  - 7/8" – 1 1/8" – 1 3/8" – 1 5/8" – 1 7/8" – 2" item code SIP.A.000246;
- Option needle gauge with 1/8 needle to needle

**HIGHLIGHTS**

- Tripple puller device controls by two step motors, for the best anatomic "banana" shape even with straight cut;
- Top sewing quality specially for double curved waistband;
- All functions programmable by touch screen;
- Automatic cutting at the beginning and the end of the trouser;
- No helpers and skill workers required;
- Device to release the loopers for thread in operation;
- Common control box as other Sip-Italy units;
- Common spare part available in the local market;
- Kansai sewing head, cylinder arm, made in Japan, full oil lubrificated.