DA-927A
DA-928A

Twin Needle / Three Needle Feed Off the Arm Double Chain Stitcher

Minimum lubrication system can be realizing clean sewing.
Narrow cylinder dob feed off-the-arm double chain stitchers.
Ideal for a wide range of materials from shirts to jeans.
- Clean Sewing with Minimum Lubrication System
- A New Knife with Highly Safe Shape
- Beautiful Sewing Finishes with New Presser Mechanism

Quality & Clean
Minimum lubrication system can be realizing clean sewing

Minimum lubrication system supplies limited oil only to the needle bar and the upper shaft realizing clean sewing for your valued products.

A new knife with highly safe shape

Sewing work can be done safely with a new knife with highly safe shape.

Improved presser foot mechanism offers high quality sewing.

Lightened presser foot mechanism prevents uneven material feeding, meeting the highest quality standard and the follow-up ability with respect to the presser foot pressure has been improved by 20%.

Specifications/

**DA-927A**

**Applications**

- Light materials
- Light-medium materials
- Medium materials

<table>
<thead>
<tr>
<th>Model</th>
<th>Applications</th>
<th>DA-927A</th>
<th>DA-928A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Needle type</td>
<td>Minimum lubrication</td>
<td>Light material</td>
<td>Medium material</td>
</tr>
<tr>
<td>Max. sewing speed</td>
<td>4,000st/min</td>
<td>4,700st/min</td>
<td>4,700st/min</td>
</tr>
<tr>
<td>Max. stitch length</td>
<td>3,6mm</td>
<td>3,6mm</td>
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</tr>
<tr>
<td>Height of presser foot</td>
<td>10mm</td>
<td>10mm</td>
<td>10mm</td>
</tr>
<tr>
<td>Needle bar stroke</td>
<td>30mm</td>
<td>30mm</td>
<td>30mm</td>
</tr>
<tr>
<td>Needle</td>
<td>Organ TVX46NY</td>
<td>%12, %14, %16</td>
<td>%130, %140</td>
</tr>
<tr>
<td>Height of feed dog</td>
<td>1,0mm</td>
<td>1,0mm</td>
<td>1,0mm</td>
</tr>
<tr>
<td>Weight</td>
<td>49kg</td>
<td>49kg</td>
<td>49kg</td>
</tr>
<tr>
<td>Size</td>
<td>465mm×500mm×340mm</td>
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<tr>
<td>Presser foot pressure</td>
<td>39.2<del>78.0N (4</del>8kgf)</td>
<td>59.8<del>98N (6</del>10kgf)</td>
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**DA-928A**

**Applications**

- Heavy materials
- Extra heavy materials

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*If thread breakage occurred during sewing of DA-928A, please lower the speed.*

RoHS Compliant

DA-927A, DA-928A is compliant with the RoHS Directive of the EU. Brother ensures the use of certain materials, substances or devices in electronic equipment which come into effect on the EU in Aug 2006.

Brother has established voluntary environmental standards for products and created the "Brother Green Label", DA-927A, DA-928A is certified as an environmentally conscious sewing machine according to the "Brother Green Label" standard.

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