

## Empty the Waste Tank

Use a polyethylene tank for additional Waste Ink Tank. Confirm in advance the amount of the Waste Ink when you do the maintenance, especially when you execute the maintenance menu of Initial Cleaning and White Tube Cleaning. Deal with care because it is heavy.

1. Prepare a new polyethylene tank.



2. Pull out the Waste Ink Tube carefully and insert it into the new Waste Ink Tank.  
<Note> Make sure that the Waste Ink should flow in the tube without kinks.
3. Remove the full Waste Ink tank and cap tightly and carefully.
4. Install the new Waste tank in a proper position.



<Note> Dispose the used waste ink, pretreatment, maintenance solution (all water-based) or other wastes in accordance with your local regulations. Or make contact with your dealer.