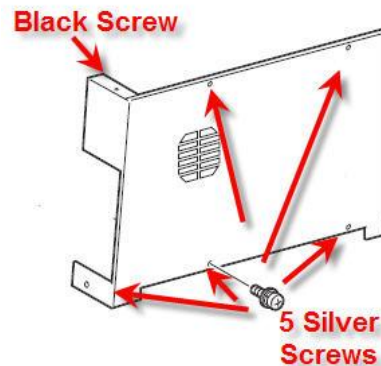


Right Side Cover Removal

Access to the Main PCB

Power off the machine and remove the power cord (note, if a circuit board is to be removed or inspected, the power cord MUST be reconnected for the required grounding strap to access ground)

1. Open the top cover (if in place), and remove the right most Black Phillips Screw from the part of the right side cover that wraps around to the front side.
2. Remove the Silver Phillips Screw that is located under the Panel assembly.



3. Remove the Four Silver Phillips Screws from the side cover and lift the cover from the machine.

