

1. Read This First

1-1. Precautions

Please observe the following precautions before using your printer.

- Please note the following information to buyers of T-shirts printed with your printer:
A color transfer may happen if a printed side of T-shirt touches to a white or light-colored synthetic leather made with PVC (polyvinyl chloride). If it is happened, clean it by using a household cleaner or alcohol.
- Please meet the following temperature/ humidity requirements.

| | Temperature | Humidity |
|---------------------------|------------------------------------|-----------------------------------|
| Keeping your printer | 32 °F to 104 °F (0 °C to 40 °C) | 20 % to 85 % (no condensation) |
| Operating your printer | 50 °F to 95 °F (10 °C to 35 °C) | |
| For the best print result | 59 °F to 86 °F (15 °C to 30 °C) | 35 % to 85 % (no condensation) |

- Do not uninstall an Ink Cartridge during the operation; it may result in poor print quality or cause damage to your printer.
- Do not turn off your printer, or open the Front Cover during the operation; your printer may be damaged.
- Be careful handling a printed T-shirt that is not heat-treated. If you get ink on your clothing, it is hard to wash off.
- When you replace the Yellow Ink Cartridge, the Wiper Cleaner also needs to be replaced. The Wiper Cleaner replacement includes cleaning of the Print Head Cap and Wiper Blade. If not, it may cause poor print quality or your printer may be damaged.
- When cleaning the Print Head Cap and Wiper Blade, use the Cap Cleaner Kit following the procedure described in "6-1-2. Replacing the Wiper Cleaner". Never use alcohol; it will cause damage to the Print Heads.
- Install the Ink Cartridges properly. Be careful with their directions and the colors of Ink Cartridges (confirm both the colors of labels on your printer and the Ink Cartridges).
- To keep the best print result, your printer will show empty status for the color cartridge that is empty. At this point you will need to replace with a new Ink Cartridge.
Ink Cartridge will not be totally empty. A small amount of ink remains to avoid damage to your printer. If you see the message "EMPTY XXXX (color)", replace the Ink Cartridge.

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- Keep new consumables stored away from direct sunlight until you are ready to use them. For the best print result, we recommend you start using them by the date written on their packages and finish using them within six months of that date.
- Never use refilled or reconstructed Ink Cartridges. We assume no responsibility for any problem caused by using them.
- Do not leave your printer without installing the Ink Cartridges; otherwise your printer may be damaged or soiled with ink.
- Leaving your printer unused for a long period of time may cause damage to it, because dry ink may cause ink clogging. To avoid this, turn on your printer at least once a week and press the Head Cleaning Button to clean the Print Head. If you are planning not to use your printer for more than two weeks, follow “6-1-5. Required Maintenance for the Long Storage” to prevent ink clogging.

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