

### 7-3. Disassembling the Control Panel

## DANGER

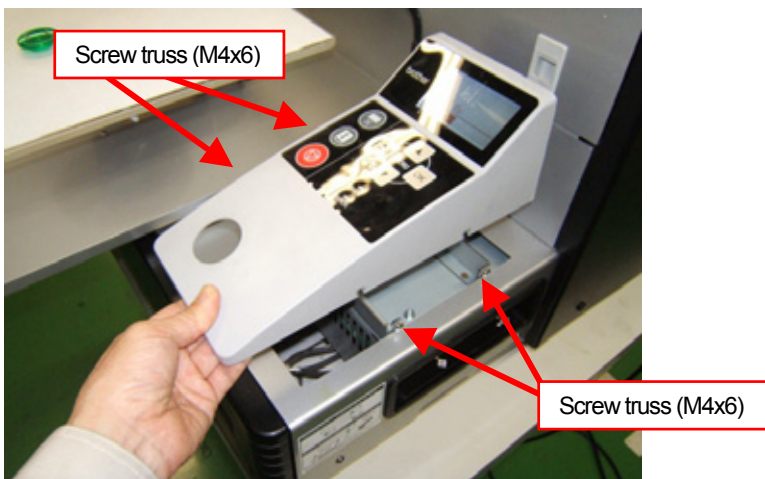


Wait at least 5 minutes after turning off the power switch and disconnecting the power cord from the wall outlet before opening the cover of the control unit. Touching areas where high voltages are present can result in severe injury.

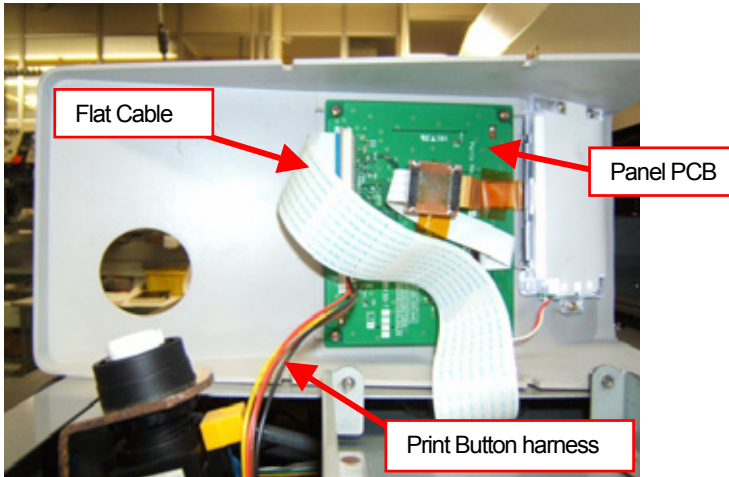
- (1) Rotate the Print Button Cover counterclockwise to remove it.



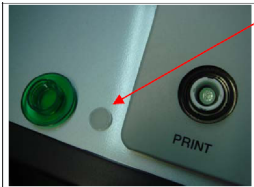
- (2) Remove the four screws truss (M4x6) (shown in the picture below), and then remove the Control Panel.



- (3) Turn over the Control Panel, and then disconnect the Flat Cable from the Panel PCB.
  - \* The Flat Cable connector on the Panel PCB can be unlocked by pulling the connector tab to the Flat Cable side.
- (4) Disconnect the Print Button harness connector from the Panel PCB.

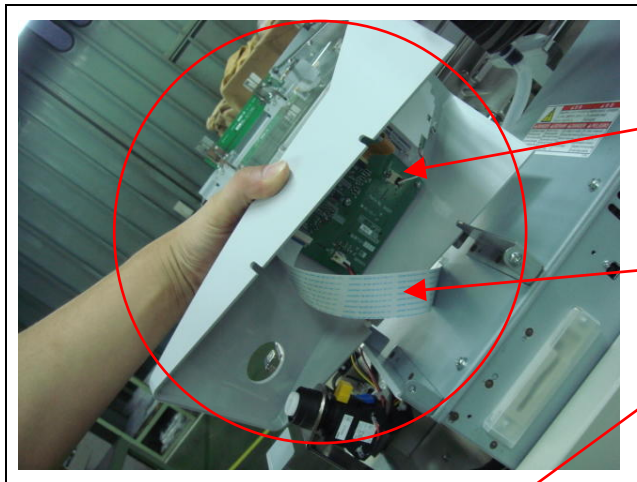


1. Remove the button of the switch.



Please be careful not to lose the white plastic plate.

2. Remove the PANEL COVER ASSY and remove FFC and connector.

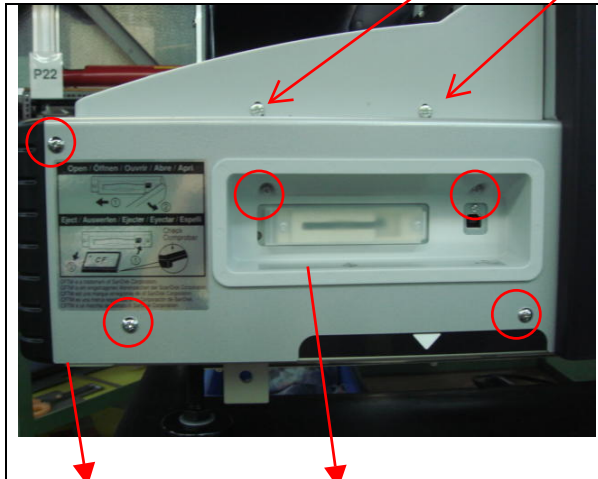


connector

FFC

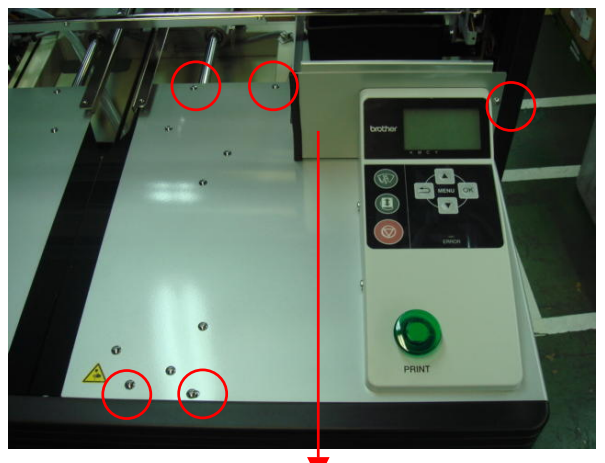
Panel has 4 screws on left and right side, take caution to not lift off all the way until you have removed ribbon cable and plug to remove panel cover and set a side.

3. Remove CONNECTOR COVER, FRAME COVER R and FRONT UNDER COVER R.

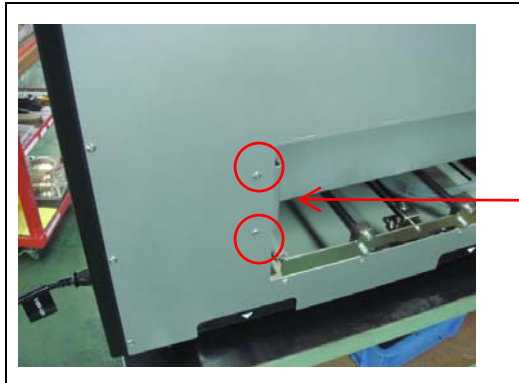


FRAME COVER R

CONNECTOR COVER



FRONT UNDER COVER R



This is at back side of machine it has 2 screws to be removed and cover will slide out from front; take caution of inner cables when sliding out.