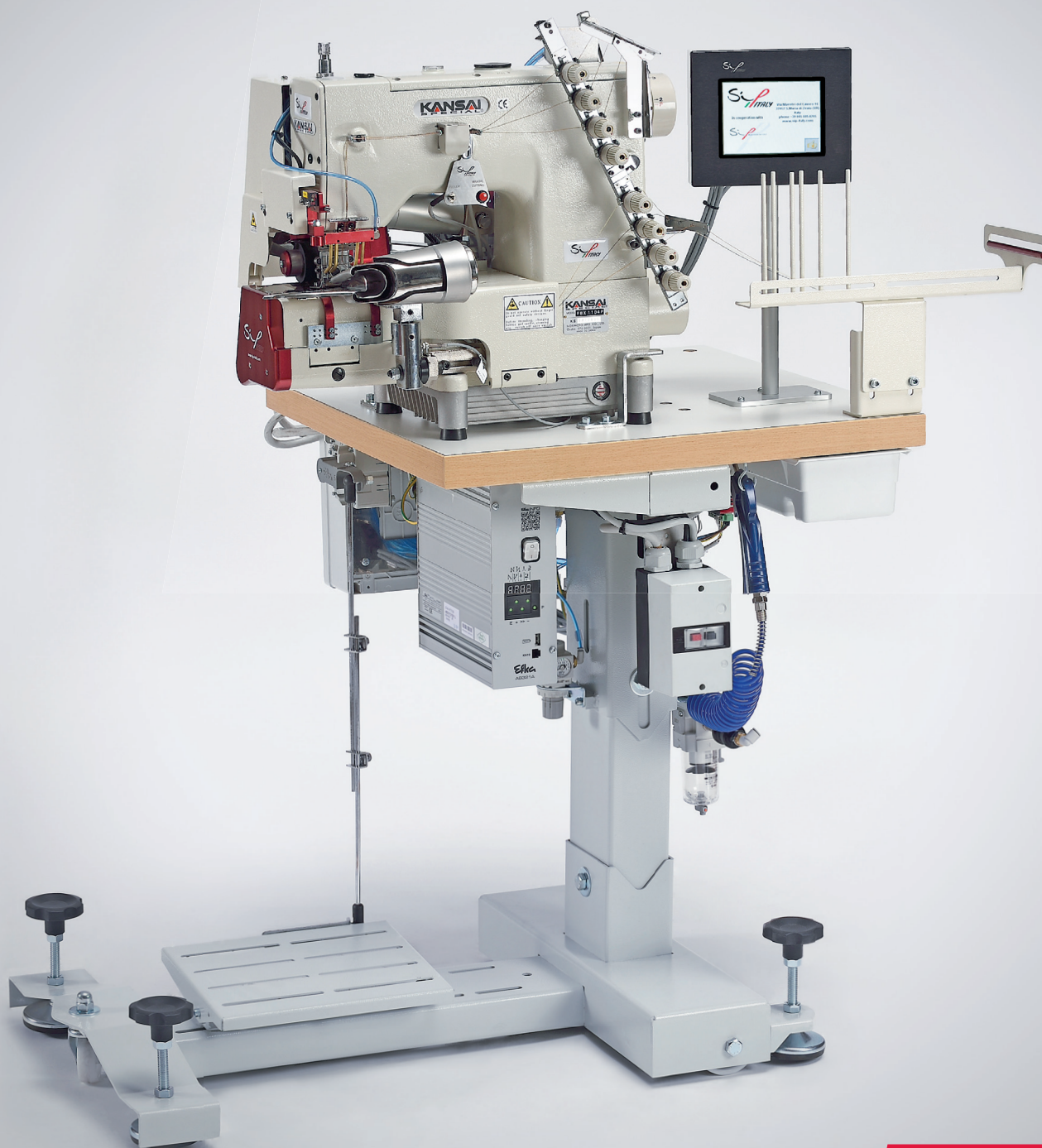


# 6044-SPVCH

## AUTOMATIC WAISTBAND UNIT COMPLETE SET





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**Automatic waistband unit**, all chain-stitch, equipped with **triple electronic puller devices**, two on top side and one on bottom side. The unit attaches a waistband in automatic way, with cutting at the beginning and at the end leaving the waistband edges open. All parameters can easily set by touch screen. Our unit sews a pre-formed continuous waistband by specify folder for all kind of trousers, fashion or basic jeans and jacket.

### HIGHLIGHTS

- **Electronic puller controls by independent step motor, for the best anatomic "banana" shape even with straight cut;**
- **Top sewing quality specially for double curved waistband;**
- All functions programmable by touch screen;
- **Automatic cutting at the beginning and the end of the trouser;**
- No helpers and skill workers required;
- Device to release the loopers for thread in operation;
- Common control box as other **Sip-Italy** units;
- **Common spare part available in the local market;**
- Japan instead of Japan.

### PRODUCTIVITY

**Complete cycle time:**  
10 seconds

**Average production:**  
225 pairs / 1 working hour  
1.800 pairs / 8 working hours

### TECHNICAL DATA

**Sewing head:**  
model FBX-1104  
made by Kansai Industries Ltd Japan

**Max sewing speed:**  
4.000 rpm

**Standard needle gauge:**  
1" - 1"1/4 - 1"1/2

**Power supply and air consumption:**  
220 Volt, mono-phase 50/60 Hz  
0.5 Kw  
0.3 liter/cycle at a pressure of 5.5 bar

**Size and weight of the workstation:**  
105 x 75 x 140 cm - 150 Kg

### OPTIONS

- Special folders, single or double waistband, straight or curved bands;
- Quick change folder device;
- Pneumatic single needle skip stitch seam device;
- **Option multi-needle gauge:**  
3/4" - 1" - 1"1/4 - 1"1/2 - 1"3/4 - 2" - 2"1/4  
item code SIP.A.000245;  
7/8" - 1"1/8 - 1"3/8 - 1"5/8 - 1"7/8 - 2"1/8  
item code SIP.A.000246;
- **Patented multi-needle gauge system. Same gauge can work for 1/8" or 1/4" gap with different following measures:** 3/4" - 1" - 1"1/4 - 1"1/2 - 1"3/4 - 2" - 2"1/4  
item code SIP.A.000669.

### RANGE OF USE

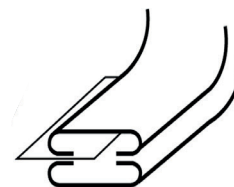
Changing the folders, user can attach different waistband style and size



Single straight waistband style



Double straight waistband style



Double curved waistband style

[www.sip-italy.com](http://www.sip-italy.com)



Manufacture by **TOR.MEC AMBROSI S.r.l.**

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