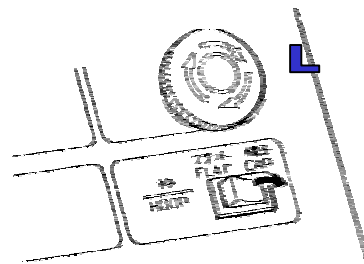
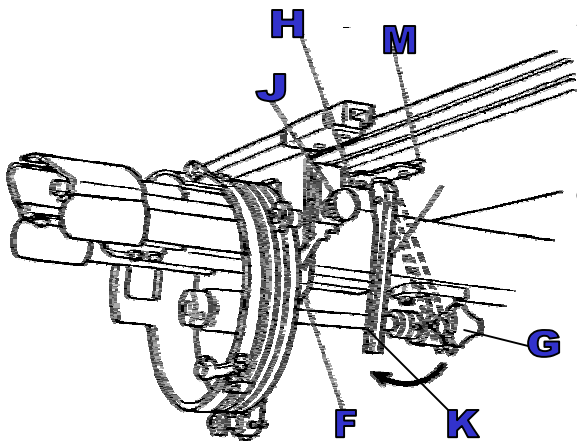
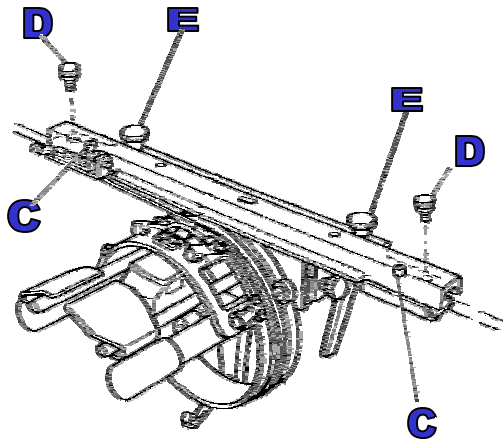
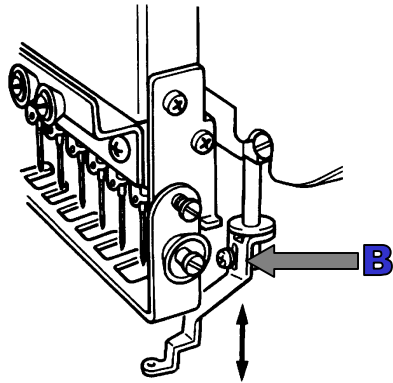
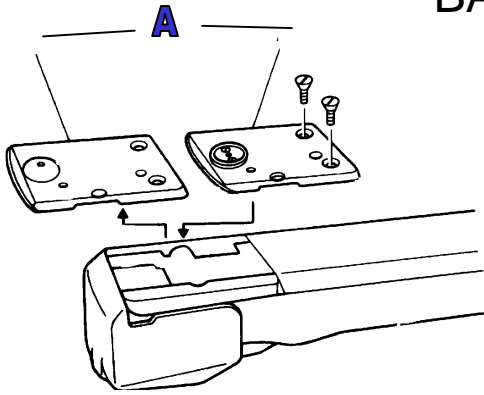




Standard Adjustments

BAS- 423-1230 (Flat To Cap Conversion)

With the power to the machine in the ON position.



- 1) Remove the tubular arms by releasing the clasps on the pantograph.
- 2) Remove the Flat needle plate (A) and replace with the Cap needle plate. On all Heads. *(Leave the screw slightly loose for later adjustment).*
- 3) Move the needle case to needle #1. *(Using the "Needle Select" button).*
- 4) Using your fingers pull needle #1 down until it locks into place. On All Heads.
- 5) Place a folded business card between the presser foot and needle plate. Repeat All Heads.
- 6) Turn the pulley in the direction of the arrow to 200 degrees. *The needle will lower through the business card.*
- 7) Loosen the screw that secures the presser foot (B) and adjust the height of the foot to the card, then re-tighten screw.
- 8) Turn the pulley back to 100 degrees and remove the business card.
- 9) Turn the pulley in the direction of the arrow to 200 degrees.
- 10) Align the hole in the needle plate to the needle to ensure proper clearance during sewing. Then tighten the needle plate screws.
- 11) Press the "Thread Trimming" button on the control panel. *To return the needle to home.*
- 12) Slide the cap driver unit onto the lower arm of the machine and place the driver over the locator pins (C) and secure with the small black thumb nuts (D).
- 13) Slide the guide bar (F) into the hole to the rear of the arm until it stops.
- 14) Tighten the black thumb knob (G) to secure the pivot bar.
- 15) Slide the rocker arm bracket (H) under the pantograph (M) and pivot the arm (K) to secure the bracket to the pantograph. *(Be sure the arm has been pivoted before preceding to next step).*
- 16) Attach the black thumb screw (J) located on the right side of the cap system and tighten securely. *Note: When securing this thumb screw please be sure it has both a spring washer and flat washer. This will eliminate some registration problems.*
- 17) Repeat steps 12 through 16 for the remaining two machine heads heads.
- 18) Turn the machine off and move the switch (L) to "CAP" mode and turn the power back on.