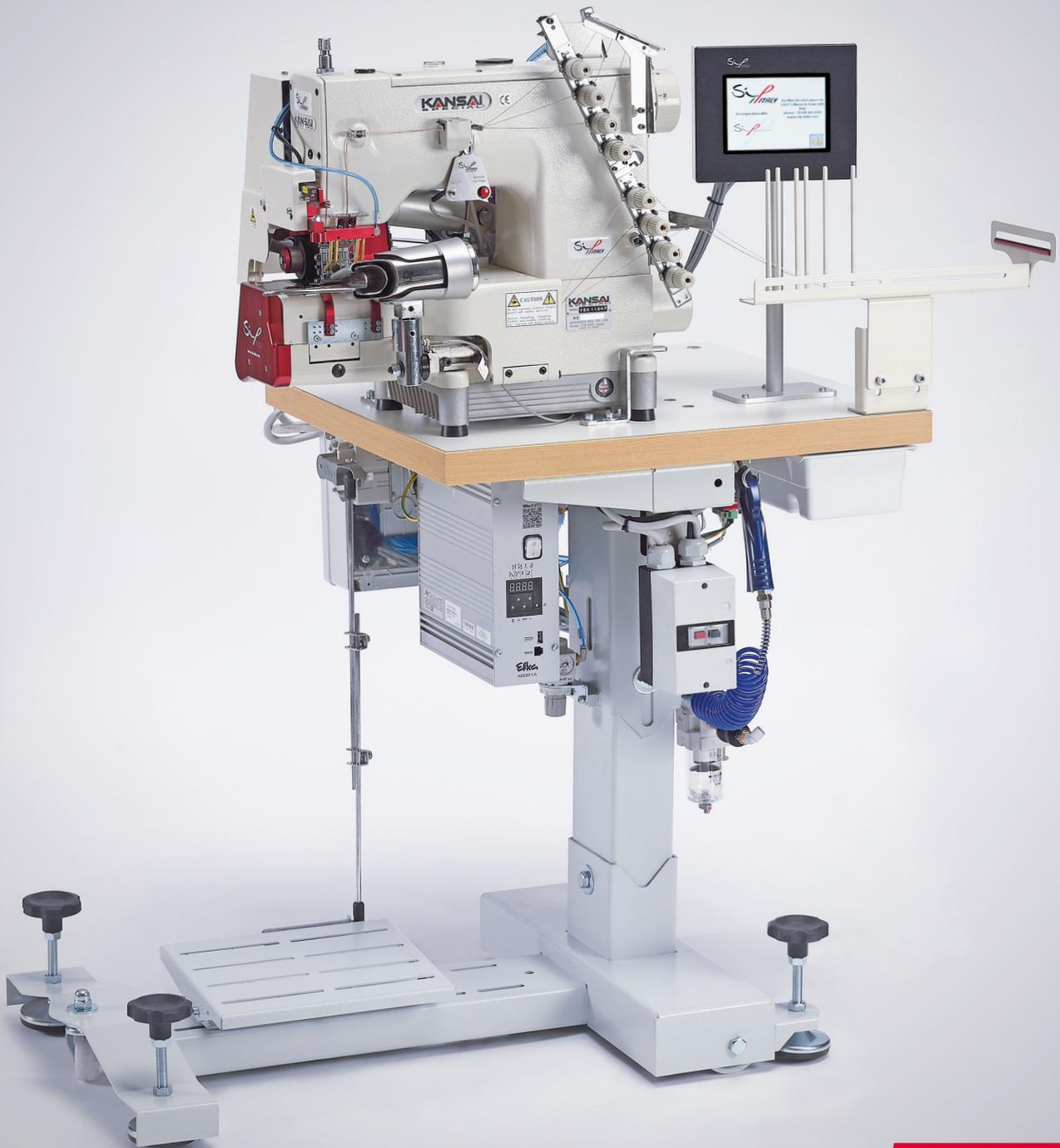


6044-SPVCH

**AUTOMATIC WAISTBAND UNIT
COMPLETE SET**





6044-SPVCH

AUTOMATIC WAISTBAND UNIT COMPLETE SET

Automatic waistband unit, all chain-stitch, equipped with tripple electronic puller. **The unit attaches the waistband in automatic way, with cutting at the beginning and at the end leaving the waistband edges open.**

All parameters can easily set by touch screen. Our unit sews a pre-formed waistband by specify folder for all kind of trousers, fashion or basic jeans and jacket.

HIGHLIGHTS

- Tripple puller device controls by two step motors, for the best anatomic "banana" shape even with straight cut;
- Top sewing quality specially for double curved waistband;
- All functions programmable by touch screen;
- Automatic cutting at the beginning and the end of the trouser;
- No helpers and skill workers required;
- Device to release the loopers for thread in operation;
- Common control box as other Sip-Italy units;
- Common spare part available in the local market;
- Kansai sewing head, cylinder arm, made in japan, full oil lubricated.

PRODUCTIVITY

Complete cycle time:
10 seconds

Average production:
225 pairs / 1 working hour
1.800 pairs / 8 working hours

TECHNICAL DATA

Sewing head:
model FBX-1104
made by Kansai Industries Ltd Japan

Max sewing speed:
4.000 rpm

Standard needle gauge:
1" - 1 1/4" - 1 1/2"

Power supply and air consumption:
220 Volt, mono-phase 50/60 Hz
0.5 Kw
0.3 liter/cycle at a pressure of 5.5 bar

Size and weight of the workstation:
105 x 75 x 140 cm - 150 Kg

OPTIONS

- Quick change folder device;
- Pneumatic single needle skip stitch seam device;
- **Option multi-needle gauge:**
3/4" - 1" - 1 1/4" - 1 1/2" - 1 3/4" - 2" - 2 1/4"
item code SIP.A.000245;
7/8" - 1 1/8" - 1 3/8" - 1 5/8" - 1 7/8" - 2 1/8"
item code SIP.A.000246;
- **Option needle gauge with 1/8 needle to needle**

RANGE OF USE

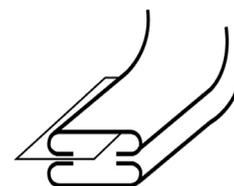
Changing the folders, user can attach different waistband style and size



Single straight waistband style



Double straight waistband style



Double curved waistband style

www.sip-italy.com



Manufacture by **TOR.MEC AMBROSI S.r.l.**

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